

Willkommen  
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# Life Cycle Assessment of conventional and electric bicycles

Eurobike 2011

Friedrichshafen, 2. September 2011

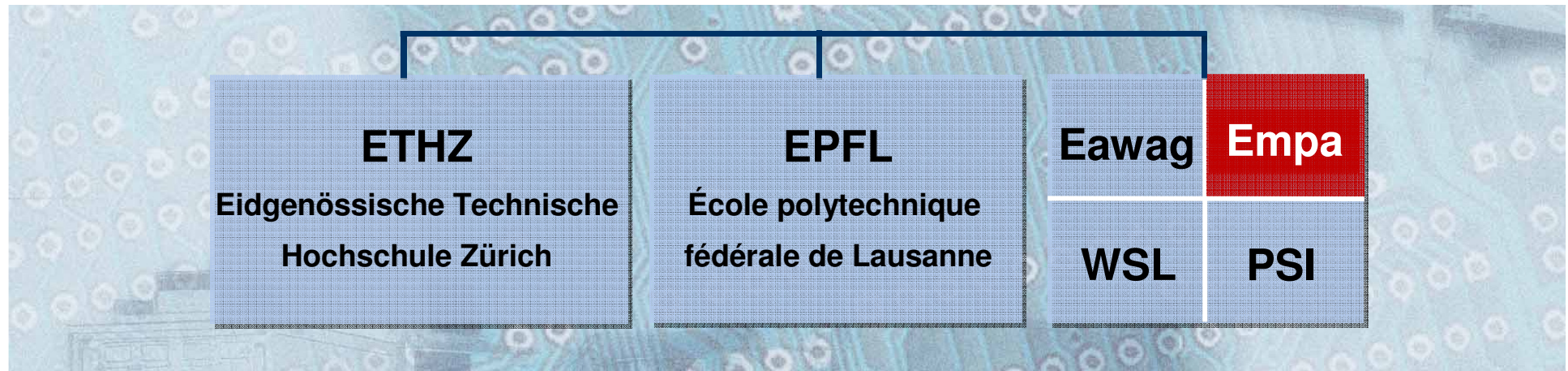
Andrea Del Duce

# Outline

- The Empa and LCAM
- Life Cycle Assessment
- Introduction to the context of the study
- The Li-Ion battery and the electric drivetrain
- Life Cycle Inventory of two wheelers
- Life Cycle Impact Assessment results
- Conclusions

# The Empa

- Empa - Swiss Federal Laboratories for Material Science and Technology: Dübendorf (Zürich), St. Gallen and Thun
- Research Institution within ETH Domain:



- Vision: Materials and Technology for a Sustainable Future
  - Materials for Energy Technologies
  - Health and Performance
  - Natural Resources and Pollutants
  - Nanostructured Materials
  - Sustainable Built Environment
- Bridging between Research and Application

# LCAM – Life Cycle Assessment and Modelling Group

- Investigate environmental impacts and sustainability of products or services through Life Cycle Assessment.
- Support informed decision making.
- LCAM activities:
  - LCA of key topics
  - Refining, expanding and complementing LCA methodology.
- Areas of interest:
  - Biofuels and bioenergy
  - Buildings, construction components and materials
  - Emerging technologies
  - Electric mobility

# LCAM e-Mobility

- In depth study of the environmental impacts caused by Lithium-Ion batteries.
- Comparison of environmental impacts caused by a virtual model of an electric Golf VW and by various ICE versions: petrol, diesel, biofuels, hybrid. (Axpo study)
- Since 2-wheelers represent a practical alternative to cars, the environmental impacts of bikes, e-bikes, e-scooters and scooters have also been analysed.
- THELMA project: aims at understanding the sustainability implications of widespread electric vehicle use in Switzerland.



