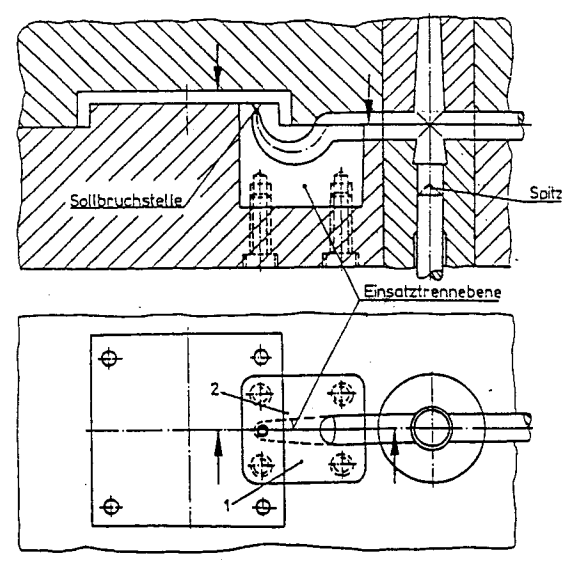
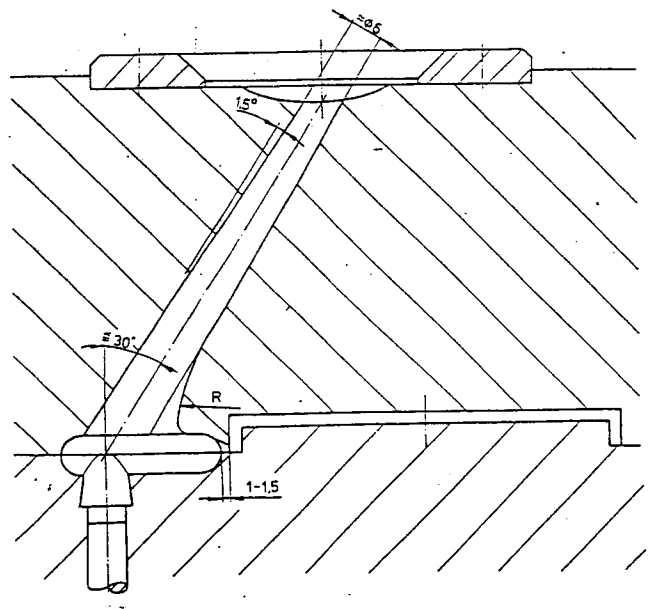
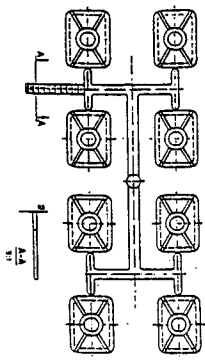


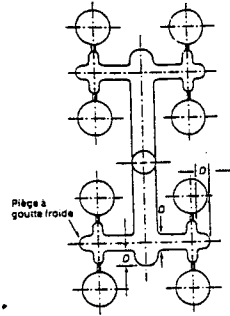
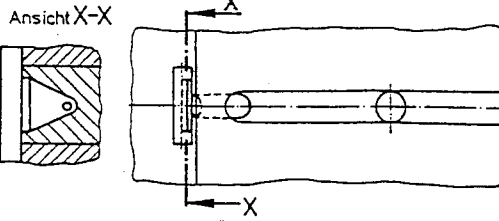
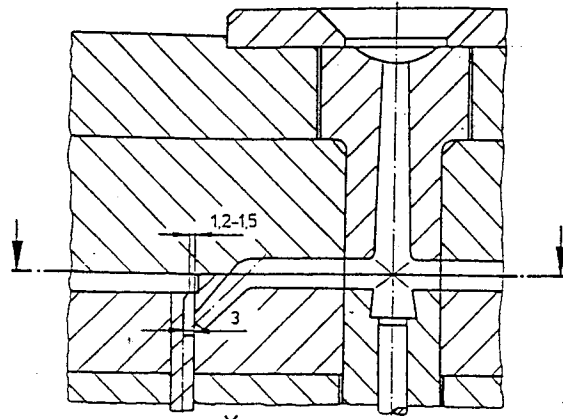
Atline  
P



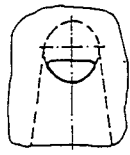
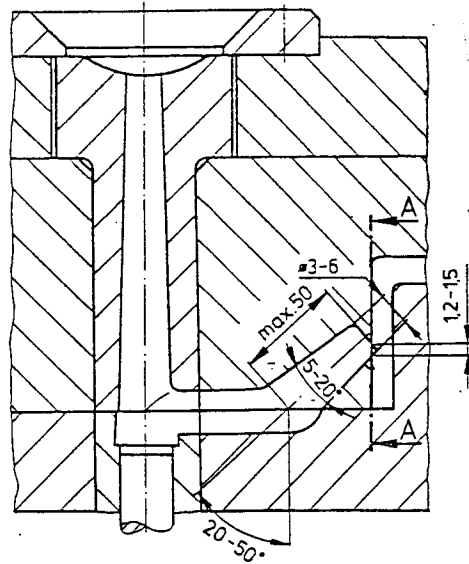
AL2-F P-CAS



