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Fig. 1

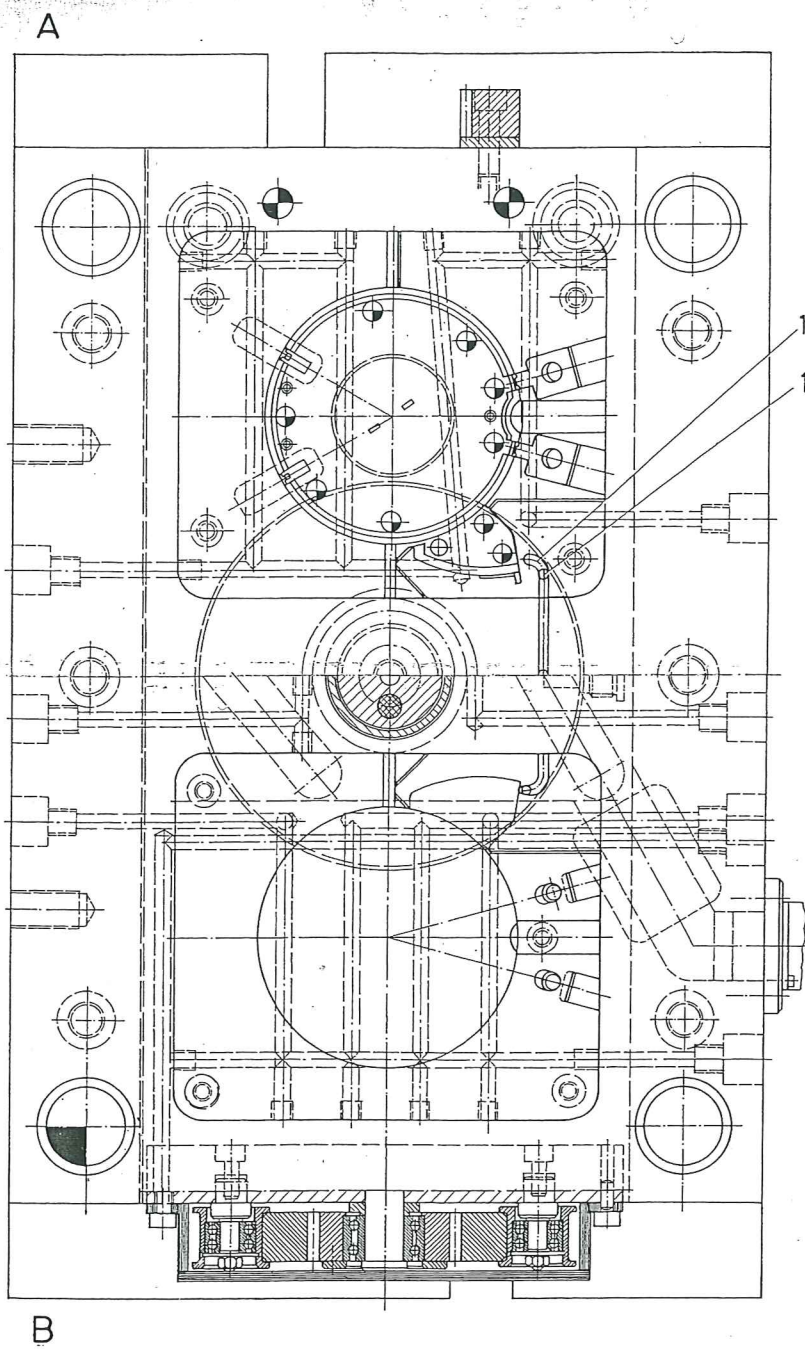


Fig. 2

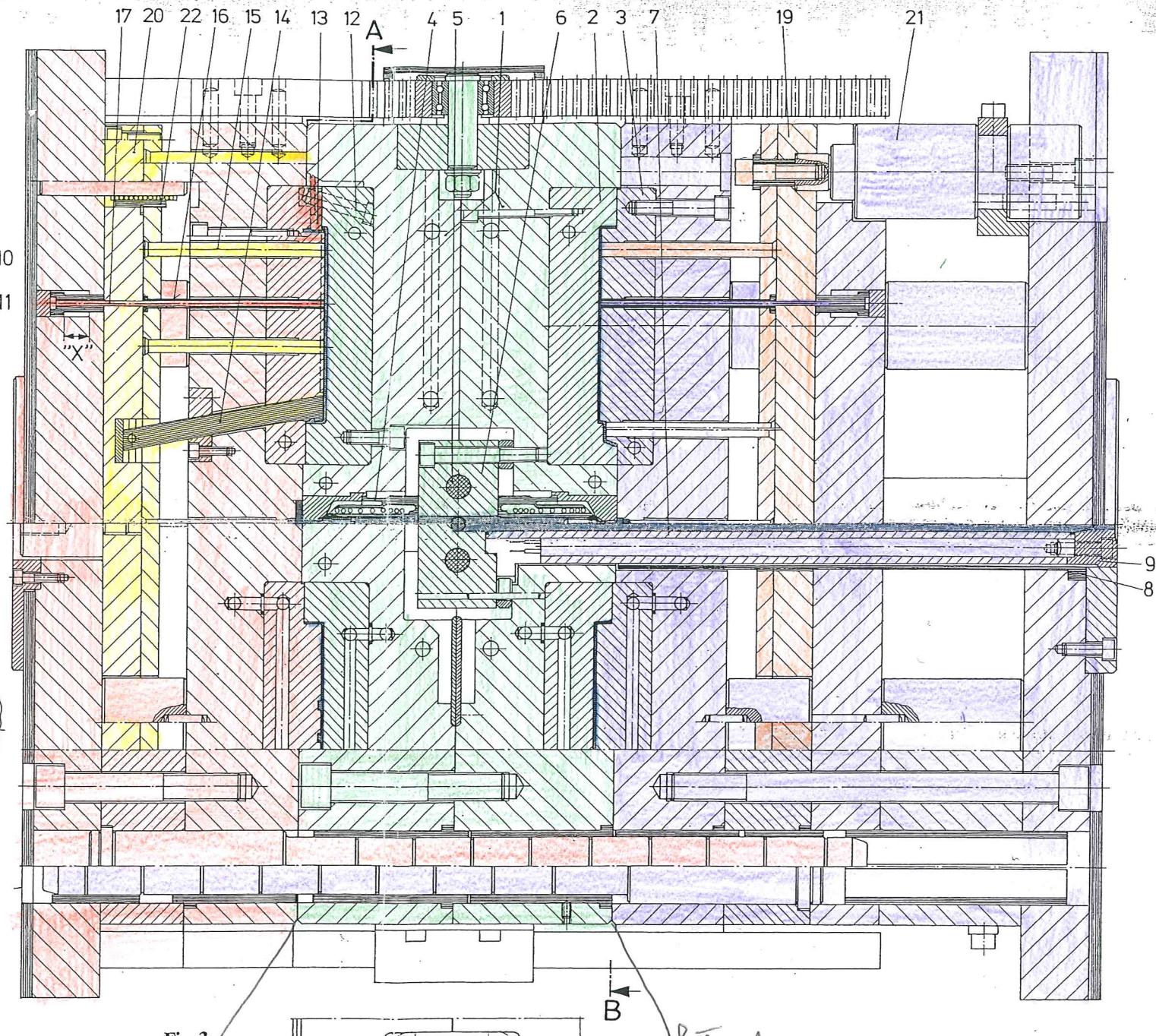
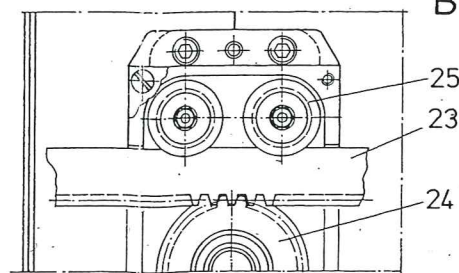


Fig. 3



Figures 1 to 3 2+2-cavity stack mold for a coffee maker cover of polypropylene
 1: center block; 2: cavity insert; 3: core; 4: hot-runner nozzle; 5: heater cartridge;
 6: hot-runner manifold; 7: heated sprue bushing; 8: protective tube; 9: bushing plate; 10: runner; 11: sucker pin; 12: cam pin; 13: slide; 14: lifter; 15: ejector pin; 16: sleeve ejector; 17: core pin; 19, 20: ejector plates; 21: hydraulic cylinder; 22: ball guide; 23: rack; 24: pinion; 25: support pillar

Example 37: 2+2-Cavity Stack Mold for Covers Made from Polypropylene

*Kindbeiter
 Göttrich*

Moule à étage 2