# Life Cycle Assessment



**Electricity production**



**Car disposal**

**Problem-shifting**

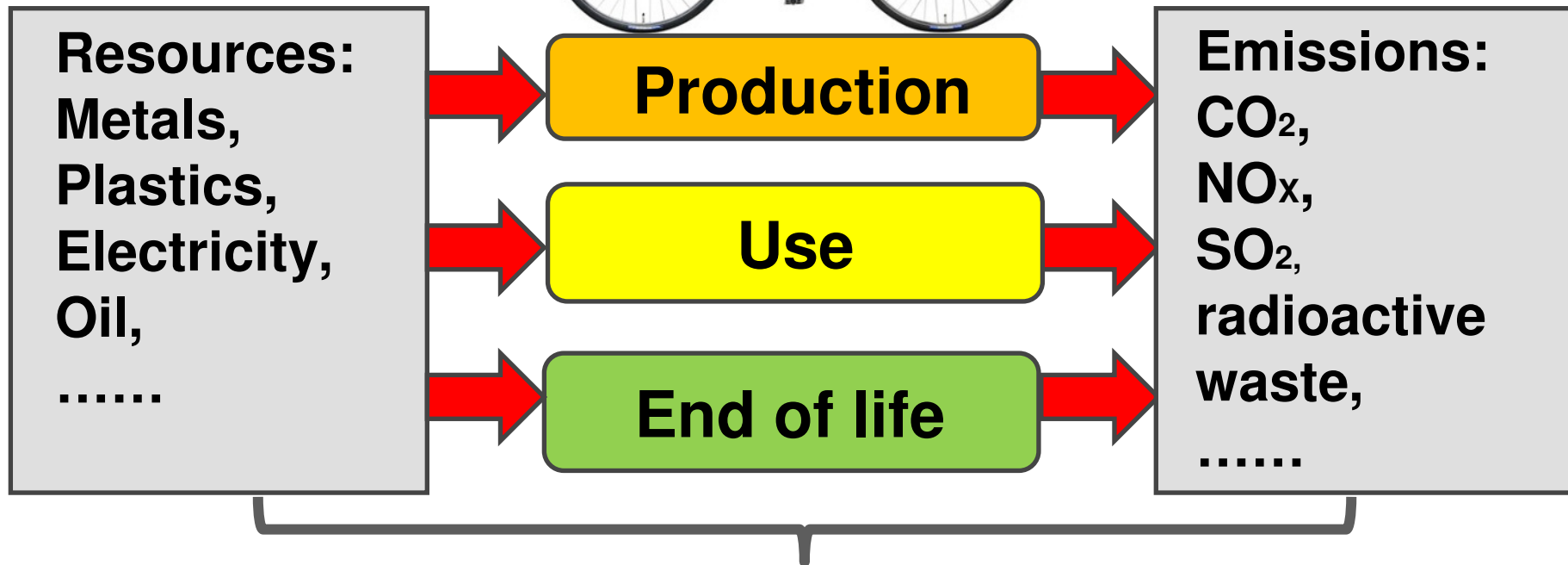
**Materials production**



**Mining**



# Life Cycle Assessment 2



**Impact factors:** Global warming,  
Resource consumption, Toxicity, etc.



**Electric Bicycle**



**ICE Scooter**



**eScooter**

# LCA



**Bicycle**



**Golf VI**



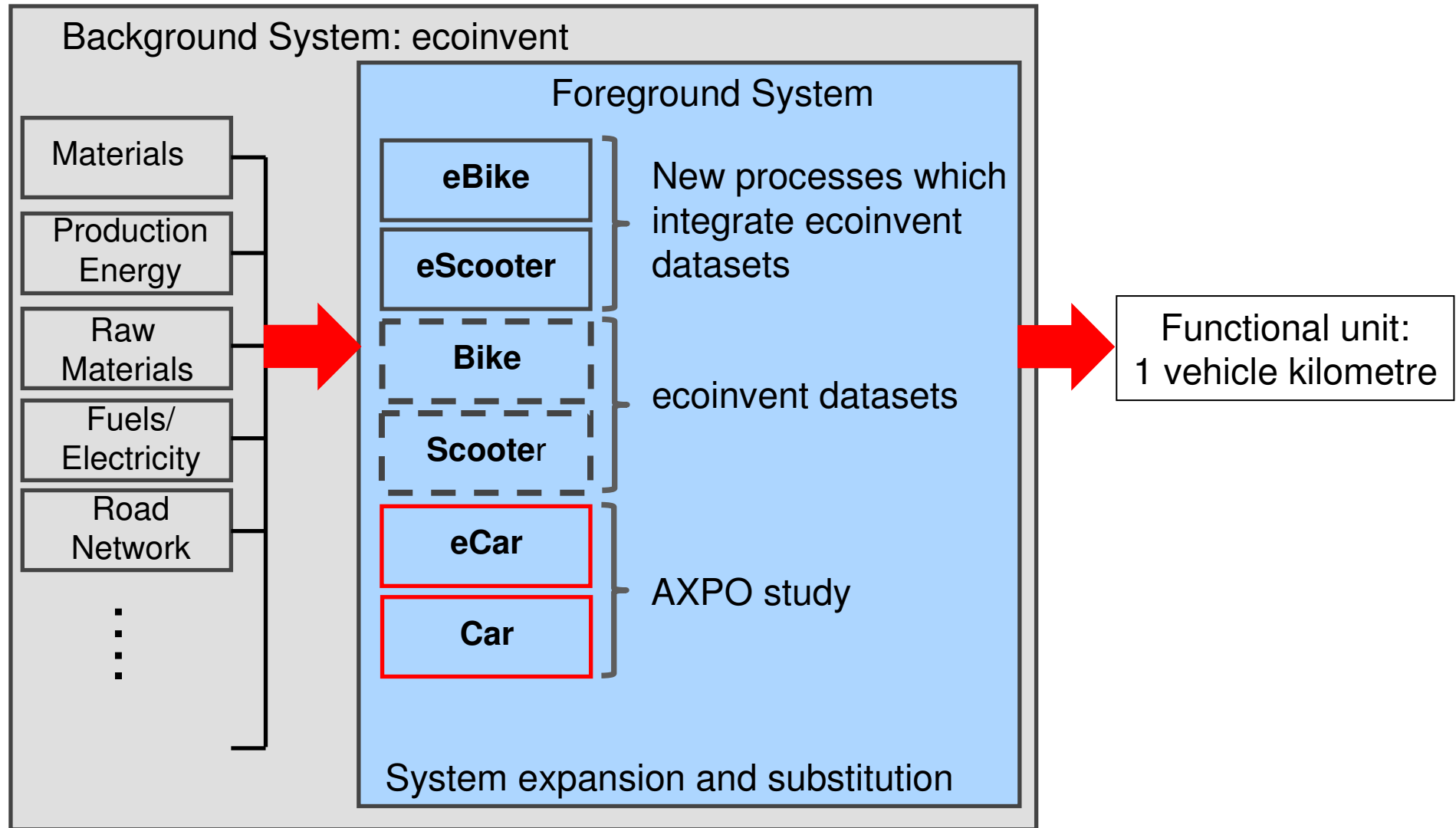
**Elektro-Golf VI**



# Goal and scope of the LCA

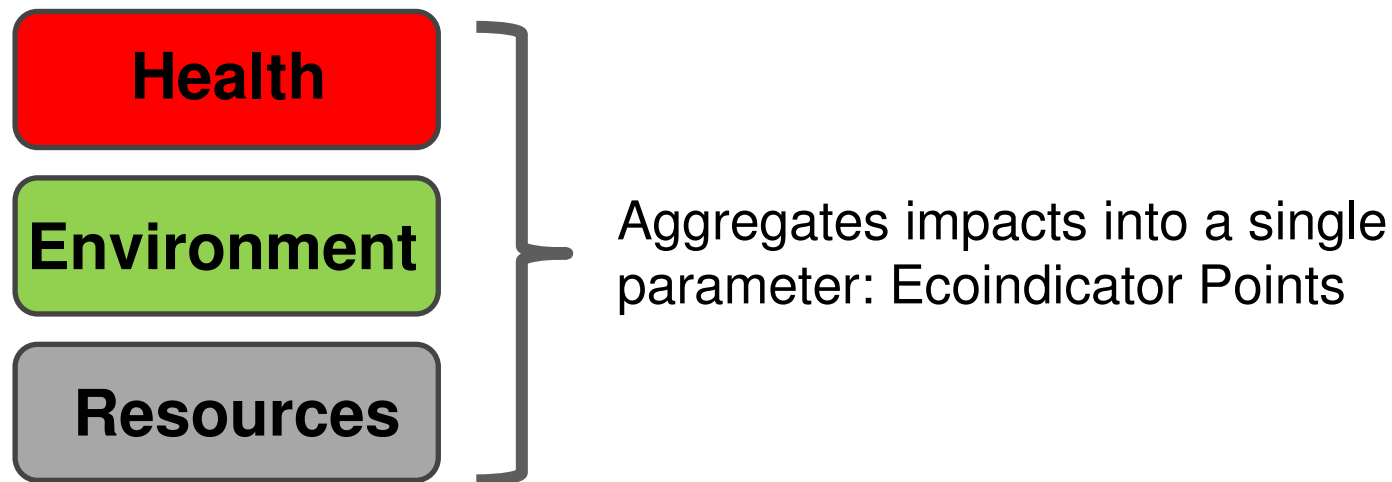
- Compare current electric and conventional two wheel vehicles as well as analysing these results in the context of conventional and electric cars.
- Focus mainly set on Swiss situation (e.g. Swiss electricity mix)
- Contribute to the discussion on individual mobility and on the potentials (or disadvantages) brought by electric two-wheelers.

# Life Cycle Model

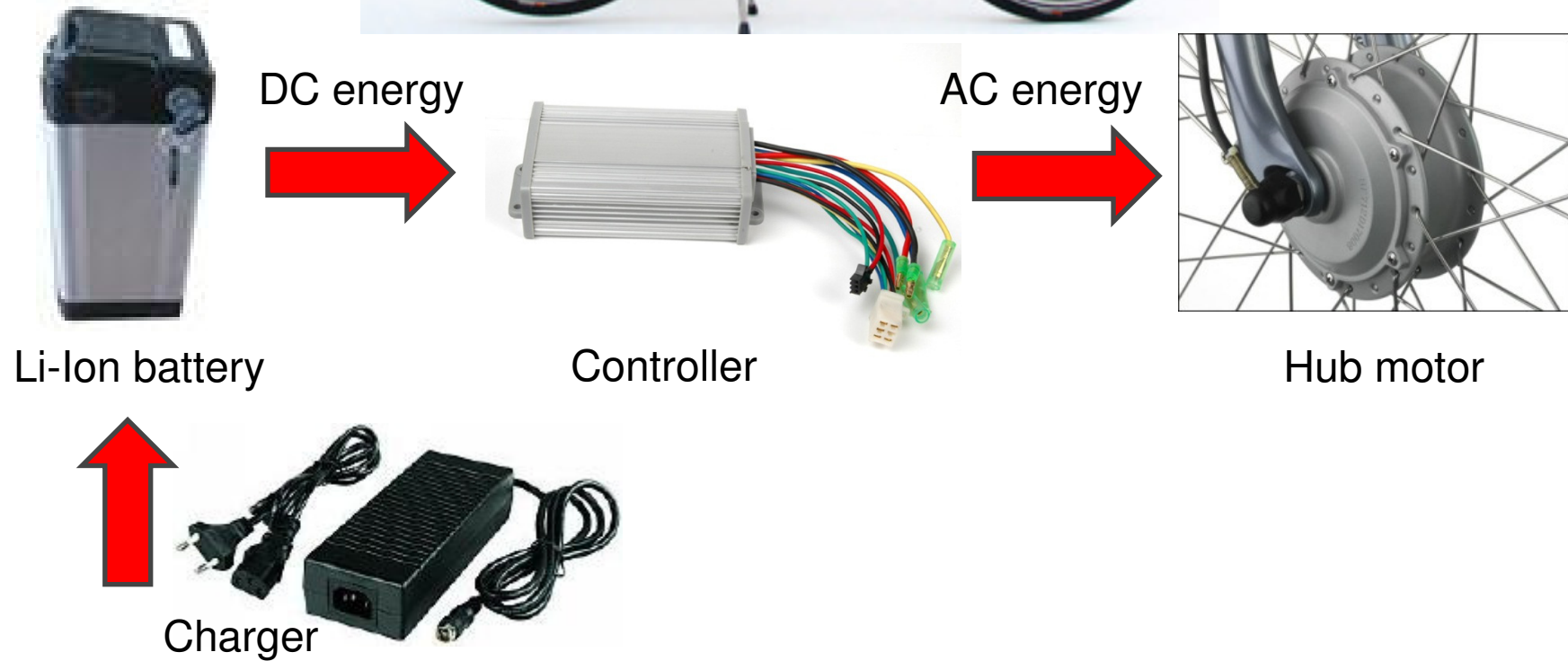


# Impact assessment methods considered

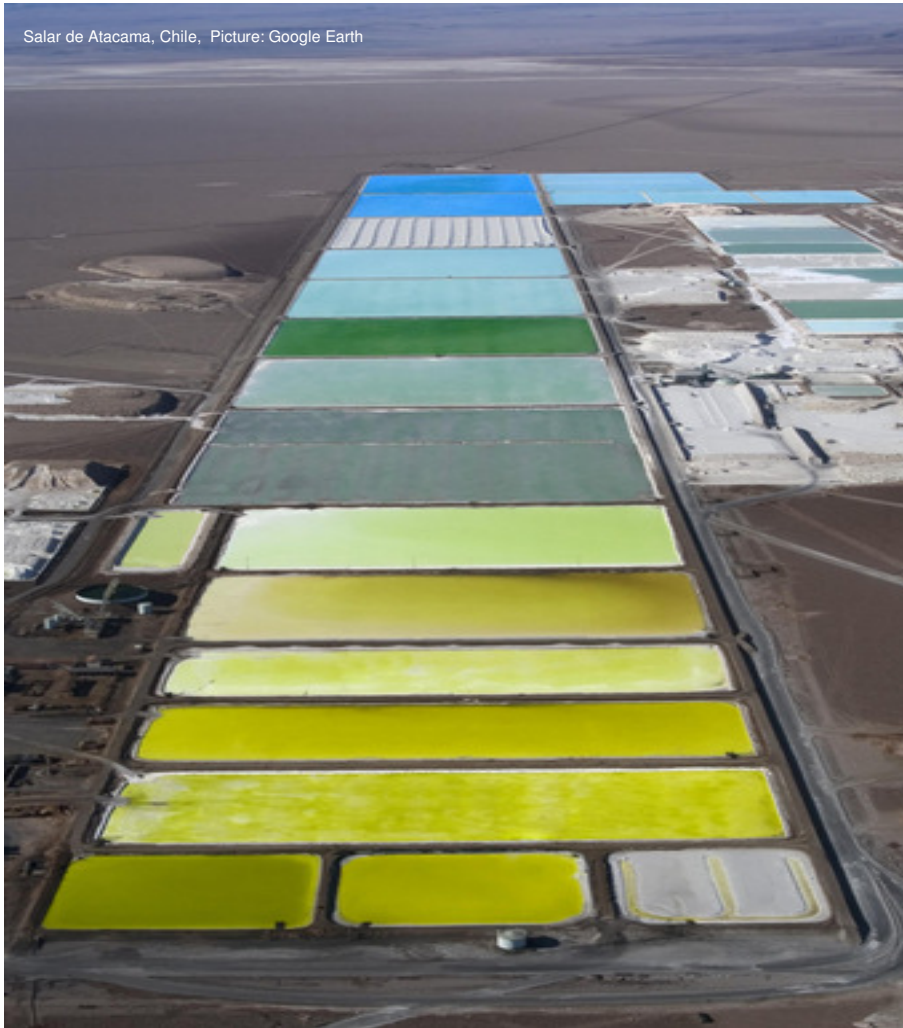
- Global warming potential IPPC 2007
- Toxic emissions: CML01 HTP
- Smog formation: CML01 POCP
- Land use: CML01 LUC
- Eutrophication: CML01 EP
- Non renewable energy demand: CED fossil, nuclear
- Exergy demand: CExD metals, minerals
- Ecoindicator 99 (H/A)



