

- 1 **Exercise** Draw the EHL domain in Figure 3.3, where the Ertel Grubin formula is valid. Use  $M_1 > 5$  and  $L > 2.5$  as criteria. What happens if one uses the EG equation beyond these limits?
- 2 **Exercise** Calculate the dimension of the term  $\eta_0 u / w_1$ . What is the consequence for the minimum film thickness  $h_m$ ?
- 3 **Exercise** Explain why the film thickness  $h_m$  is independent of  $E'$  in the I.R. regime. What about the dependence on  $\alpha$ ?
- 4 **Exercise** Show that for the I.E. regime  $h_m \propto \eta_0^{0.4}$  and  $h_m \propto w_1^{0.2}$ . Show that as a consequence the friction coefficient  $f \propto w_1^{-0.8}$ . Derive the complete equation showing the dependence of  $F_t$  with respect to all parameters  $\eta_0$ ,  $R$ ,  $w_1$  and  $E'$ . Show through a dimensional analysis that indeed  $[F_t] = N/m$ .
- 5 **Exercise** Compare the exponents of  $U$  and  $W_2$  in  $H_c^D$  and  $H_m^D$ . What do you conclude. Will the difference between  $H_m^D$  and  $H_c^D$  increase or decrease with increasing values of  $W_2$  and  $U$ ?  
(Hamrock-Dawson, circular contact, elliptic contact)
- 6 **Exercise** Which of the three regimes is the appropriate regime for  $M_2 = 3$ ,  $L = 0$ ? and for  $M_2 = 100$ ,  $L = 0$ ? and for  $M_2 = 100$ ,  $L = 10$ ? and for  $M_2 = 10$ ,  $L = 1$  (careful)? Compute for each of the cases the film thickness  $H_c^M$ .  
(Moes parameter set, circular contact)
- 7 **Exercise** Calculate the film thickness assuming  $R_x = R_y = 30$  mm,  $w = 90$  kg,  $\eta_0 = 10^{-4}$  Pa s,  $\alpha = 10^{-9}$  Pa $^{-1}$ ,  $u_1 + u_2 = 60$  m/s,  $E' = 2 \cdot 10^{11}$  Pa, careful, which regime?
- 8 **Exercise** Derive the dimensional film thickness equation in the I.R. regime. Comment on the absence of  $E'$ . Check the dimension.
- 9 **Exercise** Derive the dimensional film thickness equation in the I.E. regime. Comment on the absence of  $\alpha$ . Check the dimension.
- 10 **Exercise** Calculate the film thickness  $H_c^D$  and  $H_c^M$  for  $W_2 = 10^{-5}$ ,  $U = 10^{-11}$  and  $G = 4000$ . Compare the two values and list another advantage of the Moes parameter set.

# Ertel-Grubin

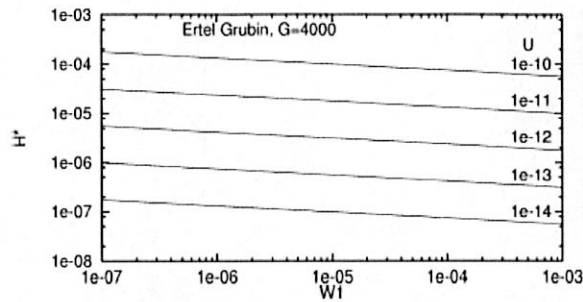


Figure 3.3 Dimensionless film thickness  $H^*$  as a function of  $W_1$  and  $U$  for  $G=4000$ .

# Dowson – Higginson

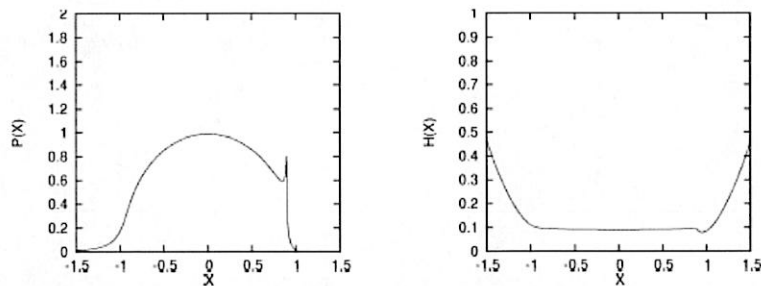


Figure 3.5 Dimensionless pressure and film thickness distribution  $W_1 = 1.53 \cdot 10^{-4}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .