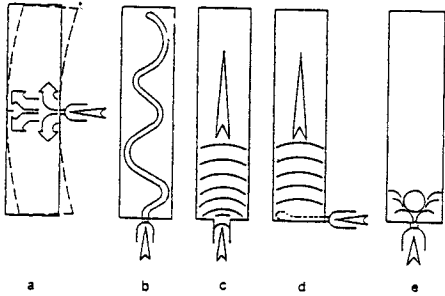
Sans piège à goutte froide



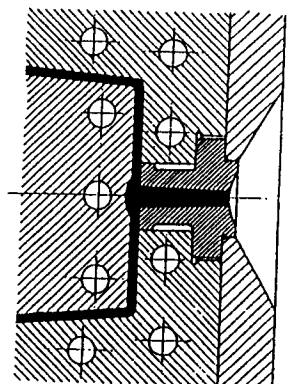
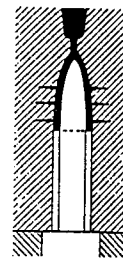
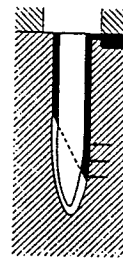
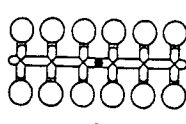
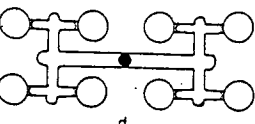
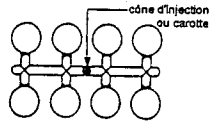
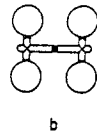
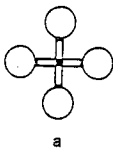
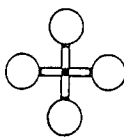
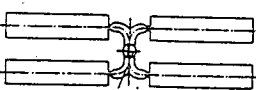
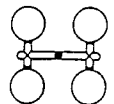
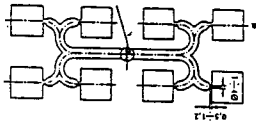
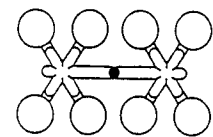
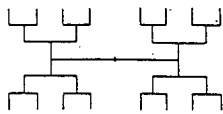
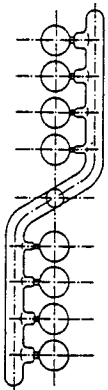
Avec piège à goutte froide



Ansiicht A-A  
M=2:1



Handwritten notes: "2", "A-A", "us"



AL-FL PCAS

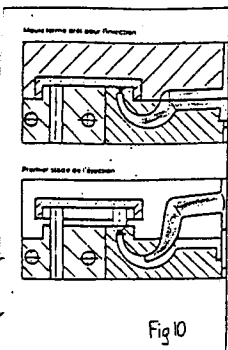
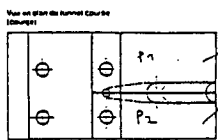
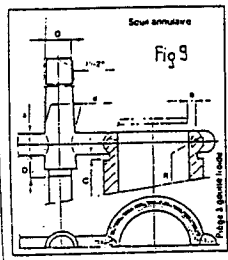


Fig 10

ALIMENTATION DIRECTE DES EMPREINTES



APPUI CONIQUE

APPUI CONIQUE+PLAN

Fig 20

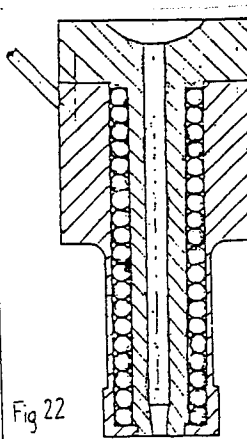
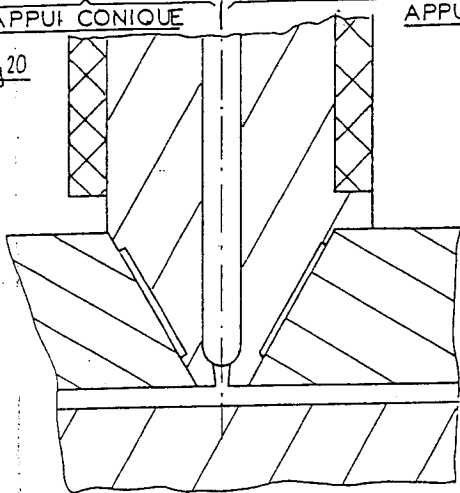


