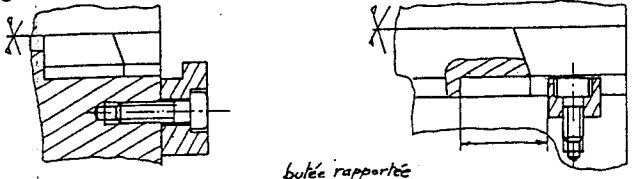


Fig 31

FONCTION BUTEE ARRIERE

Fig 32

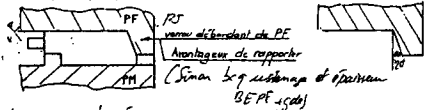


butée rapportée

Fig 21

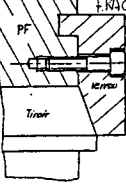
verrou en partie mobile

FONCTION VERROUILLAGE



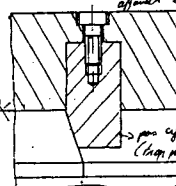
Avantage de rapport (Similaire au système d'écartement BEPF 1545)

Exemples a. verrou plaqué:



Ex: Voir la 3e possibilité pour 3 affût dus au dans de levée. Effat faible. Tirait on PF. Sur pite. Crochet et 20 mm. PM

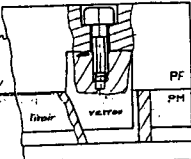
b. verrou encastré: Frot non



pour affût sur tirait

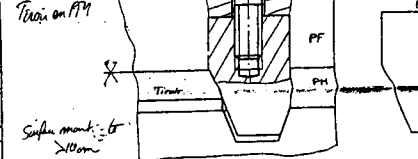
pour affût sur tirait

c. verrou encastré-variables:



Avantage pour un tirait de 20 mm. Effat 2 affût

d. verrou encastré 2 fois affût moyen et important:



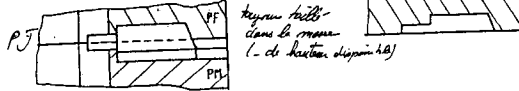
Tirait on PF

Sur pite. 20 mm

Fig 22

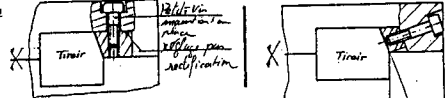
verrou dédormant sur PF

verrou dédormant sur PF



verrou taillé dans la masse (L de section égale à h)

Exemples verrou taillé dans la masse:

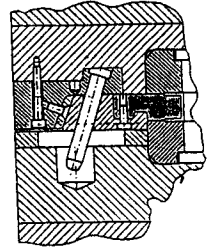
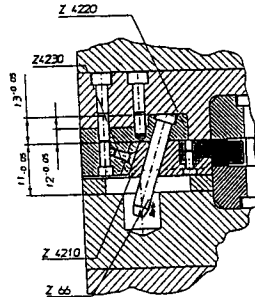


Solution adaptée à tout solution

c: variante pour tirait non dédormant



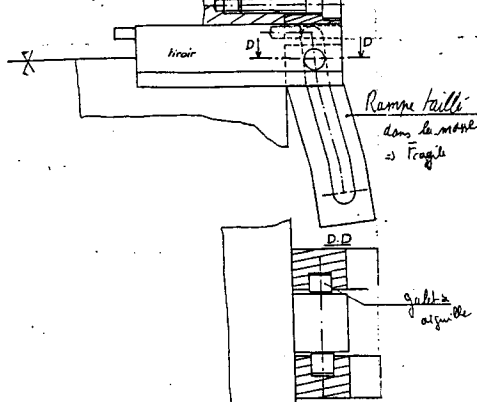
Tirait on PF. Gros affût. Des divers de métal à rouille. Verrou X. Cela on a un tirait traité (contre la grippe)



DOC 11 D

Fig 26

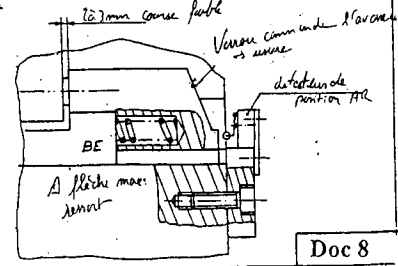
Commande par rampe:



Rampe taillé dans la masse 2 Traps

gâchette aligne

Fig 27 Ressort



18 mm course faible

Verrou commande d'ouverture à course

défectueux de position PF

BE

A flèche max. ressort

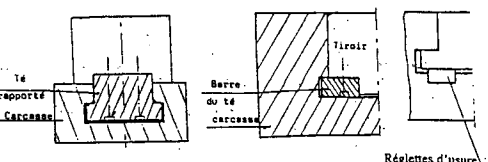
Doc 8

Contra Repouil

CD-F2

Fig 17

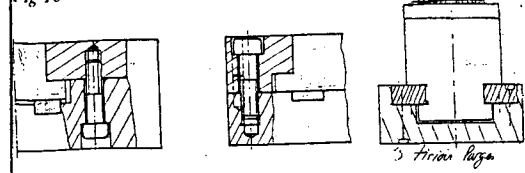
RAINURES TAILLEES DANS LA MASSE



Réglettes d'usure

Fig 18

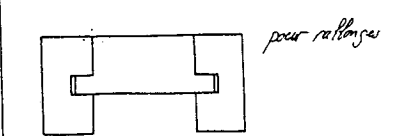
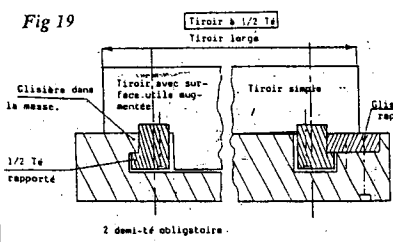
REGLIETTES DE GUIDAGE RAPPORTEES



3 tirait large

TIROIRS LARGES

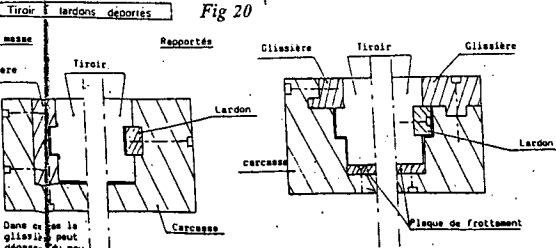
(2 Té rapportés ou 2 demi-Té rapportés)



pour rallonge

Solution à utiliser dans le cas où la longueur de guidage > longueur du moule (grandes courses). Voir aussi tiroirs à lardons déportés.