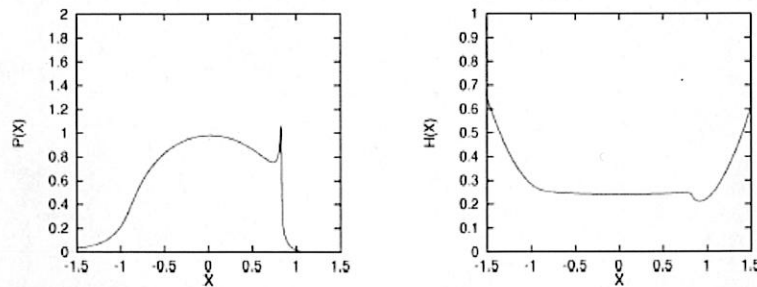


Figure 3.6 Dimensionless pressure and film thickness distribution  $W_1 = 1.53 \cdot 10^{-4}$ ,  $U = 2.36 \cdot 10^{-10}$ ,  $G = 4000$ .

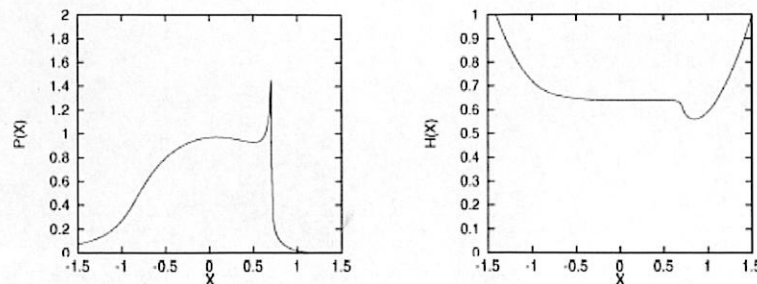
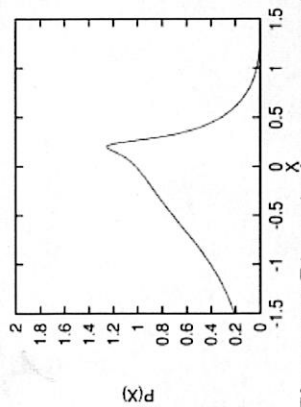
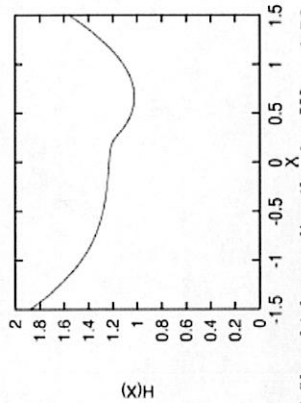


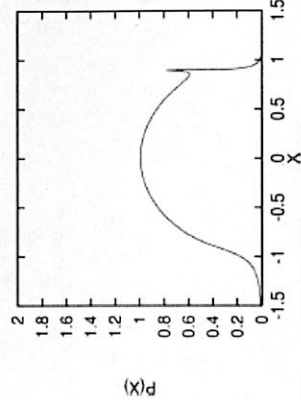
Figure 3.7 Dimensionless pressure and film thickness distribution  $W_1 = 1.53 \cdot 10^{-4}$ ,  $U = 9.42 \cdot 10^{-10}$ ,  $G = 4000$ .



