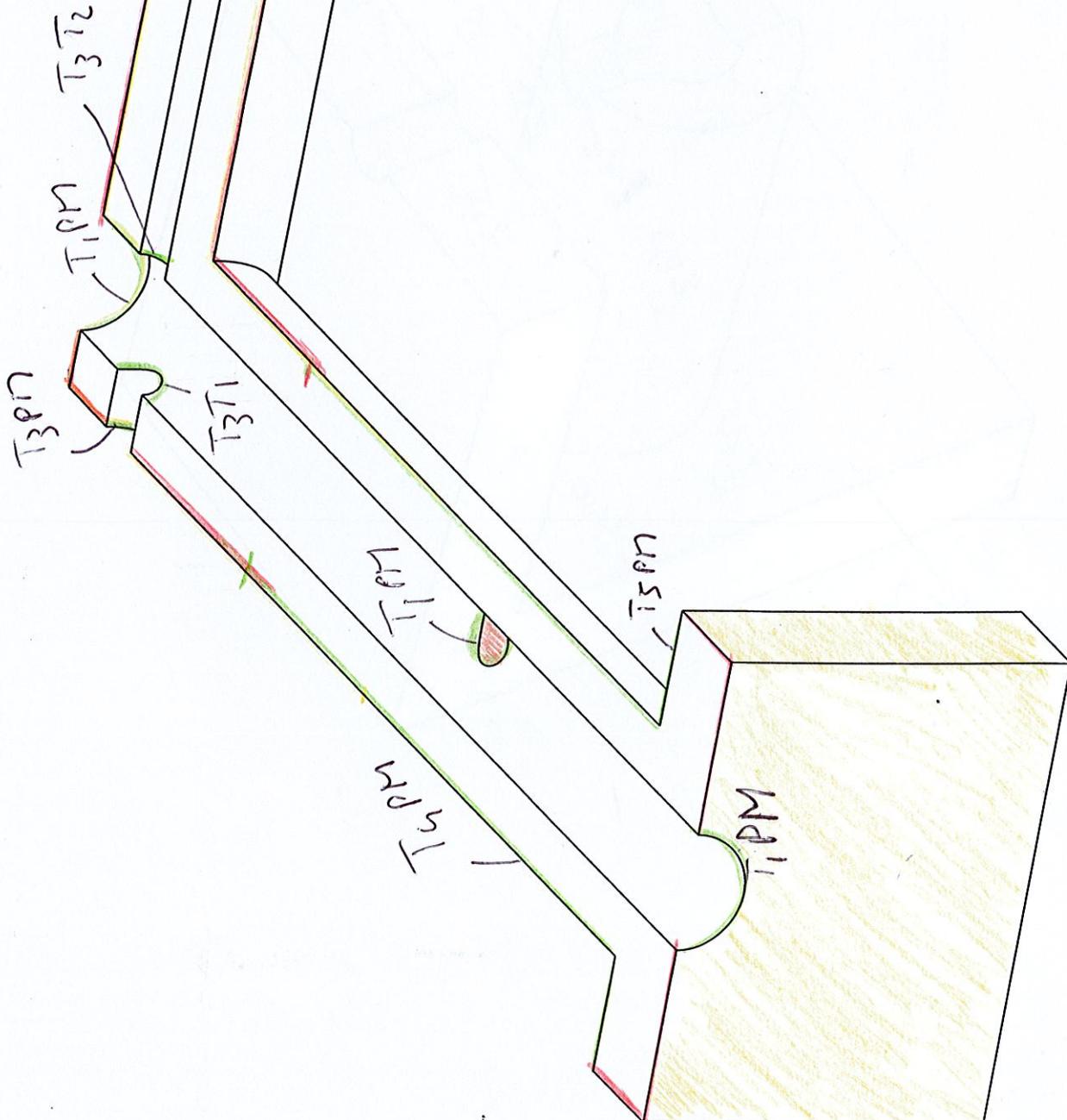
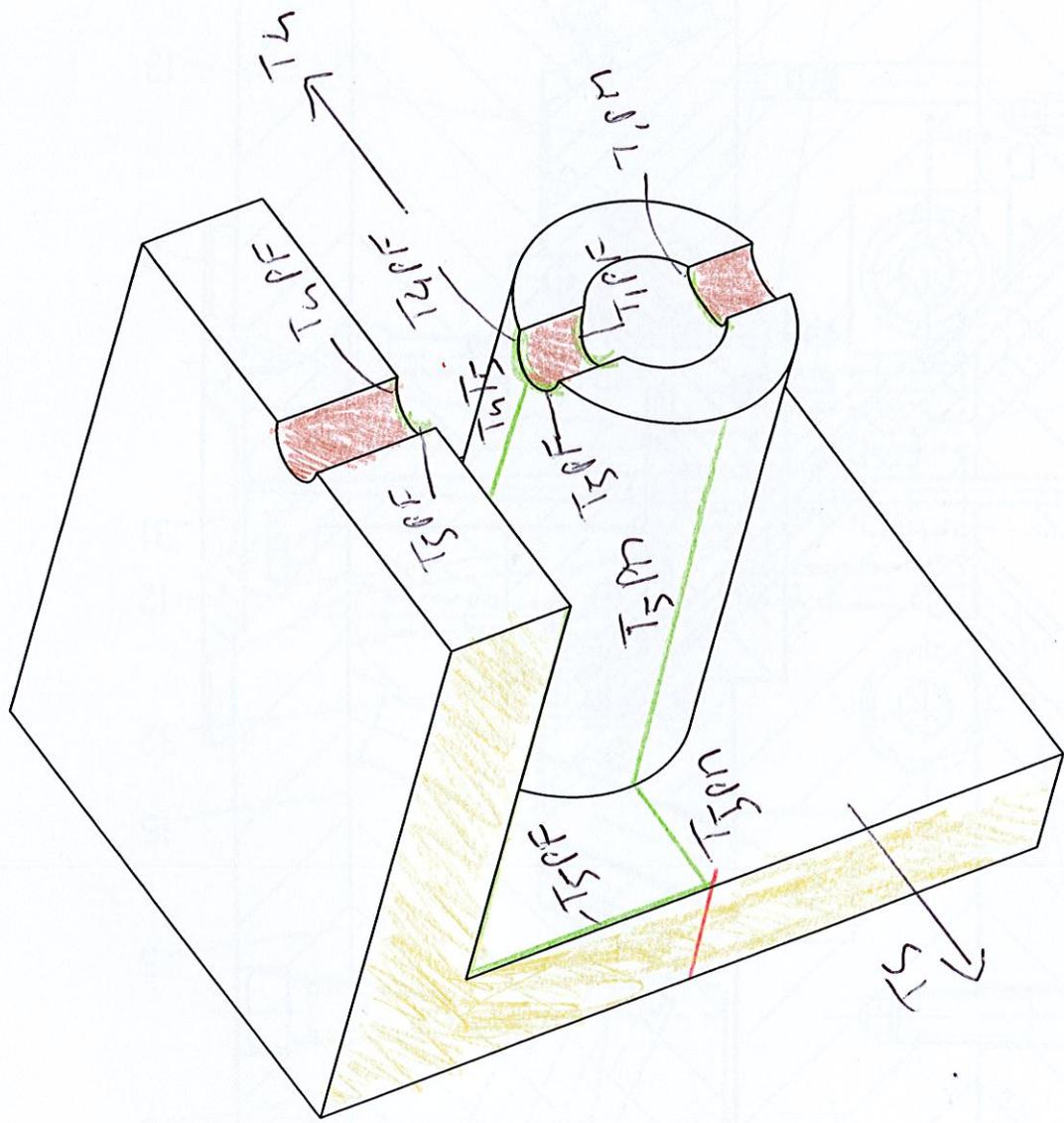