Fig 20



Dans la masse

Rapportés

Glisserie

Tirait

Lardon

Glisserie

Glisserie

Tirait

Lardon

Glisserie

Glisserie

Tirait

Lardon

Glisserie

Glisserie

Tirait

Lardon

Glisserie

Glisserie

Tirait

Lardon

Glisserie

Glisserie

Tirait

Lardon

Glisserie

Glisserie

Tirait

Lardon

Glisserie

Glisserie

Tirait

Lardon

Glisserie

Glisserie

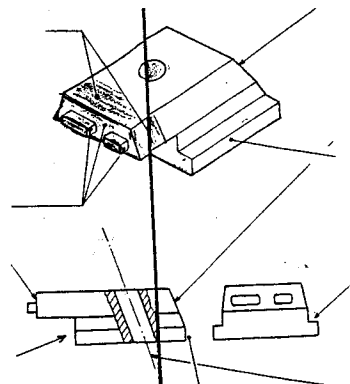
Tirait

Lardon

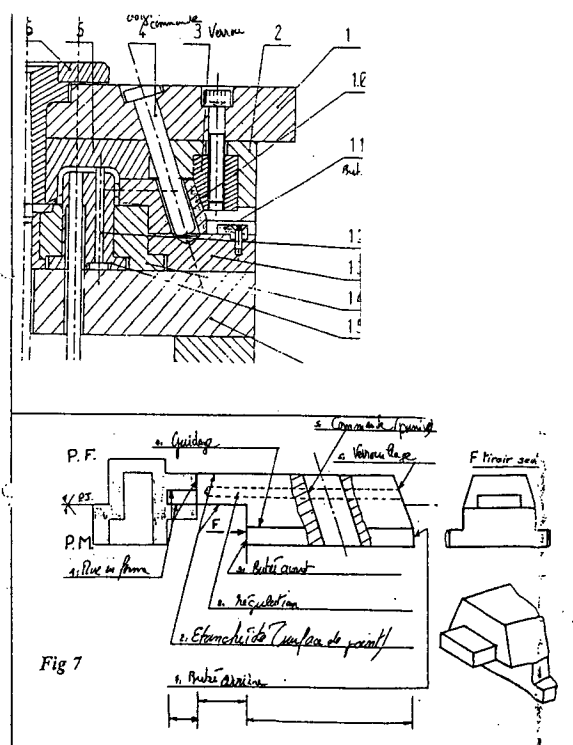
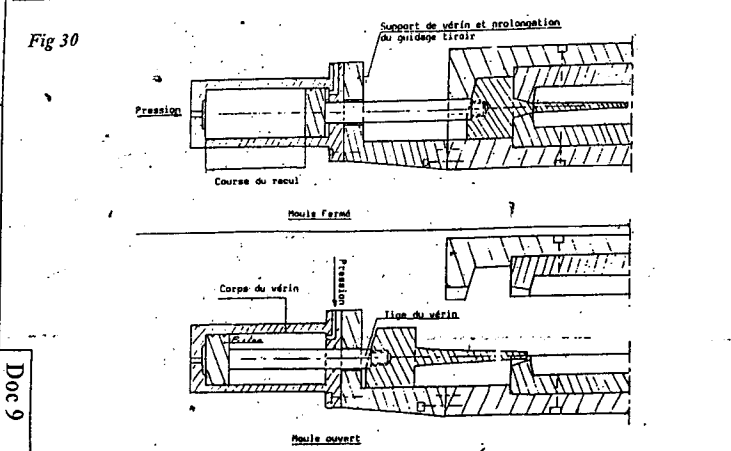
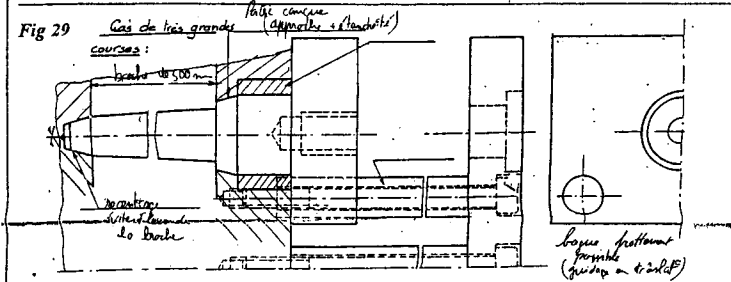
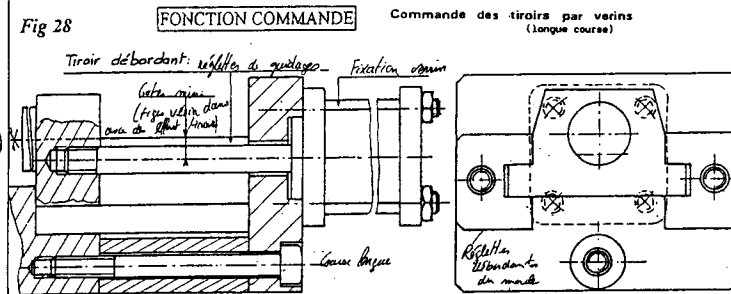
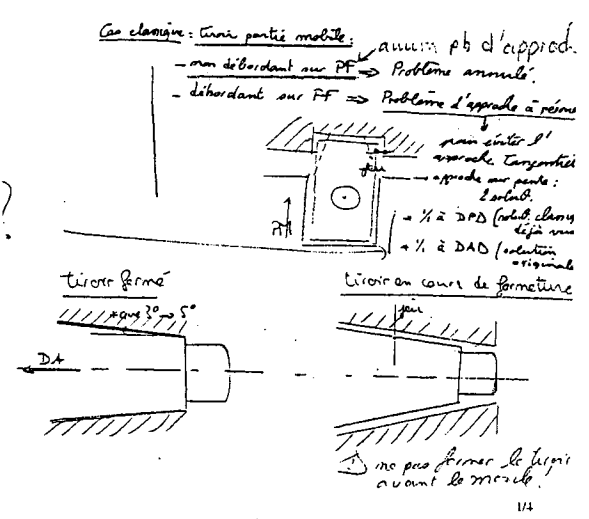
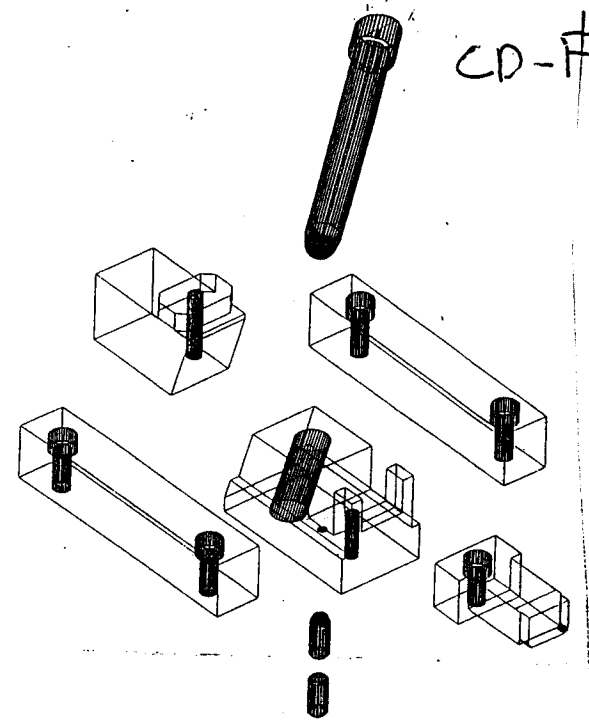
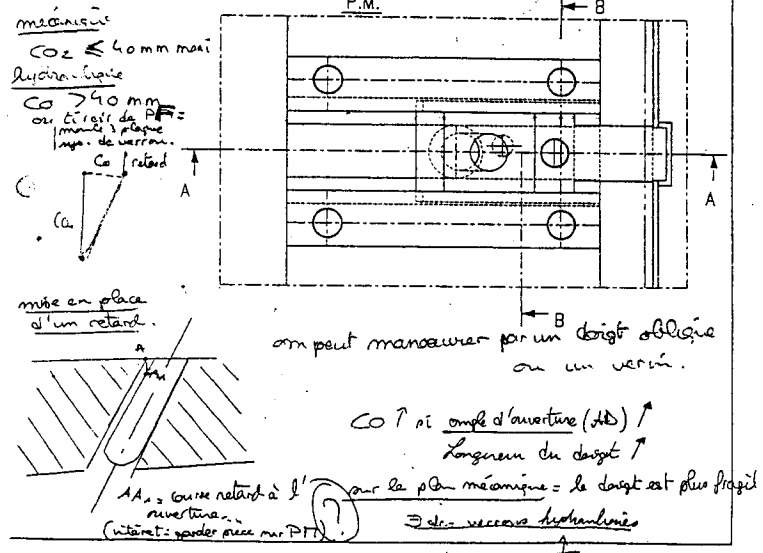
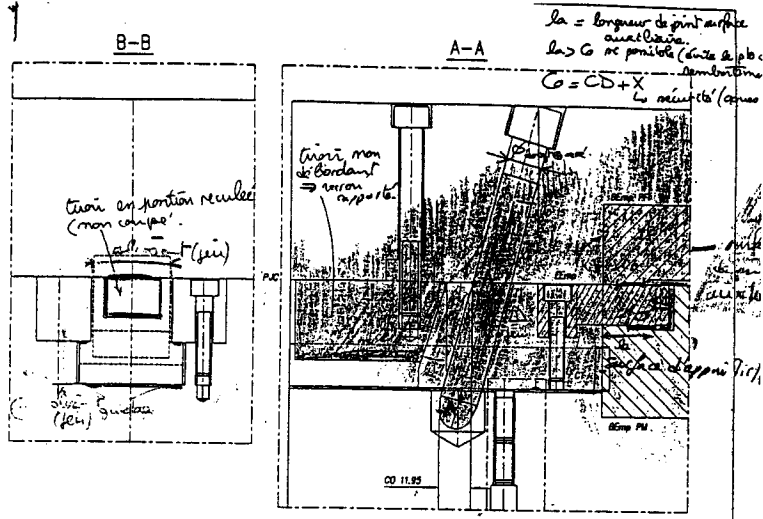
Glisserie