# The electric drivetrain



# Lithium-Ion Battery 1



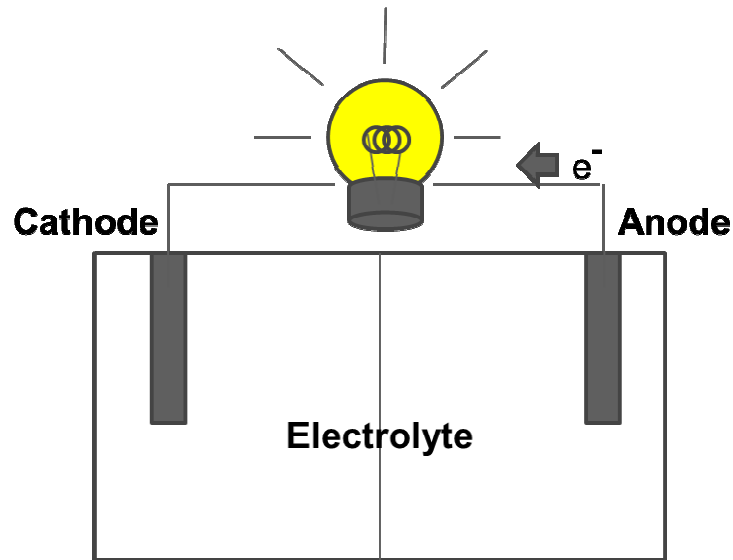
## Lithium properties

- Lightest metal
- Highest electrochemical potential
- Not toxic (used as medicine)
- Not scarce (e.g. more abundant than Cu, 0.17 ppm in sea water)
- Highly reactive in metallic form (burns!)

## Production

- Mainly won from salt lakes in the Andes (Chile, Bolivia) or in China (Tibet)
- Mainly solar energy used for production
- Refined to Lithium carbonate ( $\text{Li}_2\text{CO}_3$ ) near the saline

# Lithium Ion Battery 2



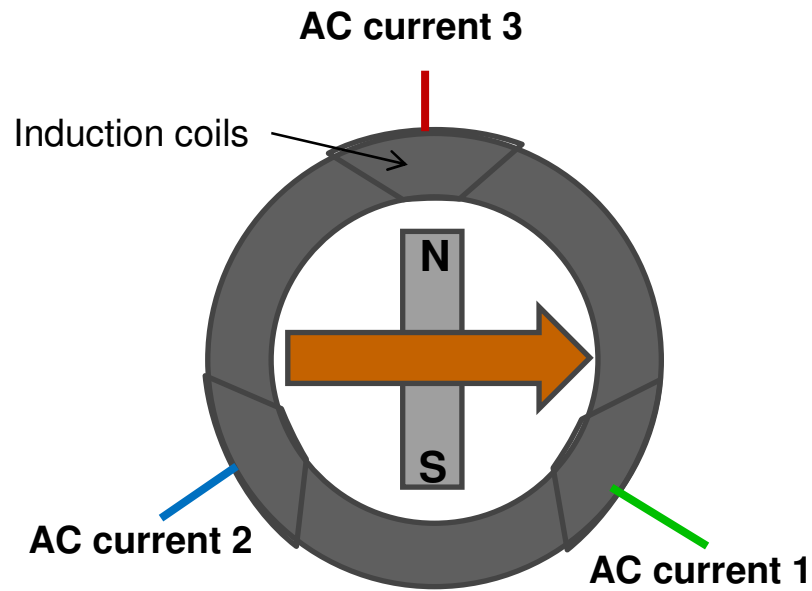
Cathode:  $\text{LiMn}_2\text{O}_4$   
(obtained from  $\text{Li}_2\text{CO}_3$  and  $\text{Mn}_2\text{O}_3$ )  
applied over Aluminium foil

Anode: Graphite  
applied over Copper foil

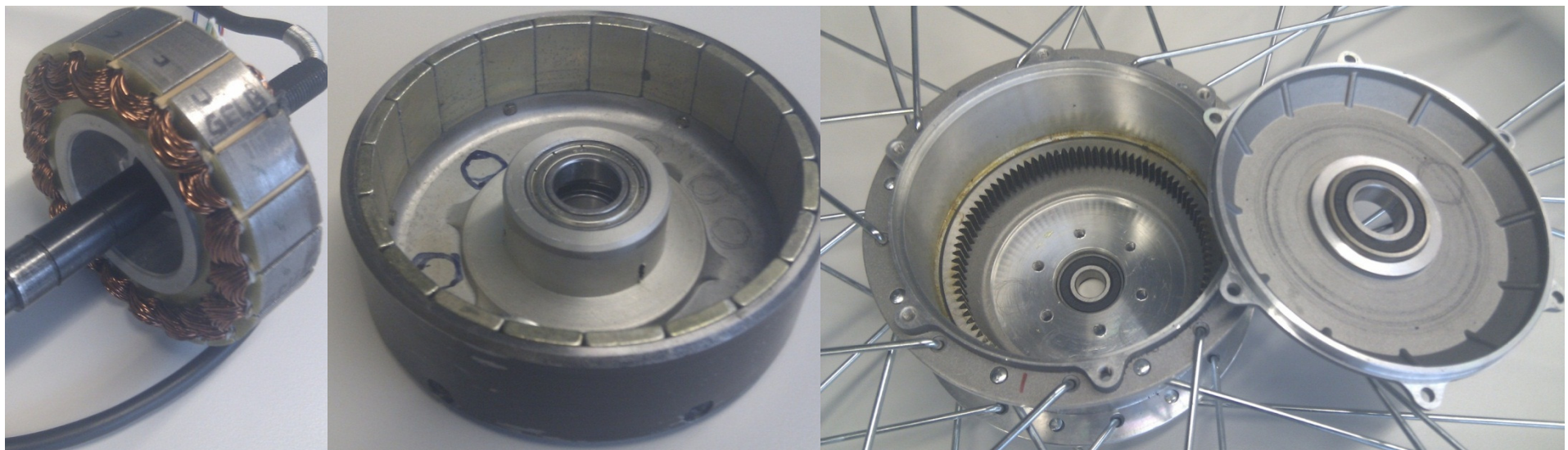
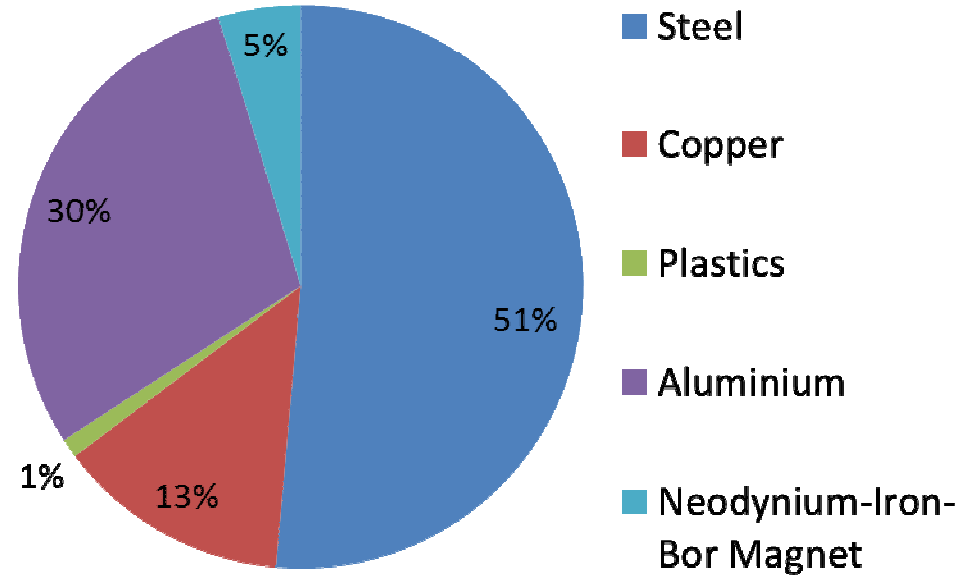


- Only ~1% of a Li-Ion cell is Li
- ~40% of a cell is Al (~23%) and Cu (~13%)
- ~40% is the active electrode material (cathode  $\text{LiMn}_2\text{O}_4$  ~24%, anode graphite ~16%)
- ~20% is the electrolyte (lithium salt)