Fig 22

Buse chauffante

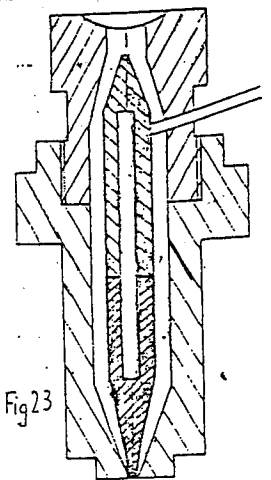
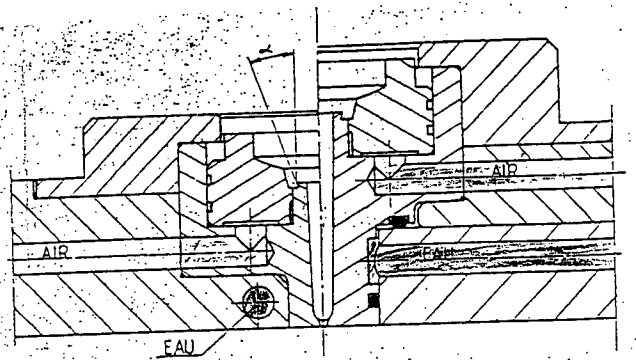


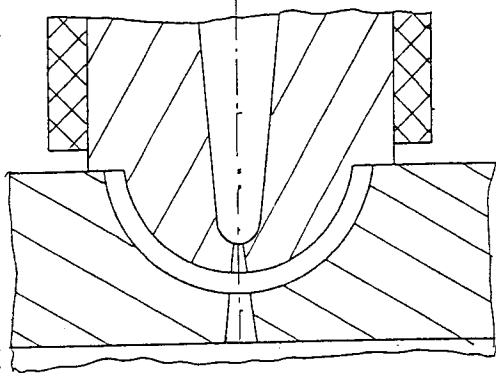
Fig 23

Buse à cartouche chauffante

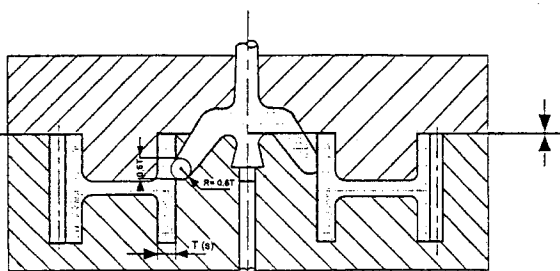
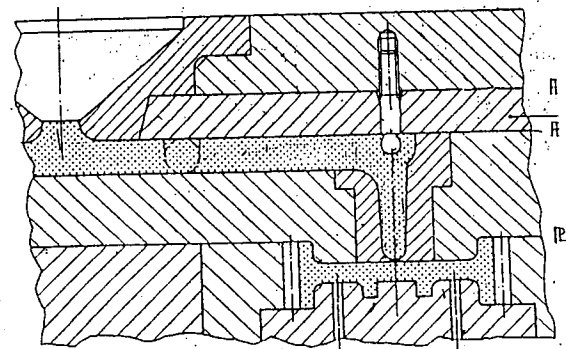


APPUI PLAN + ANTICHAMBRE

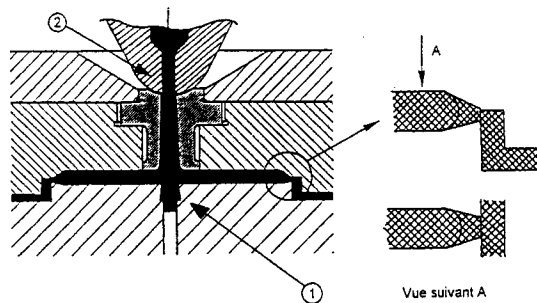
Fig 21



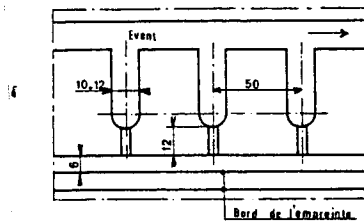
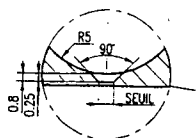
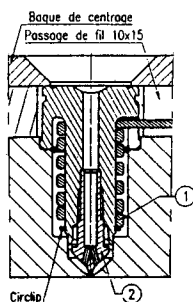
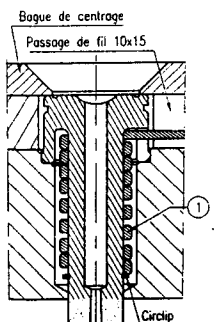
85



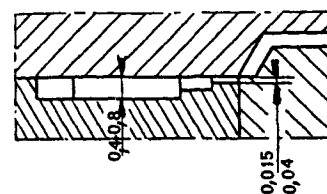
Injection en sous marin sphérique avec calotte circulaire pour matériaux visqueux.