FONCTION GUIDAGE

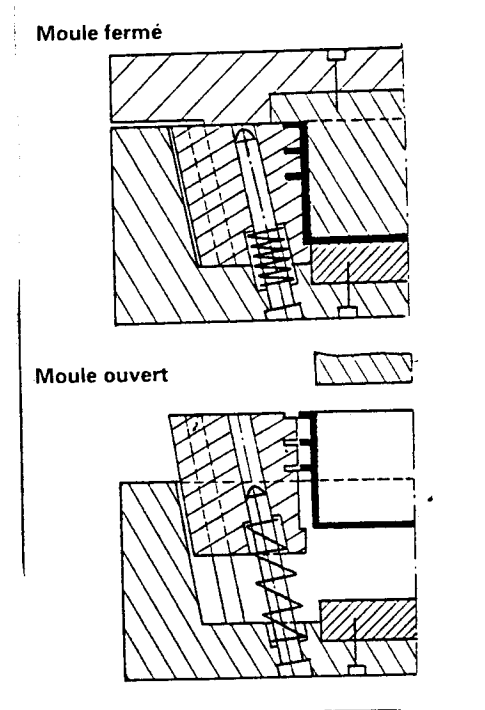
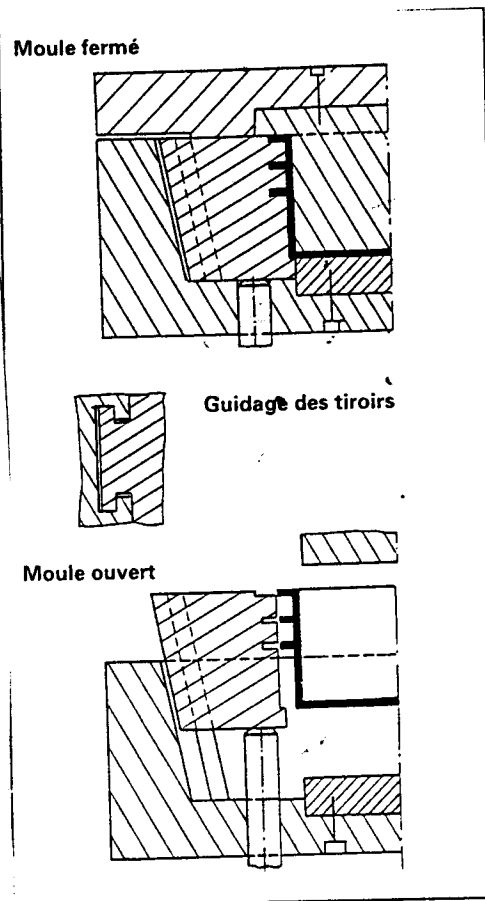
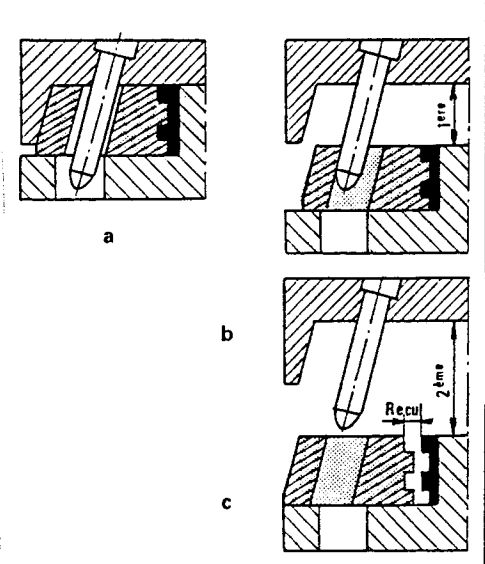
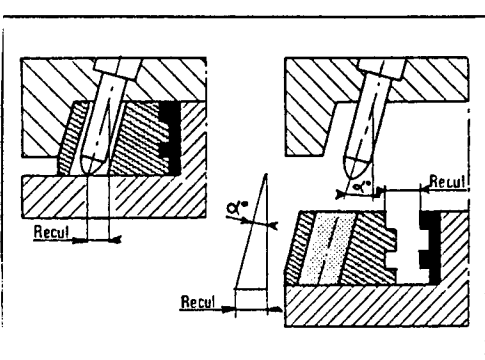
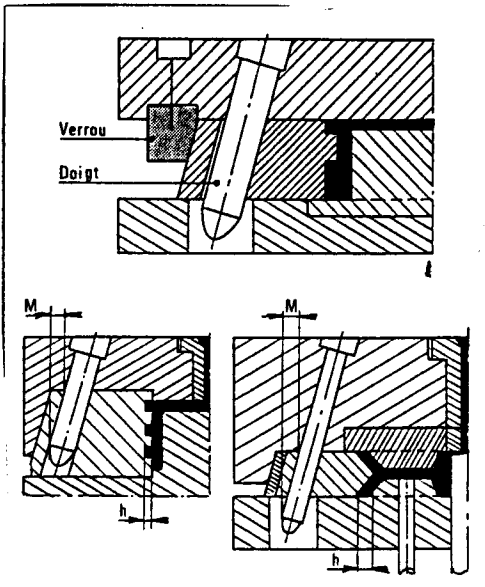
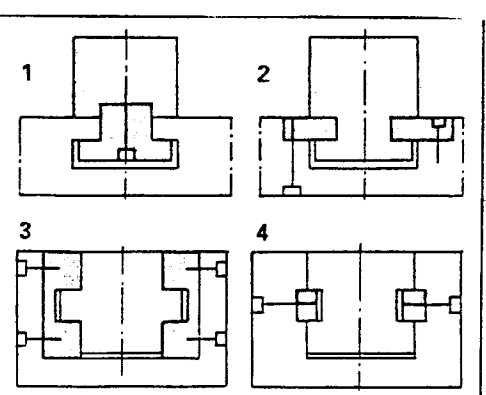
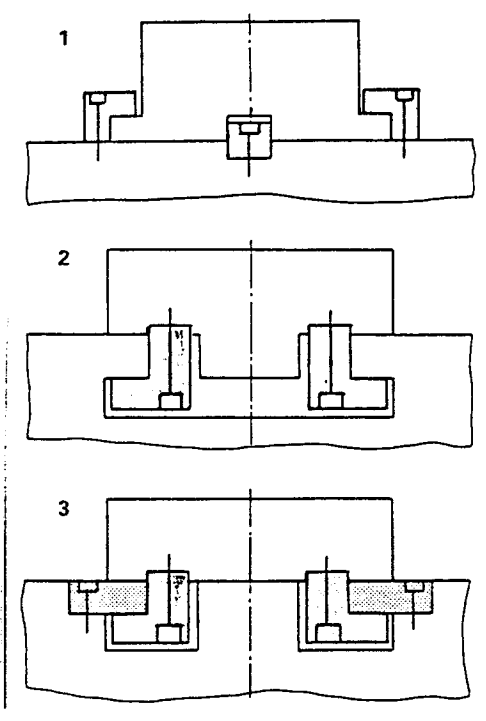
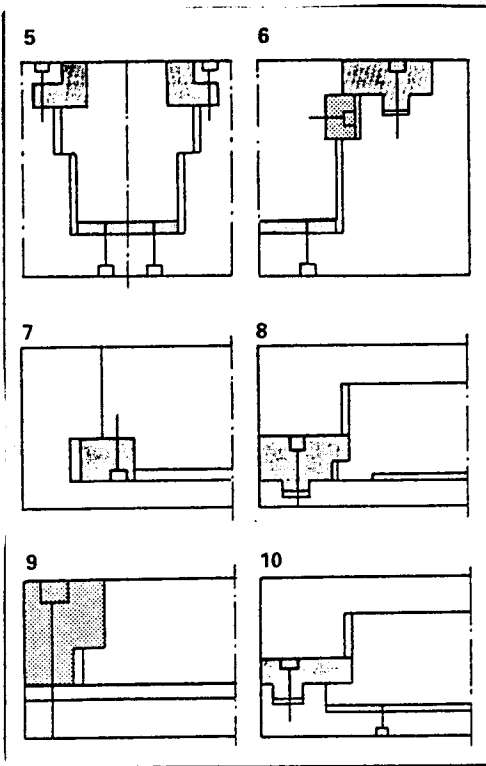
Doc 6