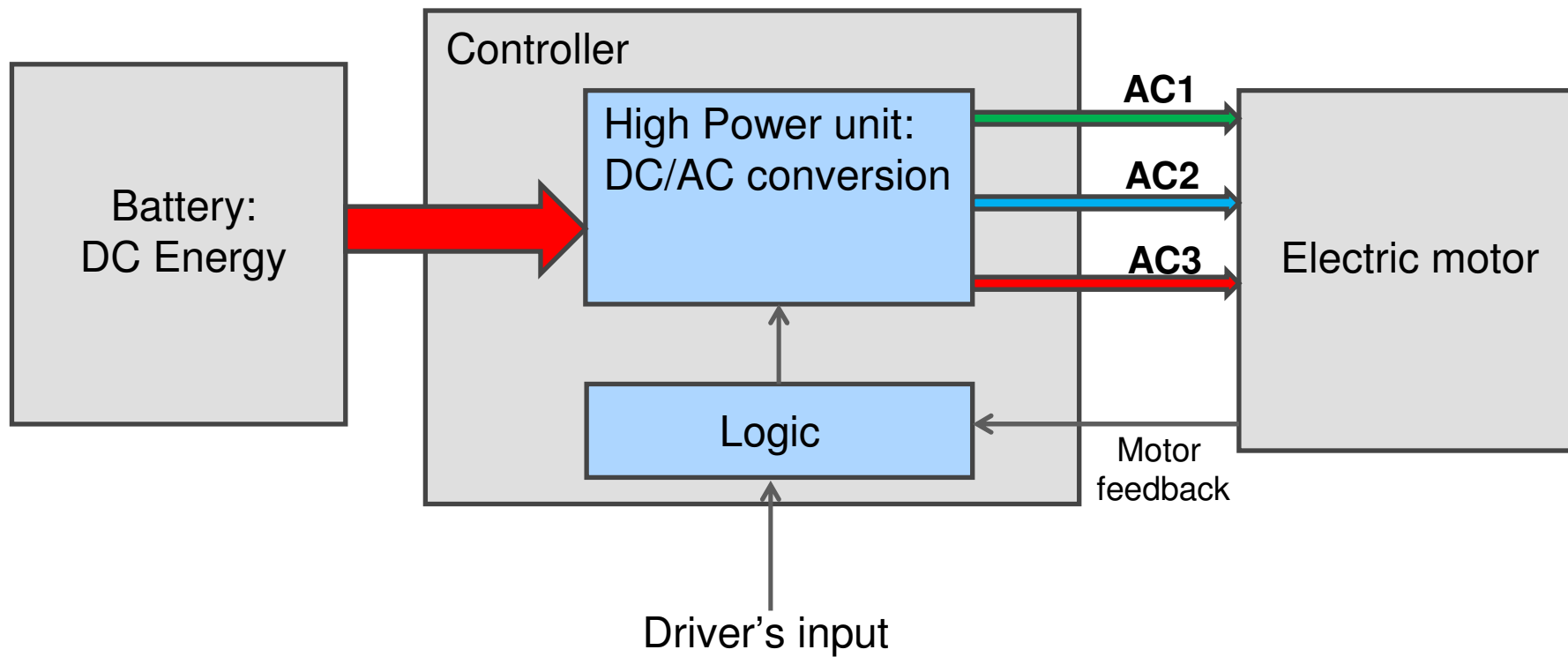
# The electric motor



## Material composition

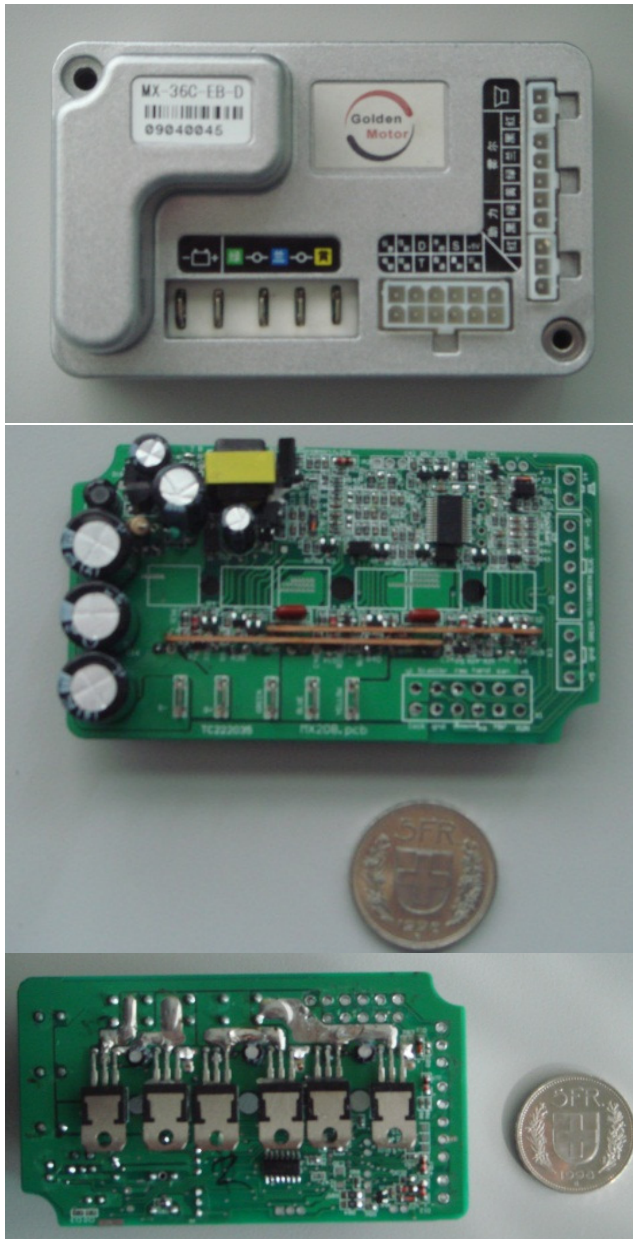


# The controller



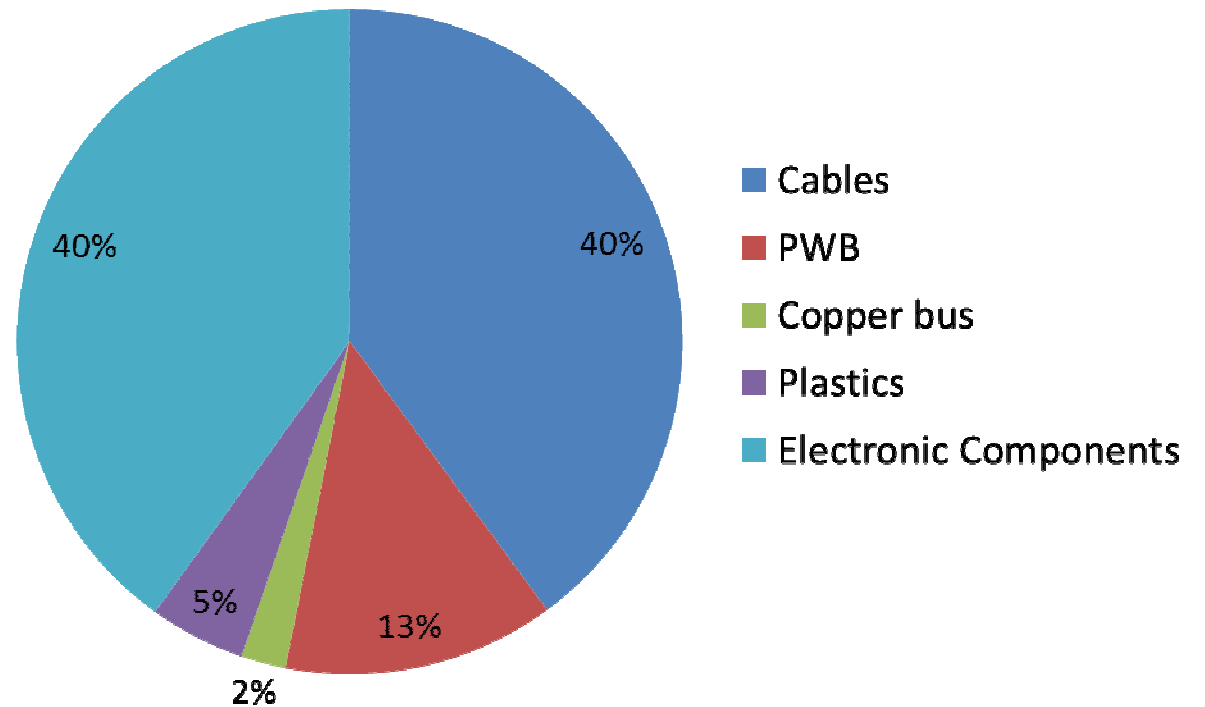


# The controller 2



Overall: ~63% is Aluminium from the case

**Material composition (without case)**



# Bikes and eBikes



Standard ecoinvent bike

Bike:	
Weight	17kg
Life expectancy	15000km
Maintenance	50% of plastic
	5% of steel
	tyres every 4000km

<b>eBike</b>	
Frame	Identical to bike
Controller	0.4kg
Charger	0.5 kg
0.25 kW electric motor	2.7kg
Li-Ion battery	2.6kg
Total weight	~23kg
Life expectancy	15000km
Electricity consumption	0.01kWh/km
Maintenance	50% of plastic
	5% of steel
	tyres every 4000km
	2.75 Li-Ion battery

# eScooter and Scooter



eScooter	
Weight	~140kg
Li-Ion battery	32kg
Controller	1.3kg
2.7kW eMotor	5.8kg
Charger	~3kg
Consumption	0.057kWh/km
Life expectancy	50000km
Maintenance	23% of plastic
	10% of steel
	10% aluminium
	tyres every 5000km
	1 Li-Ion battery

Scooter	
Weight	~90kg
ICE type	Average 2ST and 4ST
Consumption	~2.8l/100km
Life expectancy	50000km
Maintenance	23% of plastic
	10% of steel
	10% aluminium
	tyres every 5000km