Vue suivant A



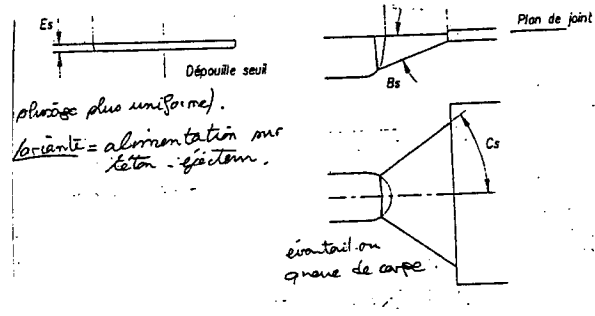
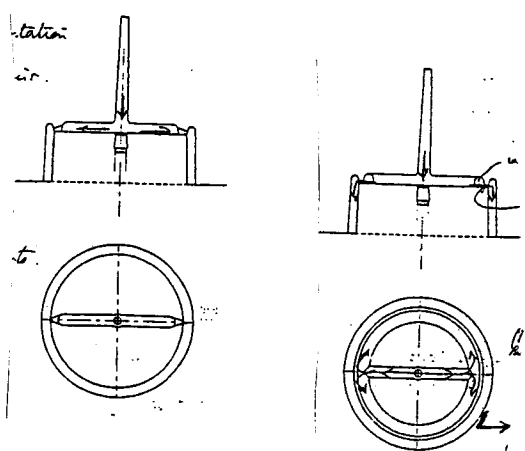
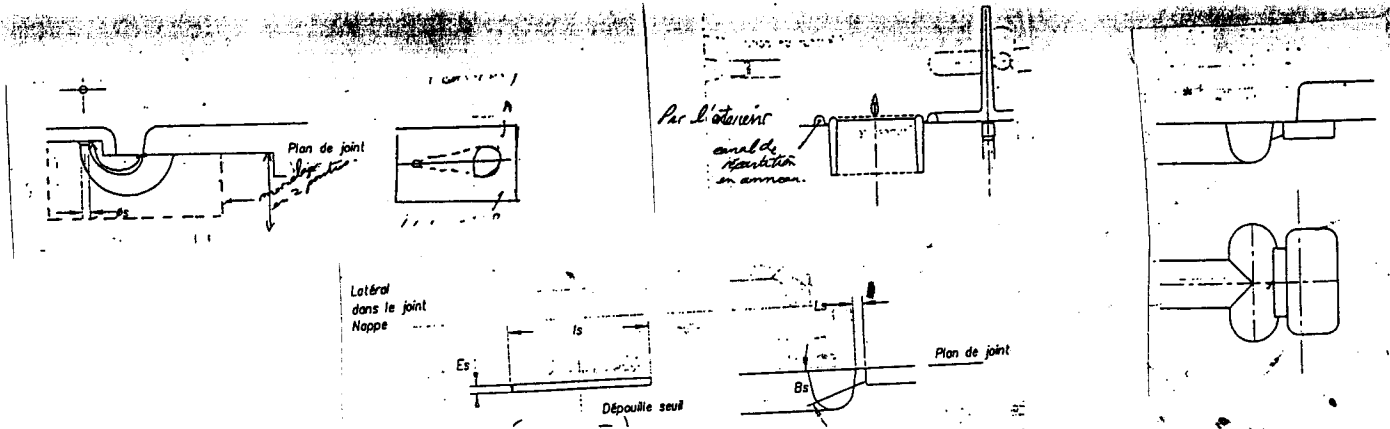
Bord de laminaison