CD-F2

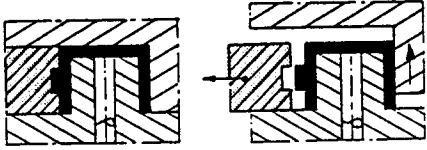


Doc 9

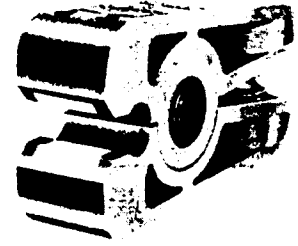
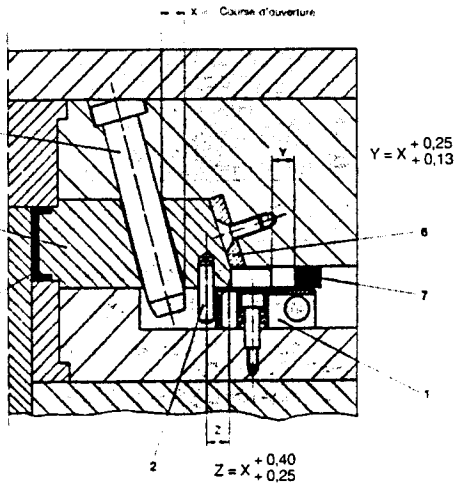
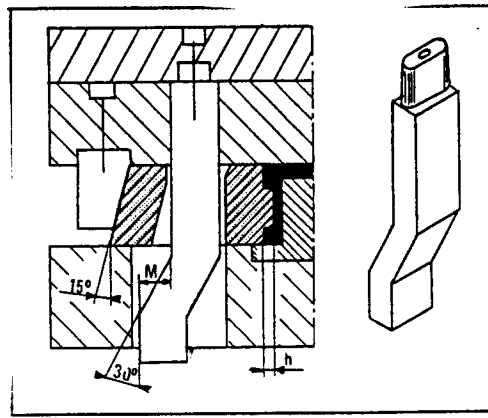
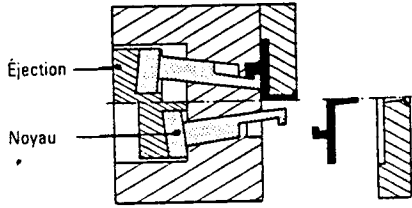
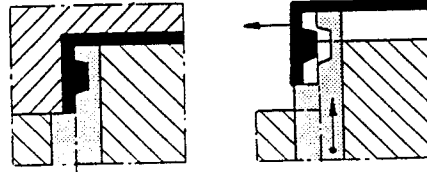
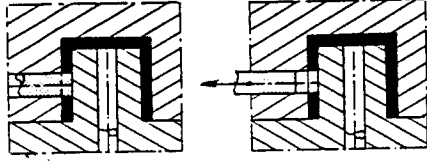