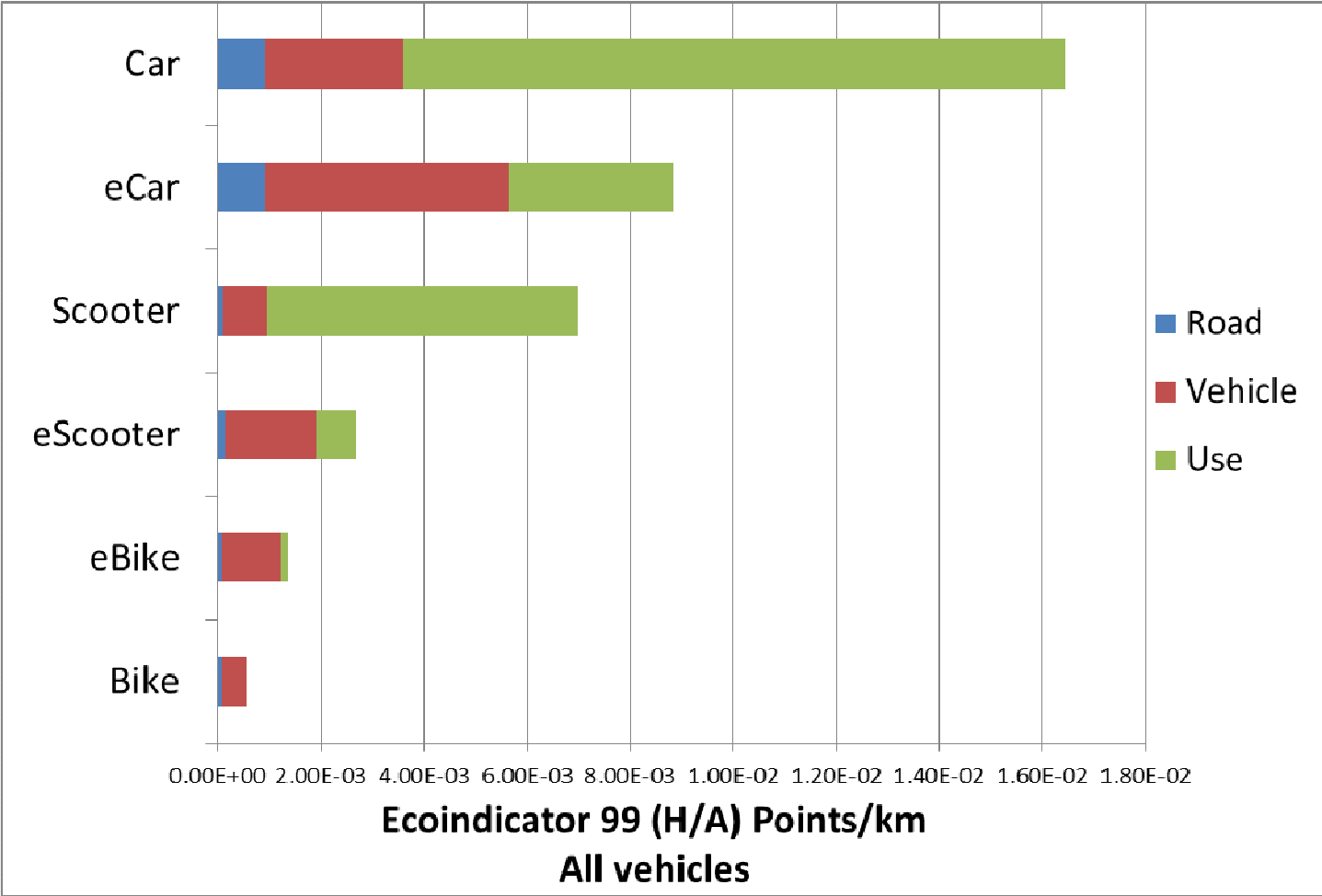
# Electric and conventional cars



eCar	
Weight	1484kg
Li-Ion battery	400kg
Consumption	0.2kWh/km
Life expectancy	150000km

Car	
Weight	1234kg
ICE type	Petrol
Consumption	0.068l/km
Life expectancy	150000km

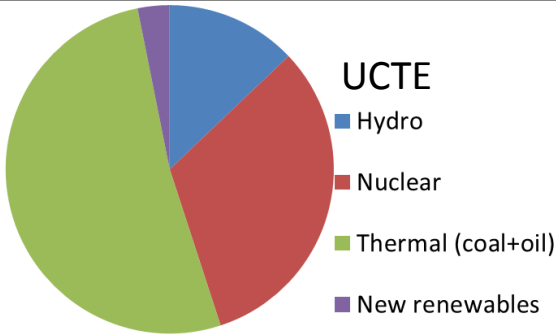
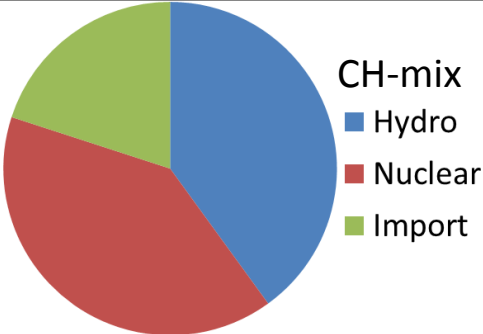
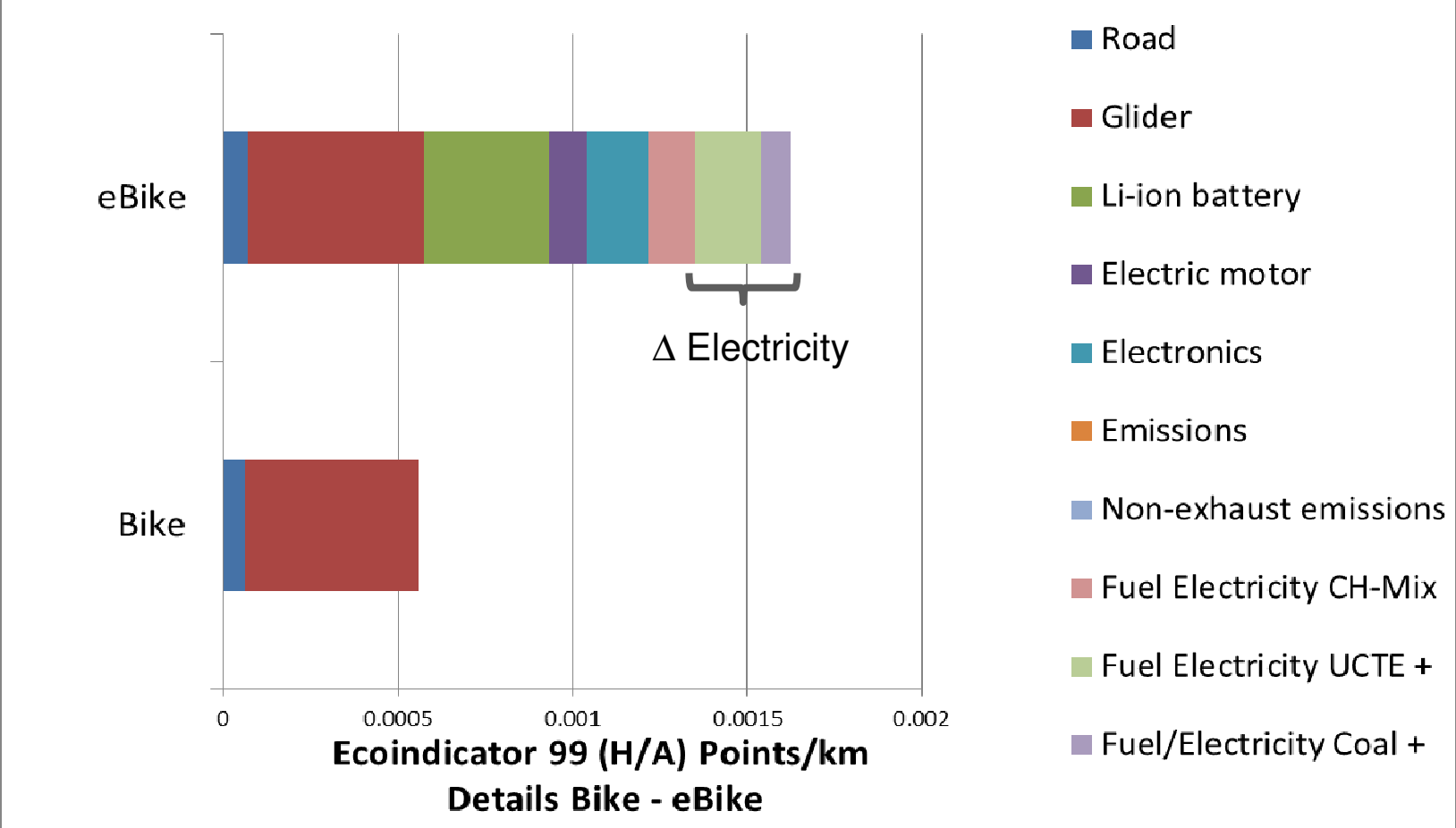
# Ecoindicator 99 (H/A)