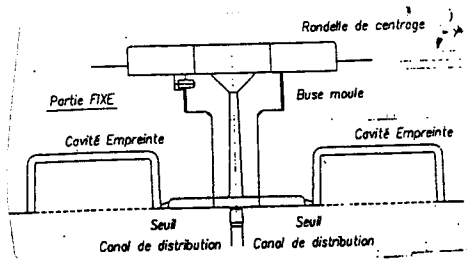
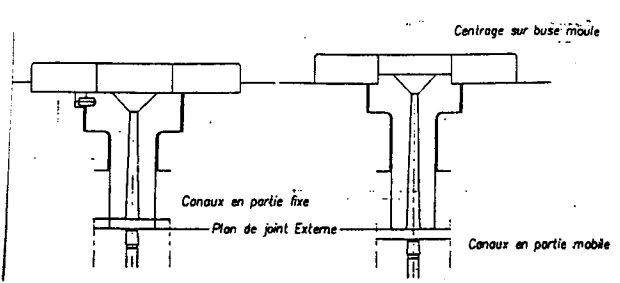
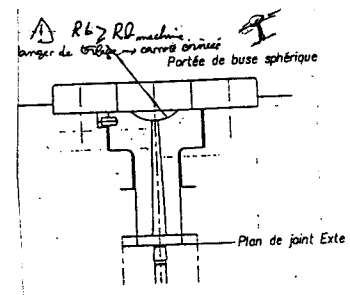
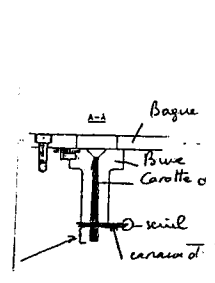
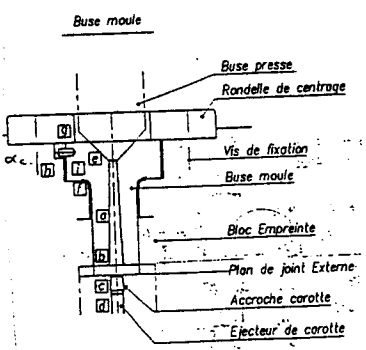
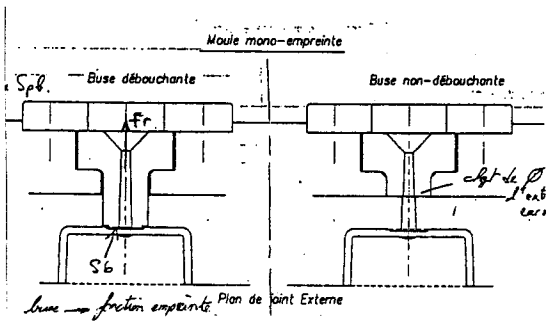
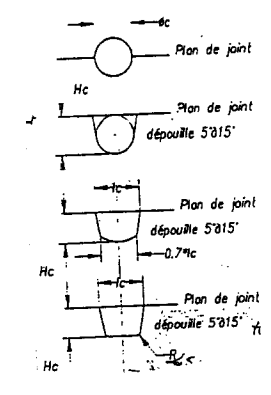
D-M-E

A2-F3  
MACHINING

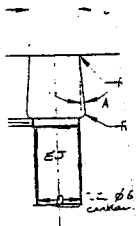
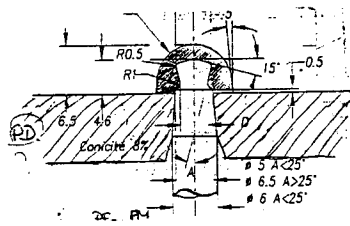
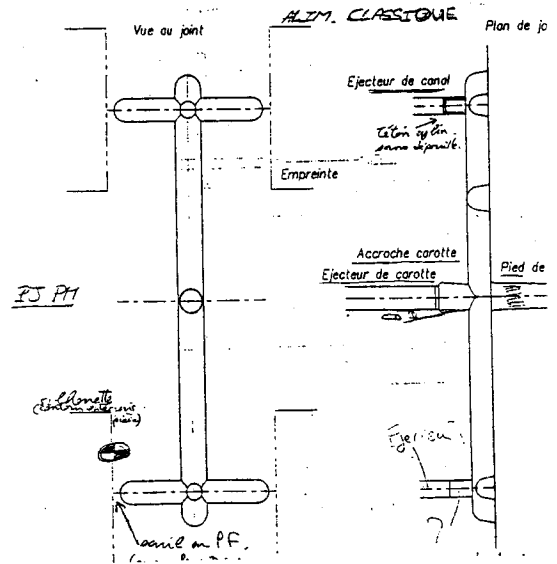
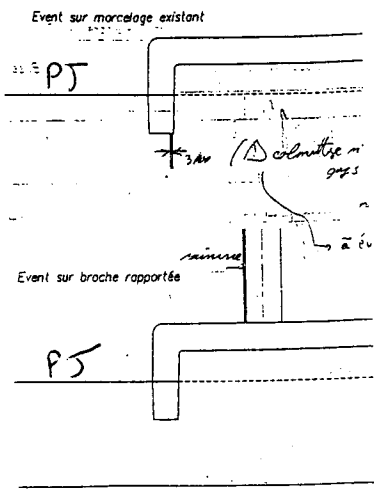
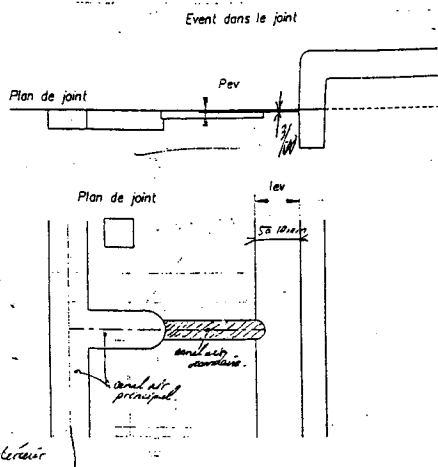