CD-F3

• Réalisation d'un bossage extérieur



• Réalisation d'un orifice

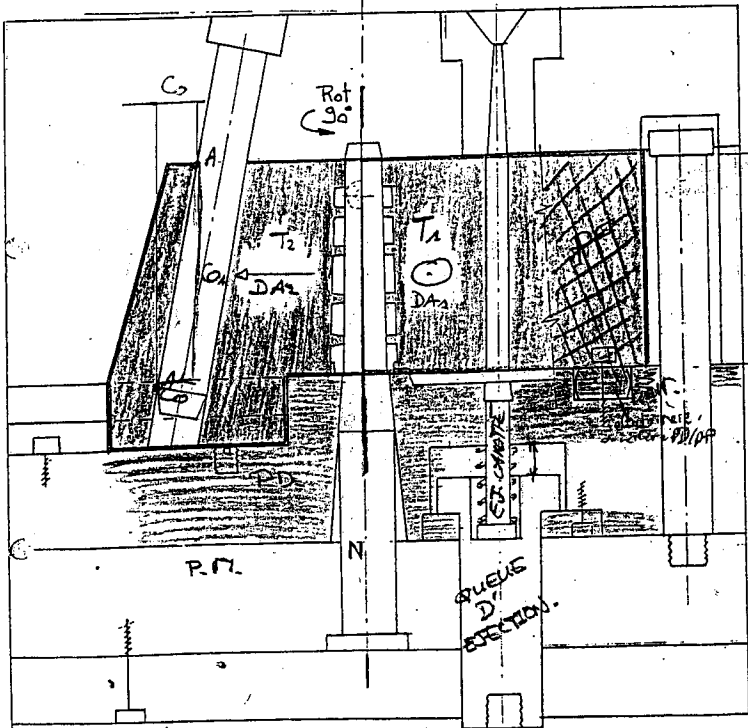


- 1 : retenue de coulisseau.
- 2 : goupille.
- 3 : pièce moulée.
- 4 : coulisseau.
- 5 : doigt démoulage.
- 6 : plaquette d'usure.
- 7 : butée.

tiroir (coulisseau) ouvert dans le cas où, par

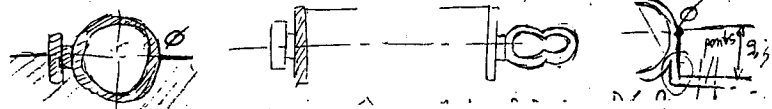
Cet équipement permet de maintenir la gravité, il tend à se déplacer.

coupe longitudinale *coupe transversale*

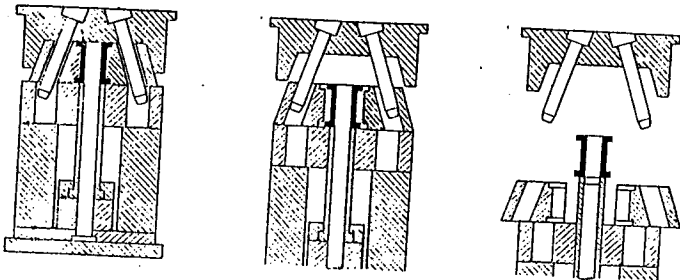


Guide Cable - Embout

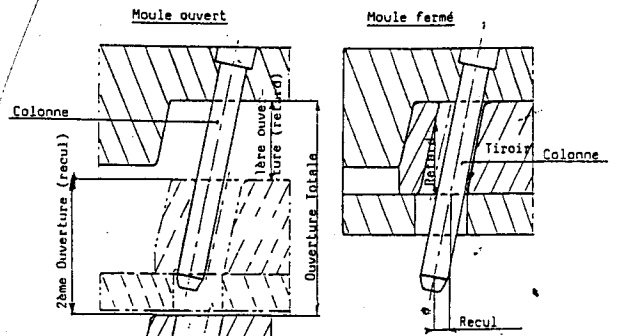
2 faces pyramidales.