# Ecoindicator 99 (H/A): Details Bike vs eBike



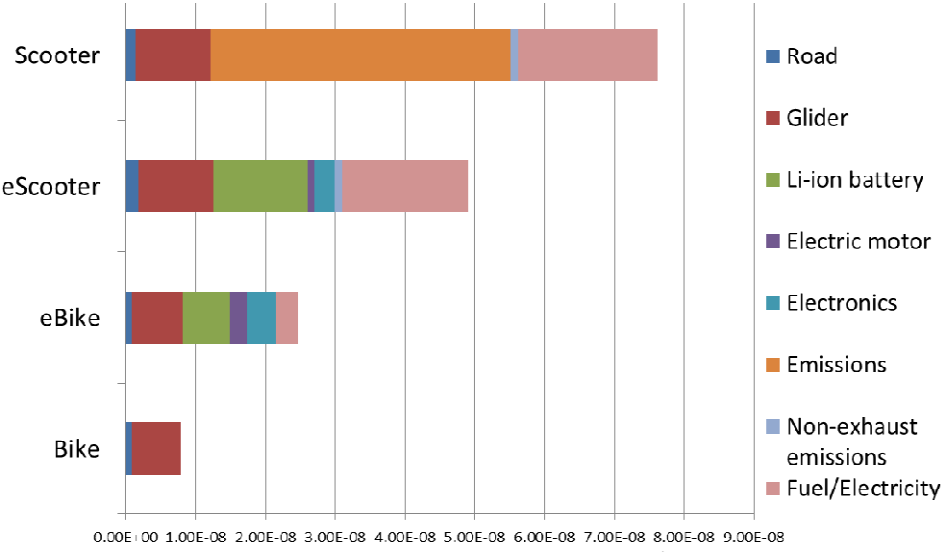
Materials Science & Technology



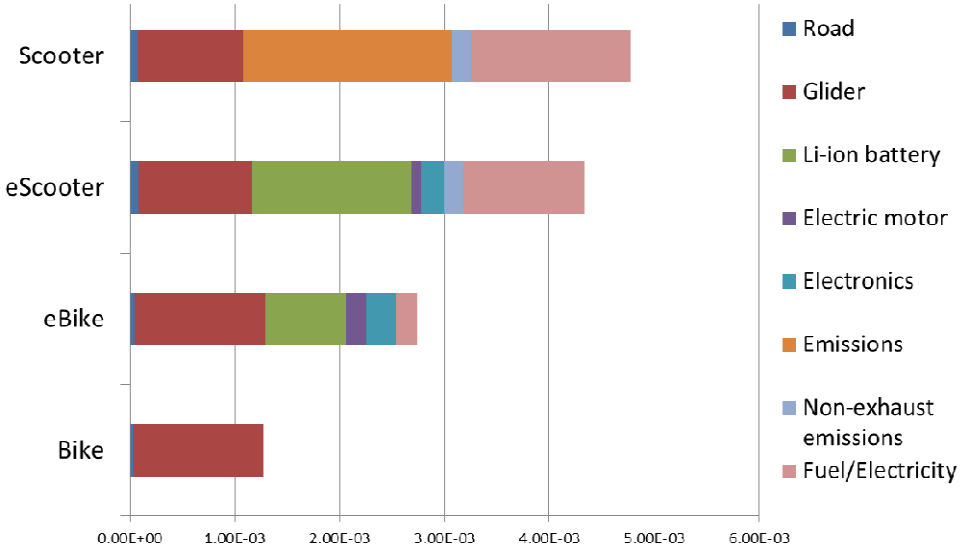
# Ecoindicator 99



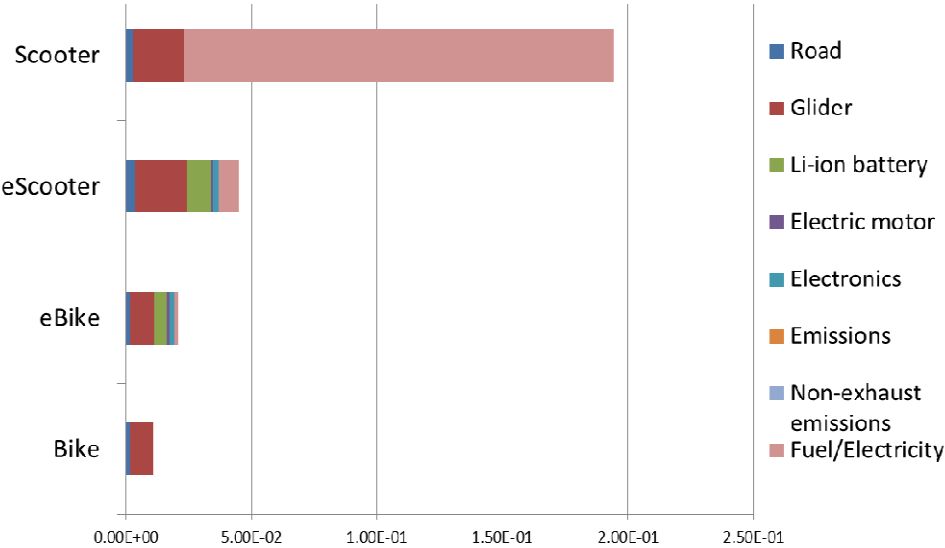
Materials Science & Technology



Ecoindicator 99 (H) Human Health DALY/km  
Two Wheelers