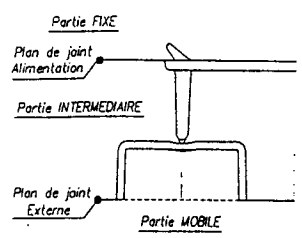
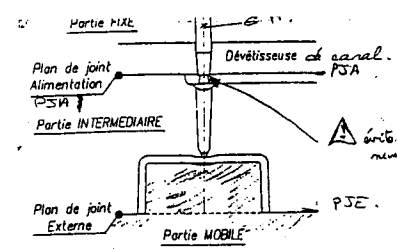
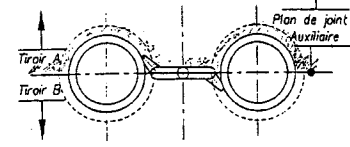
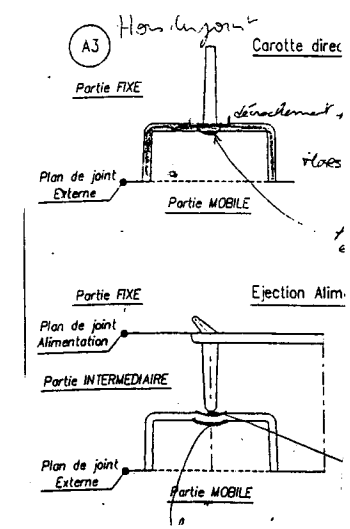
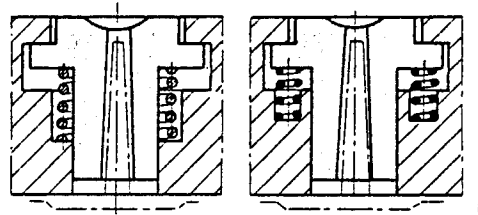
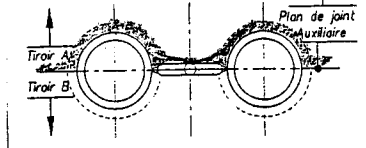
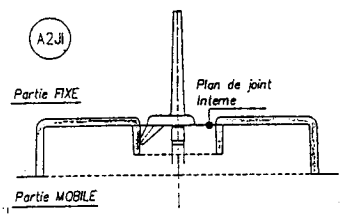
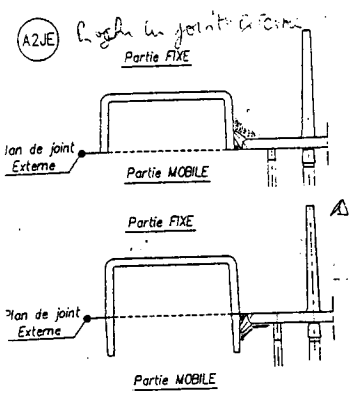
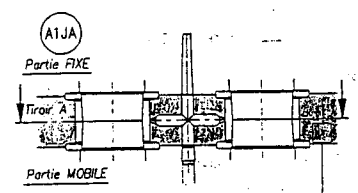
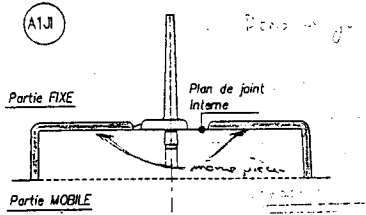
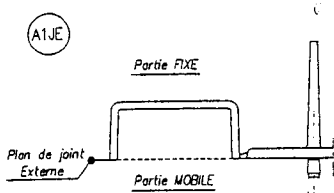
ALIMENT  
LAC



AL-F5  
LAC

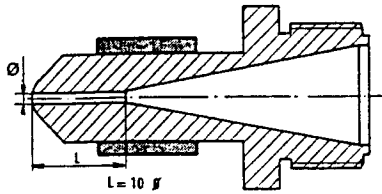


ATION

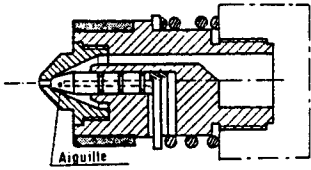


AL-FG  
LAC

• Buse ouverte

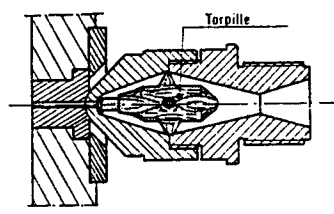


• Buse à aiguille



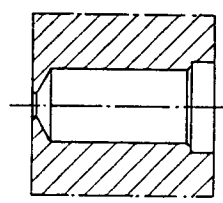
L'aiguille joue le rôle d'obturateur.

• Buse à torpille

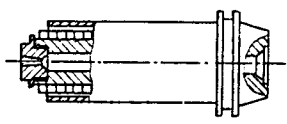


La torpille joue le rôle d'obturateur.