CD-F4



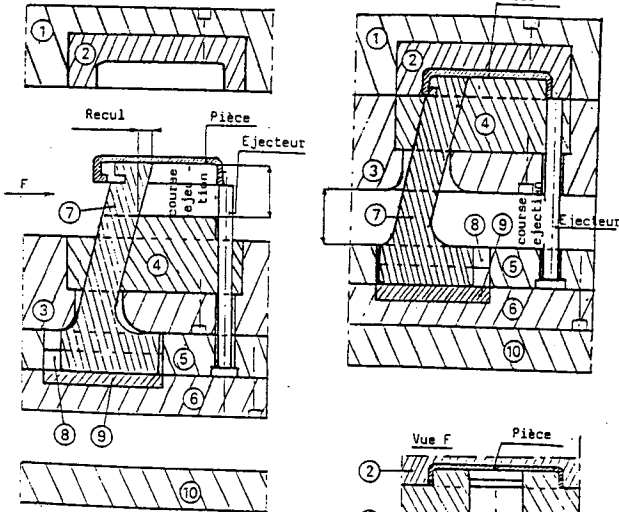
Recul du tiroir avec retard



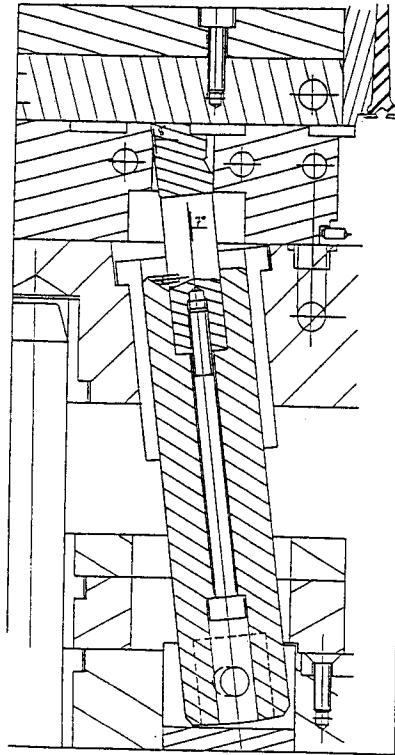
Moule Ouvert

Pente de la cale 10° Maxi

Moule Fermé



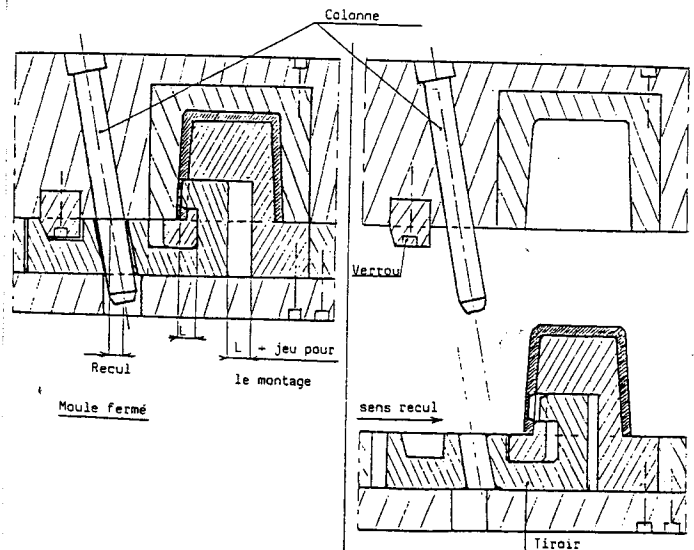
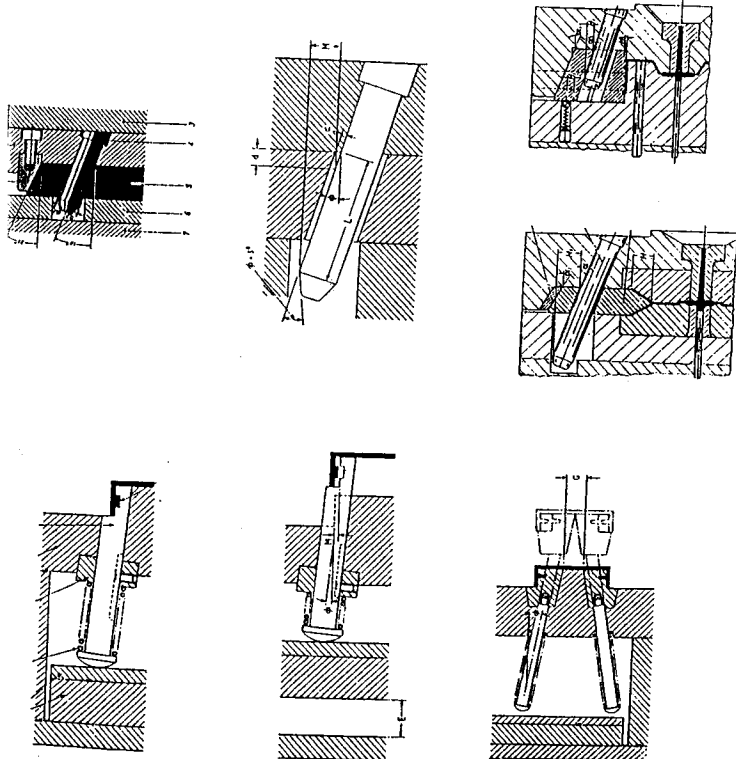
- ① Porte-Emprise
- ② Empreinte
- ③ Porte-noyau
- ④ Noyau
- ⑤ Plaque Ejection
- ⑥ Contre-plaque ejection
- ⑦ Cale inclinée
- ⑧ Clissière
- ⑨ Plaque de frottement
- ⑩ Plaque de base



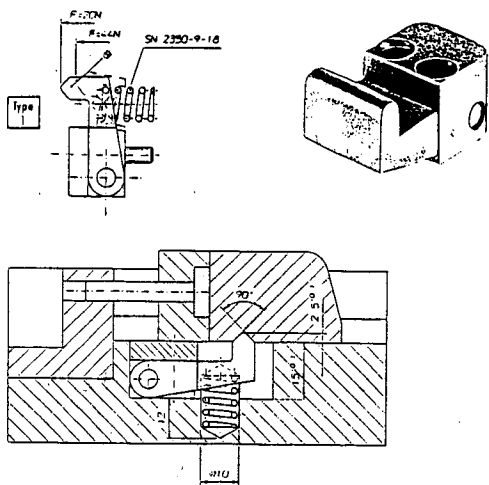
Recul

CD-F 5

Démoulage coté noyau



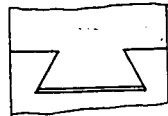
Ouverture Moule avec recul du tiroir puis ejection.



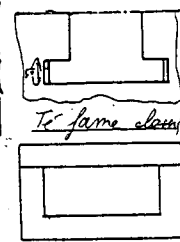
FUNCTION GUIDAGE

Fig 14

Formes possibles :



Queue d'aronde
Rajlage du jeu non
indépendant
des jeu abscis

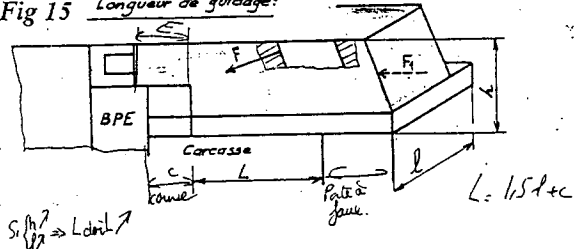


Pour trois sens BT



1 type
2 types
Grandes courses
par serrin

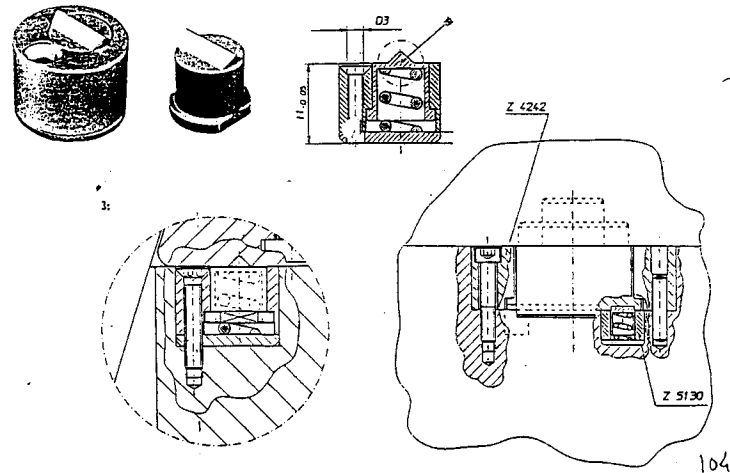
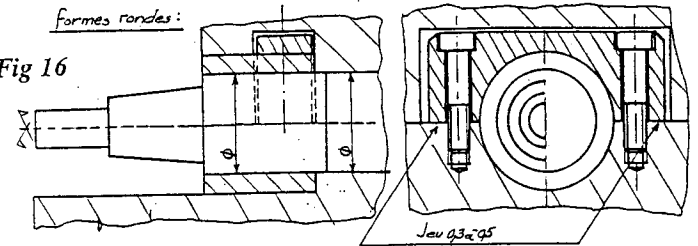
Fig 15 Longueur de guidage:



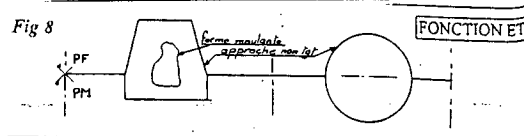
$S_{p1} \approx L_{dort} \rightarrow$

formes rondes:

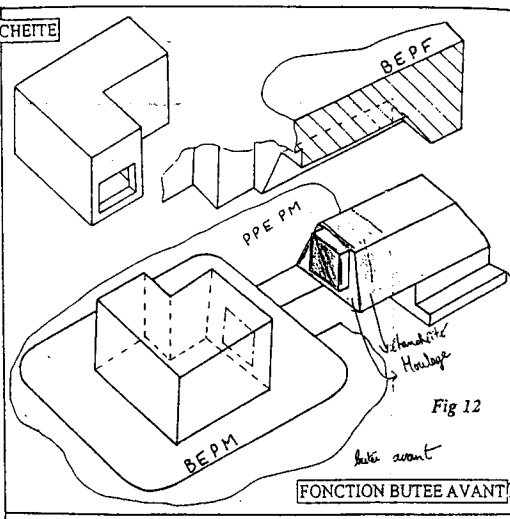
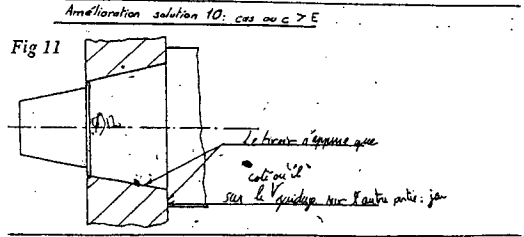
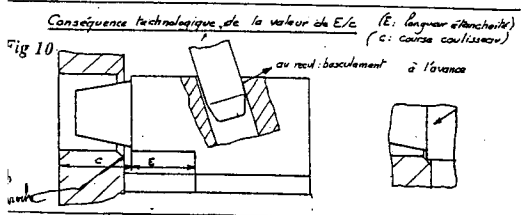
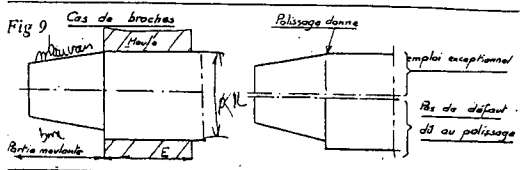
Fig 16



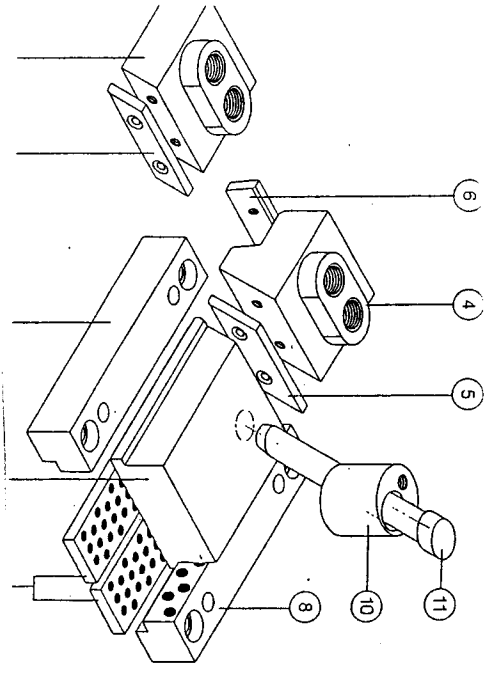
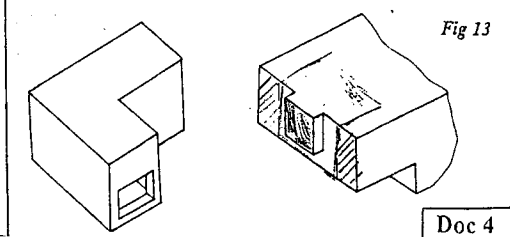
104