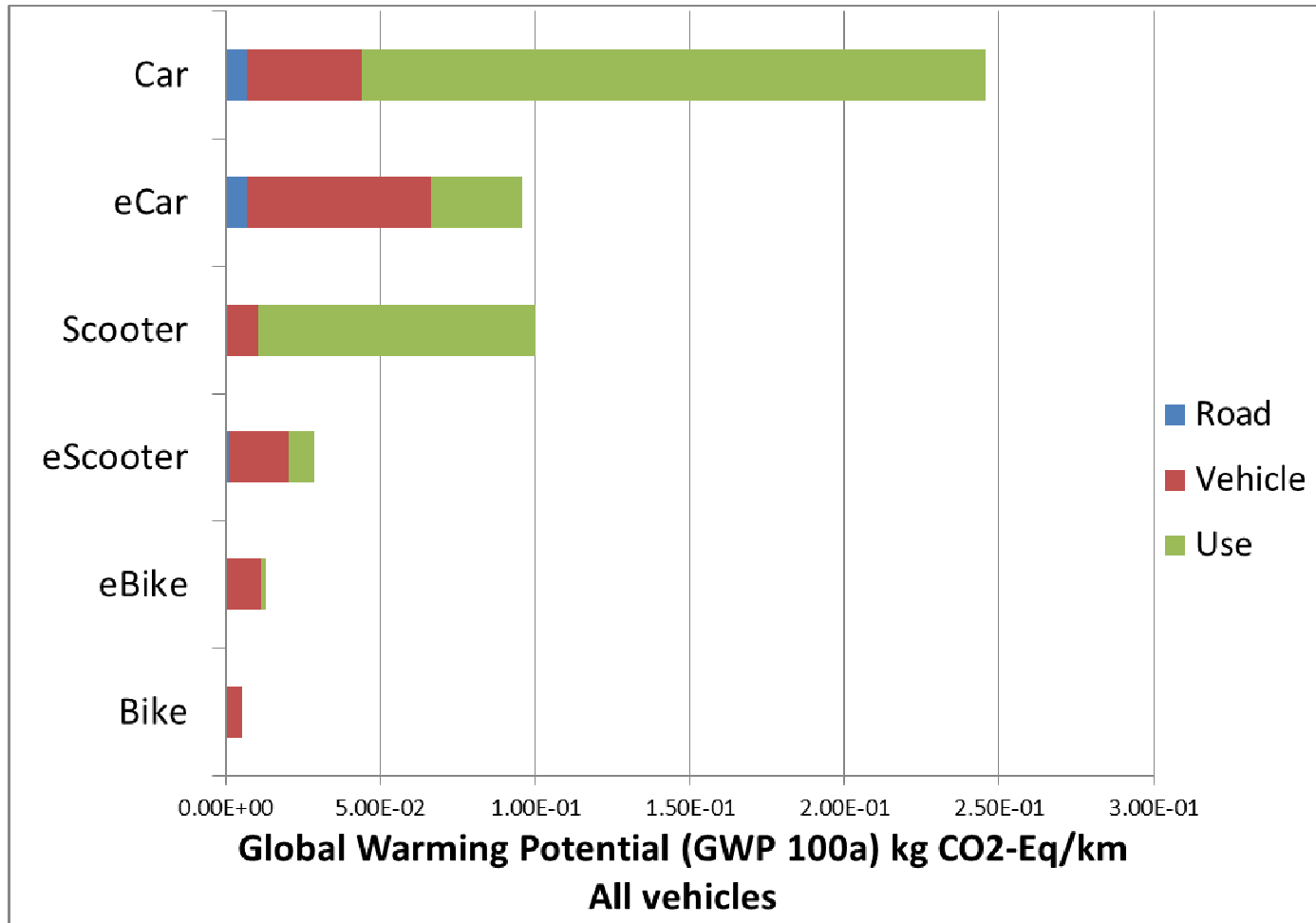


Ecoindicator 99 (H) Ecosystem Quality pdf\*m2\*a/km  
Two Wheelers



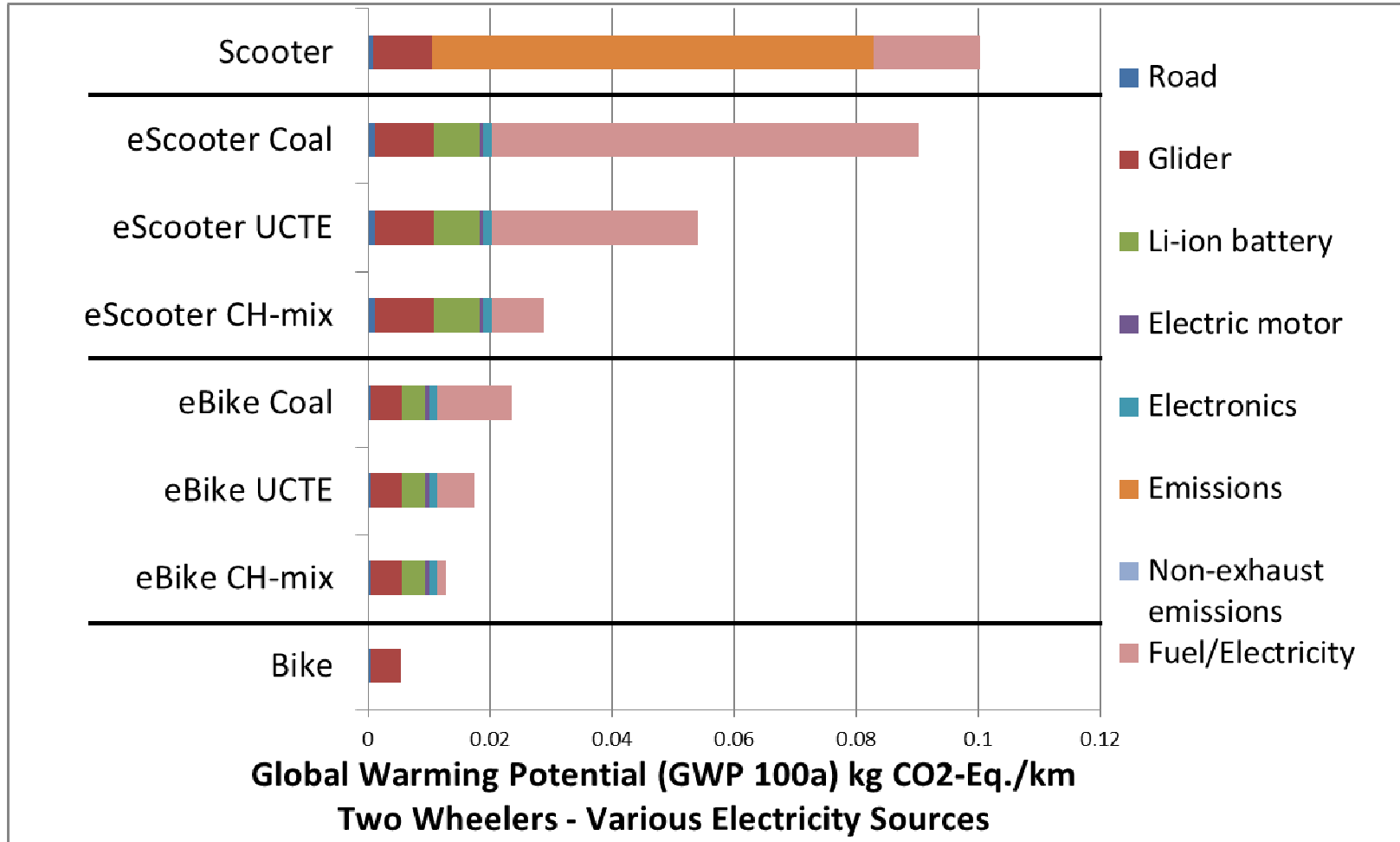
Ecoindicator 99 (H) Resources MJ-surplus/km  
Two Wheelers

# GWP – IPCC 2007 1

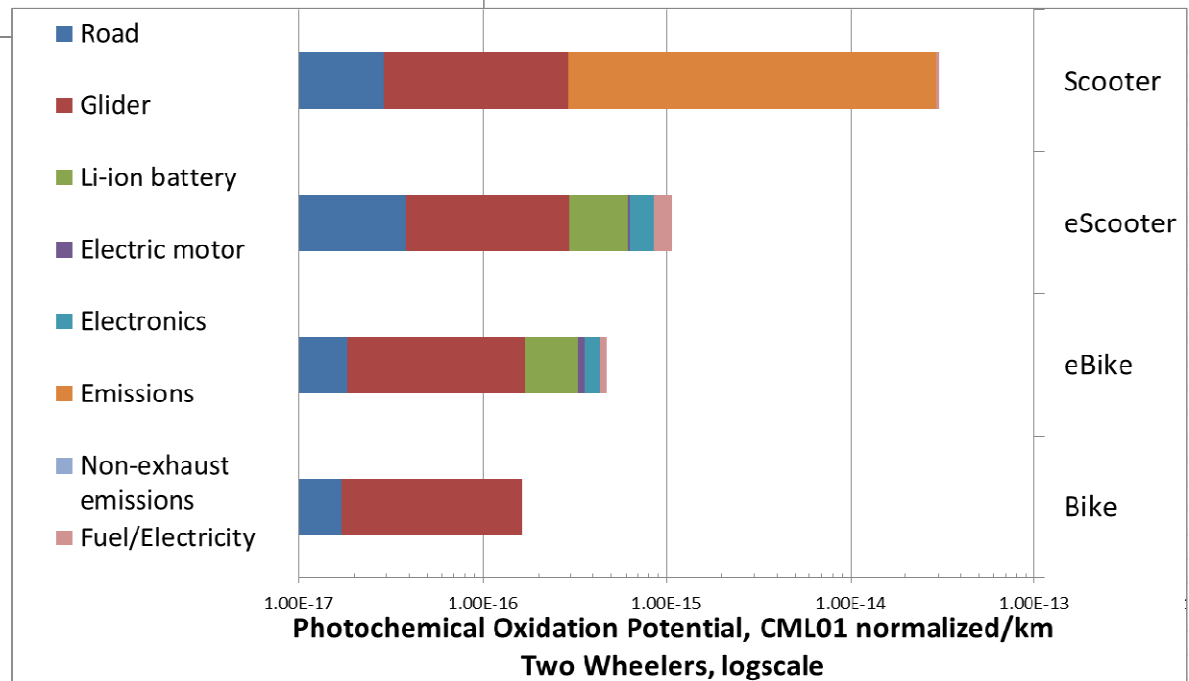
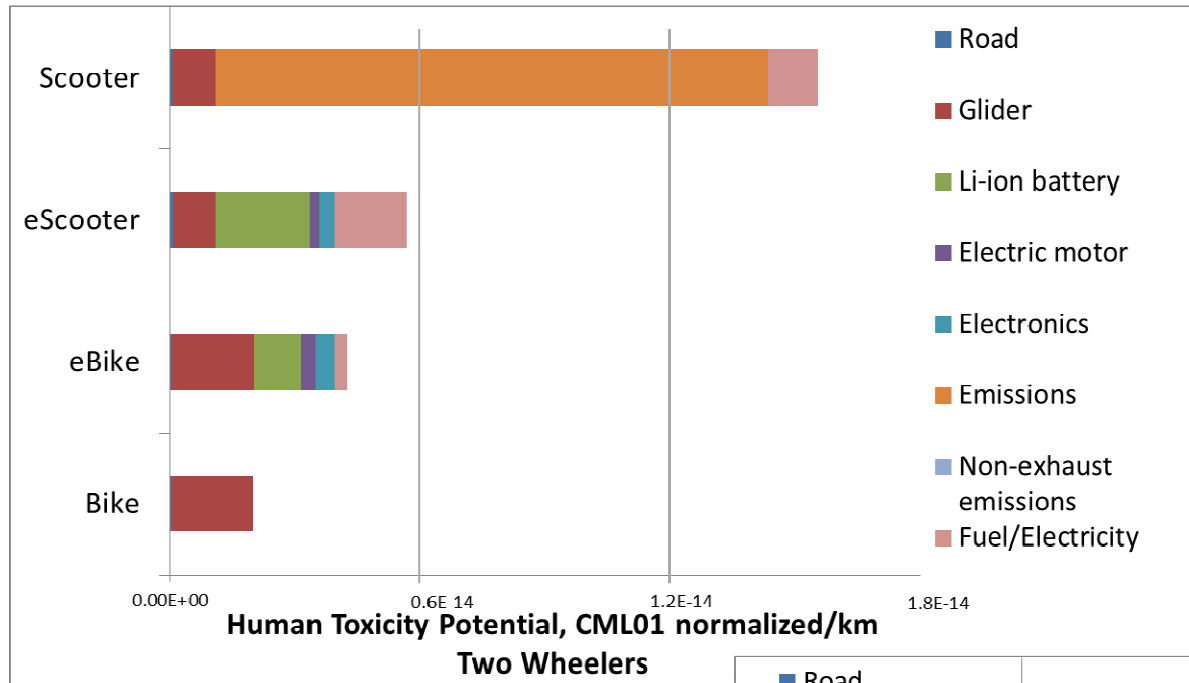