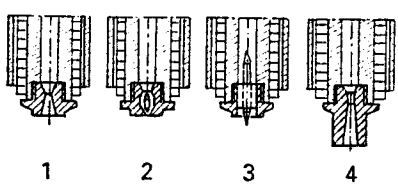
Alésage préparé dans la plaque :



Nez conventionnel à équiper :



Équipements pour équiper le nez :

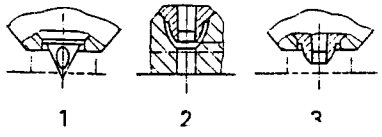


• HASCO

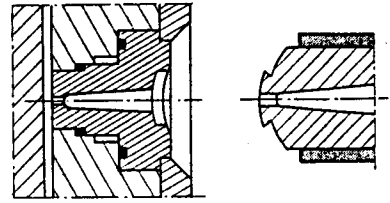
La buse standard est placée dans un élément de base monté dans la plaque porte-buse.

Seuils HASCO :

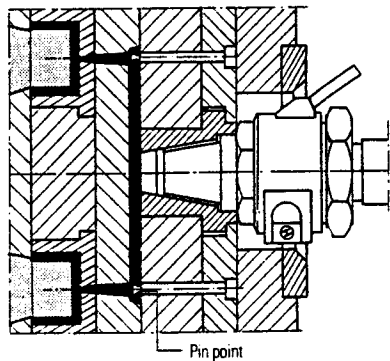
- 1 : nez pointeau
- 2 : nez carotte longue
- 3 : nez carotte courte



• Buse à seuil capillaire

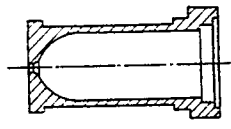


• Buse plongeante

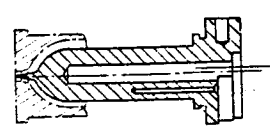


Suppression de la carotte dans un moule d'injection "pin-point".  
L'automatisme de la presse est facilité.

Élément de base à placer dans la plaque :

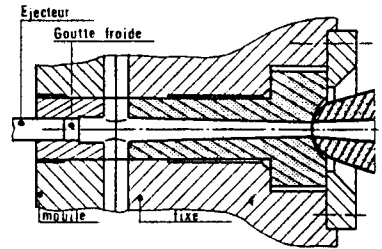
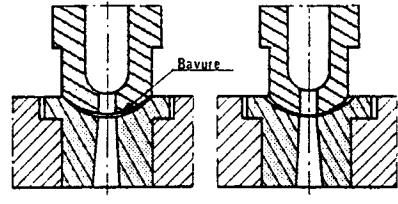


Buse standard mise en place :

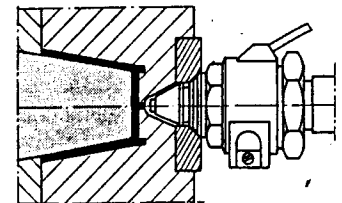


À éviter

Conseillé



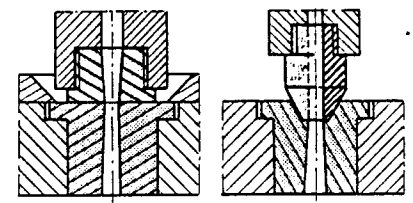
• Buse plongeante - 40



Moulage sous cadences élevées.  
Point d'injection capillaire.