FUNCTION ETACHEITE



FUNCTION BUTEE AVANT



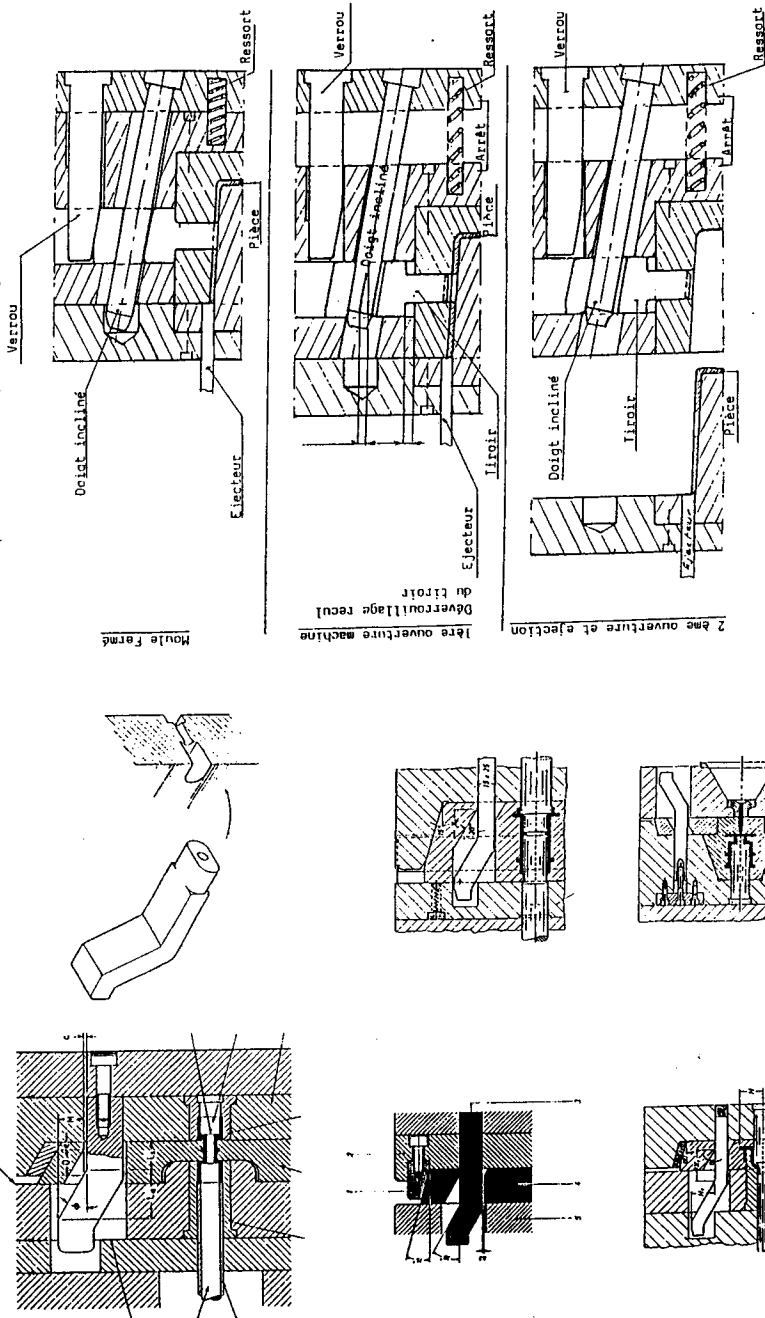
Doc 4

CD-F6

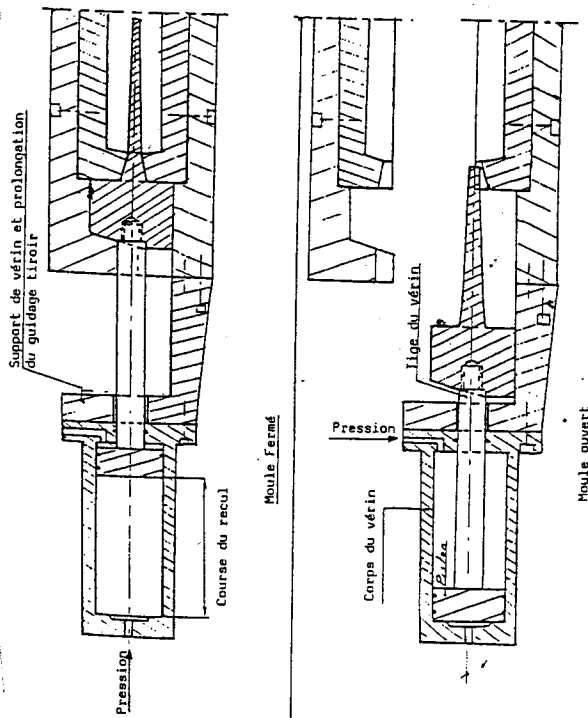
Système de commande des tiroirs

Démontage côté empreinte

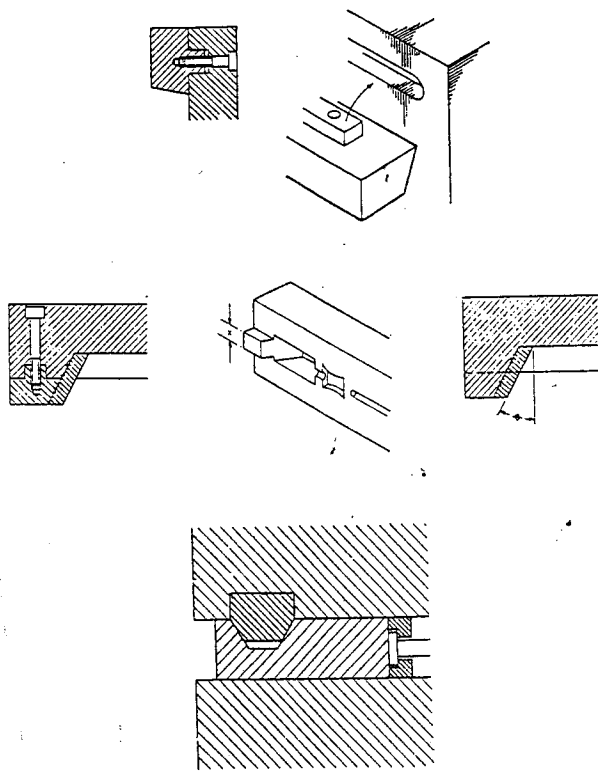
(Possibilité de remplacer le doigt incliné par un vérin)



Commande des tiroirs par vérins

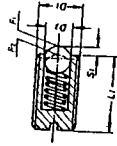
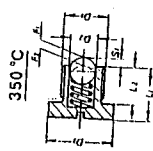
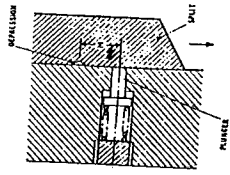
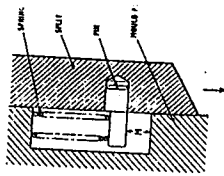
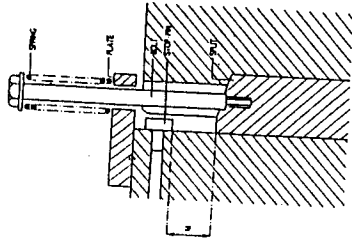


Coins de blocage des tiroirs



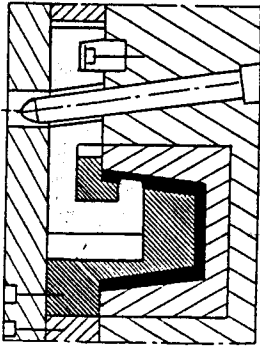
CDF7

Butée et retenue de tiroir

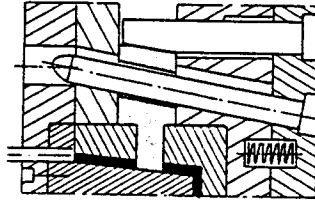


CDF8

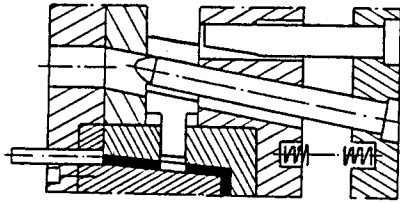
Moule fermé



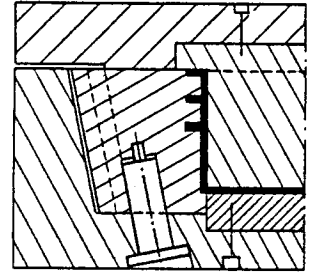
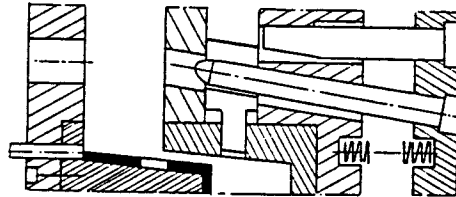
Moule fermé



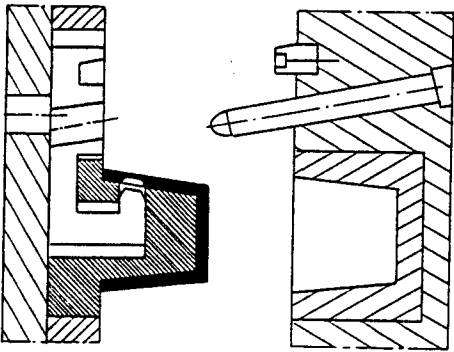
1^{re} ouverture : recul du tiroir



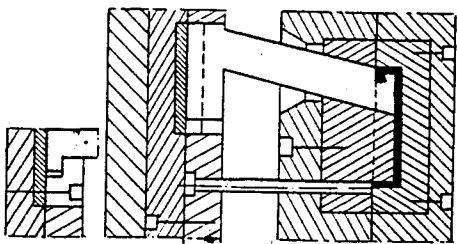
2^e ouverture : recul de la pièce



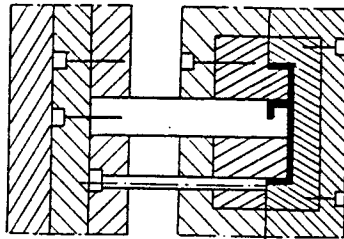
Moule ouvert



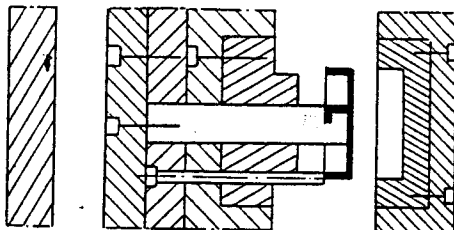
Moule fermé



Moule fermé



Éjection



Moule ouvert