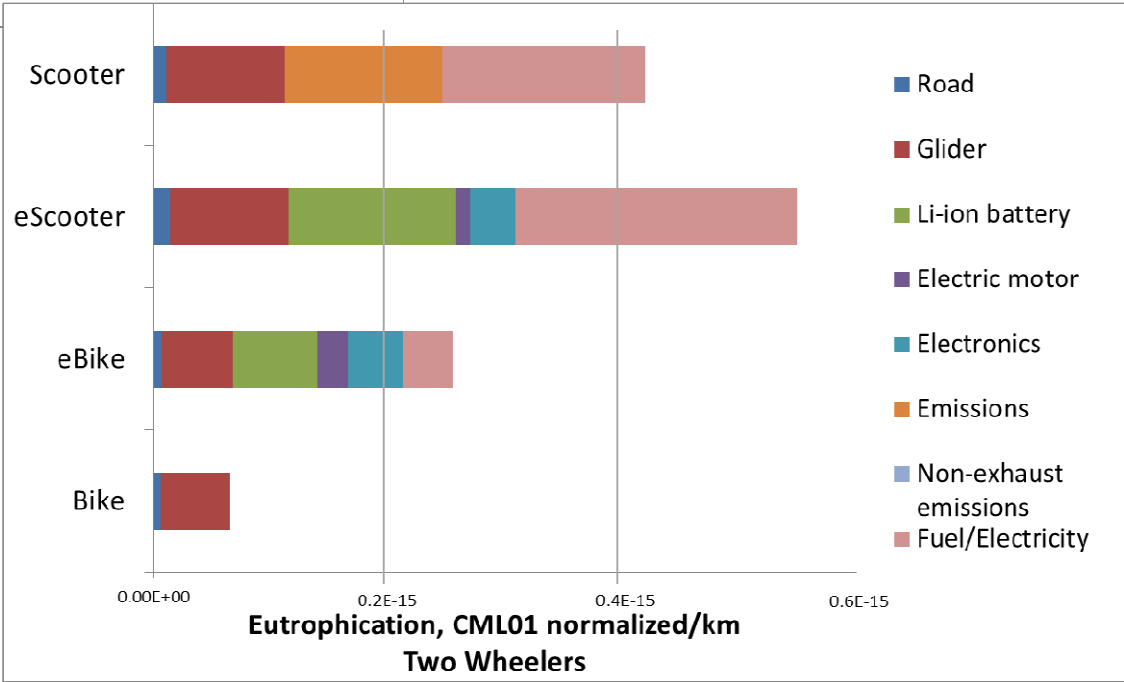
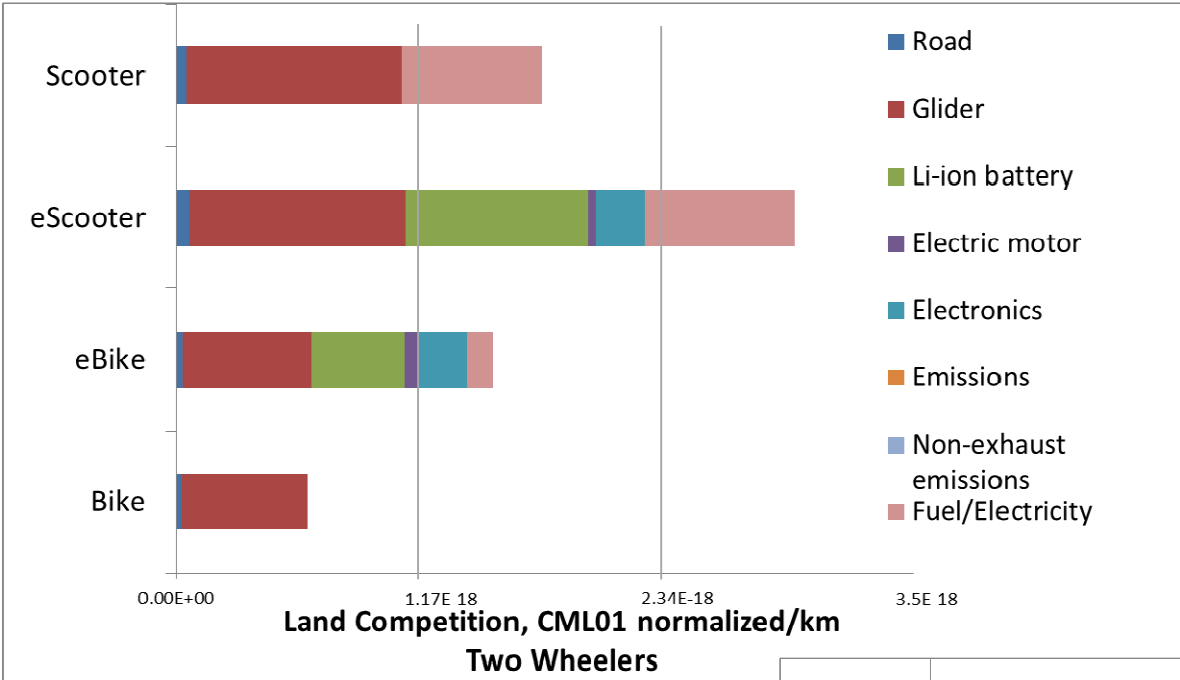
# GWP – IPCC 2007 2



# CML01 HTP and POCP

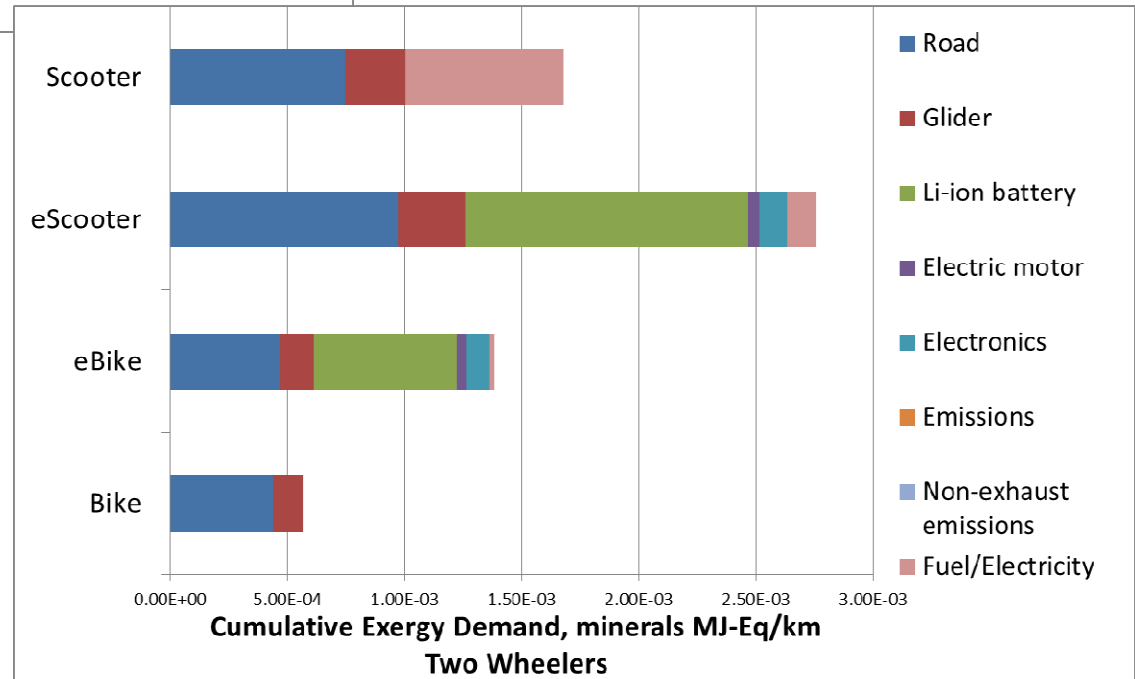
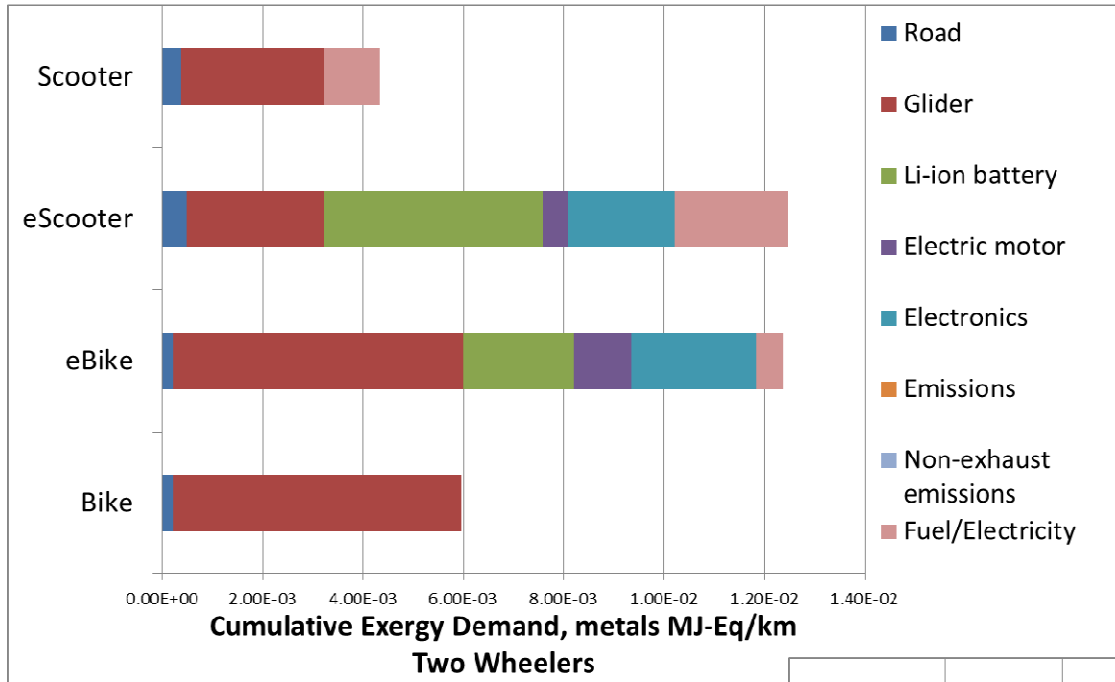


# CML01 LUC and EP





# CExD metals and minerals



# Conclusions

- An electric bike causes larger impacts on the environment compared to a conventional one due to the added technology and resources needed: battery, electricity, electronics.
- The battery has a significant contribution on the overall impact of various indicators (copper mining and production). -> Importance of recycling schemes for batteries as well as electronics!
- Sustainable electricity for battery charging reduces the impacts caused during the use phase of electric bikes.
- For most indicators eBikes cause lower impacts compared to other motorized vehicles.

# Thank you very much for your attention!

- Questions?

Thanks to:

Fabienne Habermacher, Hans-Jörg Althaus, Marcel Gauch, Rolf  
Widmer.