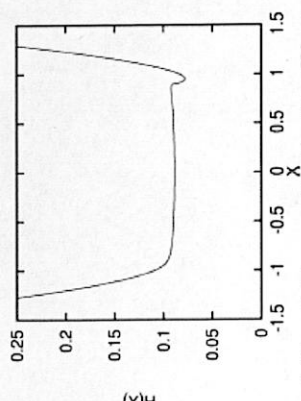
**Figure 3.9** Dimensionless pressure and film thickness distribution  $W_1 = 1.53 \cdot 10^{-5}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



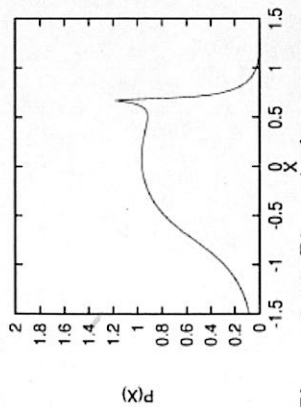
**Figure 3.10** Dimensionless pressure and film thickness distribution  $W_1 = 1.53 \cdot 10^{-4}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



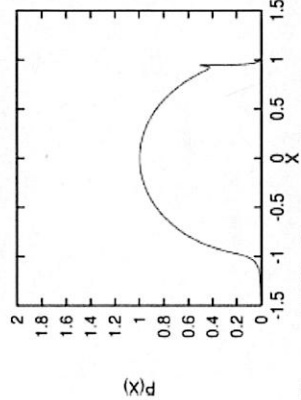
**Figure 3.11** Dimensionless pressure and film thickness distribution  $W_1 = 1.53 \cdot 10^{-4}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



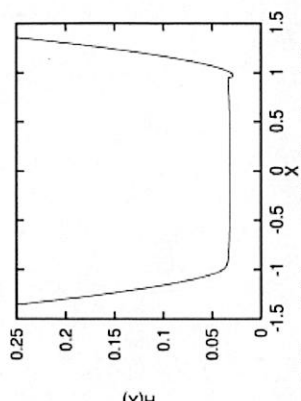
**Figure 3.12** Dimensionless pressure and film thickness distribution  $W_1 = 1.53 \cdot 10^{-4}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



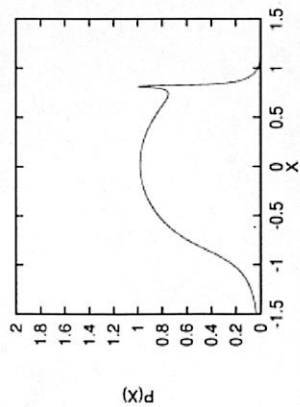
**Figure 3.13** Dimensionless pressure and film thickness distribution  $W_1 = 3.84 \cdot 10^{-5}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



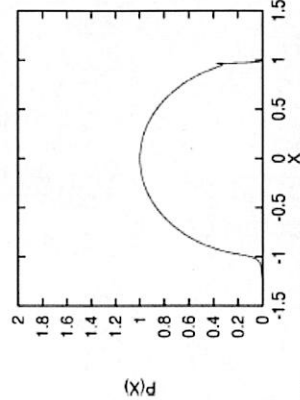
**Figure 3.14** Dimensionless pressure and film thickness distribution  $W_1 = 3.84 \cdot 10^{-4}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



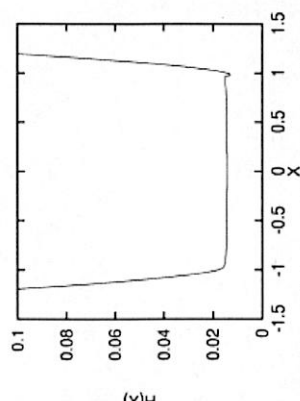
**Figure 3.15** Dimensionless pressure and film thickness distribution  $W_1 = 3.84 \cdot 10^{-4}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



**Figure 3.16** Dimensionless pressure and film thickness distribution  $W_1 = 7.67 \cdot 10^{-5}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



**Figure 3.17** Dimensionless pressure and film thickness distribution  $W_1 = 7.67 \cdot 10^{-4}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .



**Figure 3.18** Dimensionless pressure and film thickness distribution  $W_1 = 7.67 \cdot 10^{-4}$ ,  $U = 5.89 \cdot 10^{-11}$ ,  $G = 4000$ .