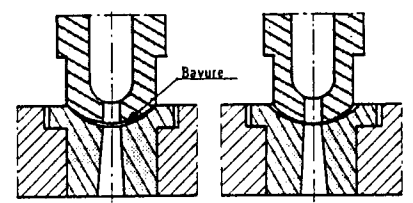
• Contact plan

• Contact conique

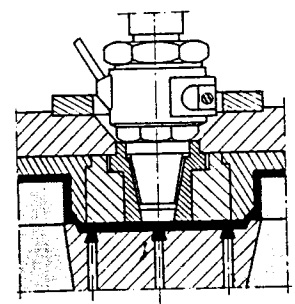


• Contact goutte de suif

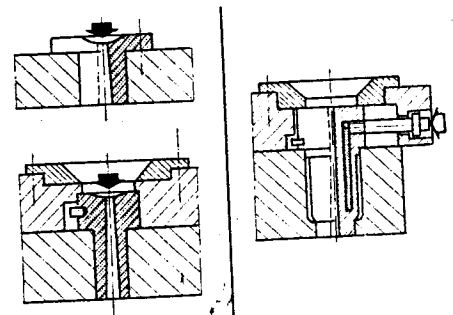
• Contact sphérique



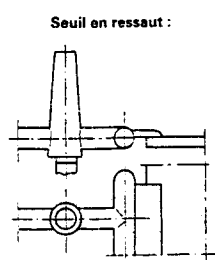
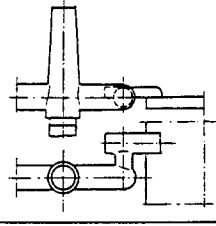
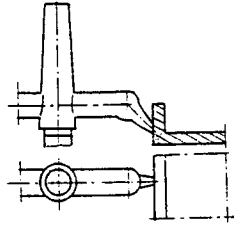
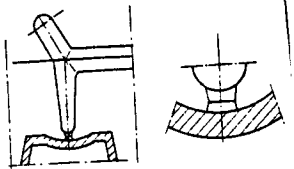
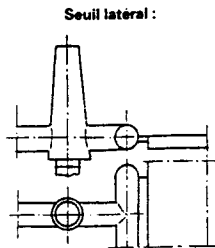
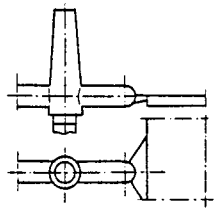
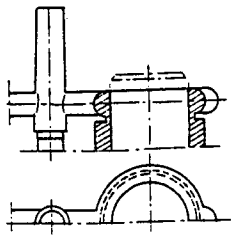
• Buse plongeante



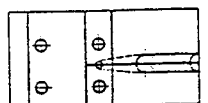
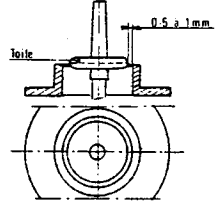
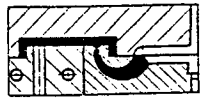
Suppression de la carotte.  
Pas de déchets.



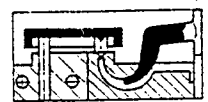
AL-F7  
MENOTECH



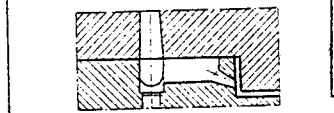
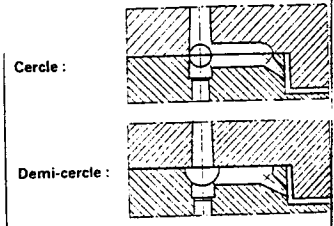
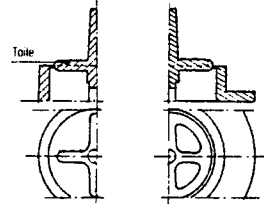
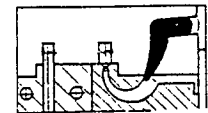
Moule fermé prêt pour l'injection :



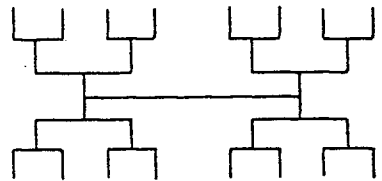
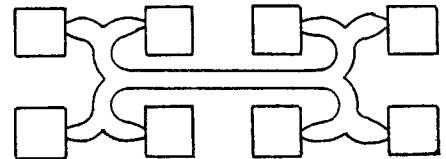
Premier stade de l'éjection :



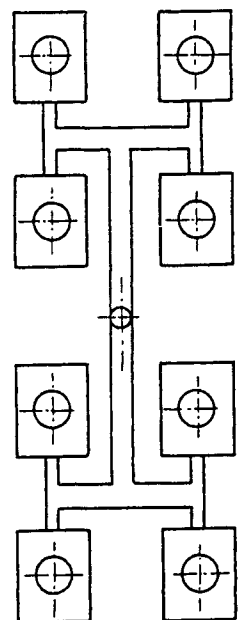
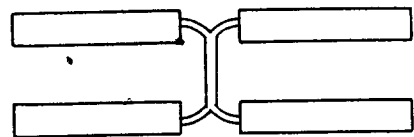
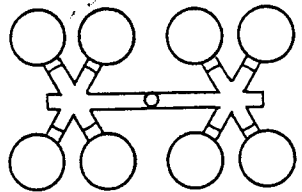
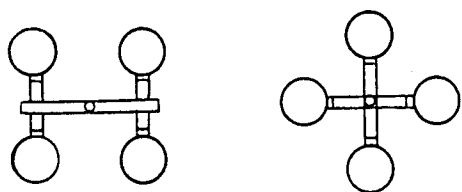
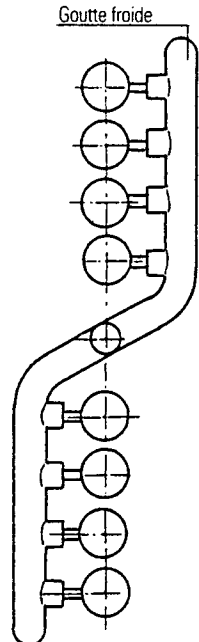
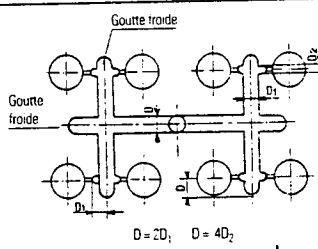
Canal cintré pendant la dernière phase de l'éjection :



• Répartition pour 16 empreintes



• Avec goutte froide



AL-F8  
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