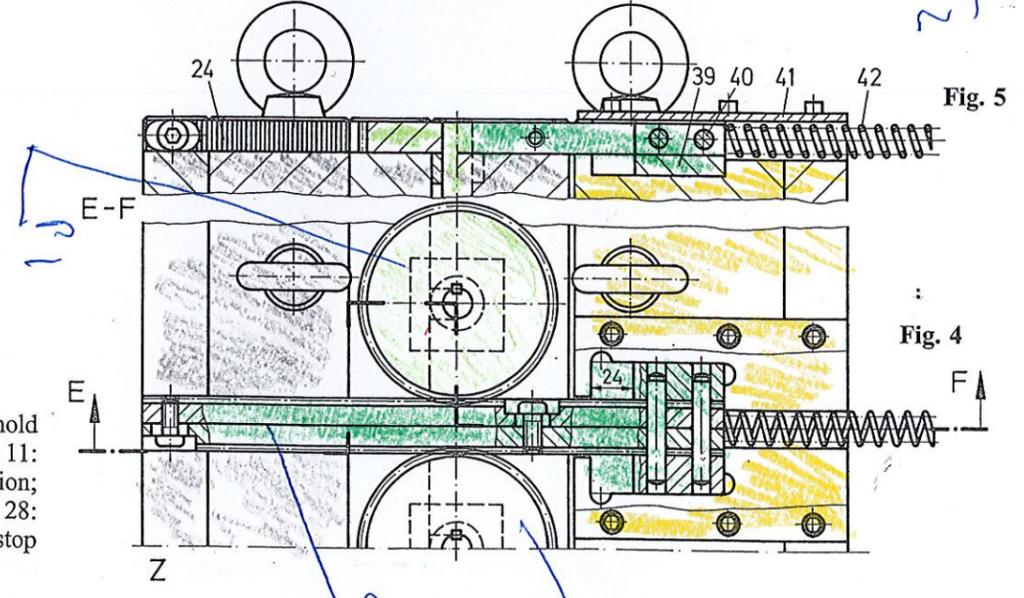
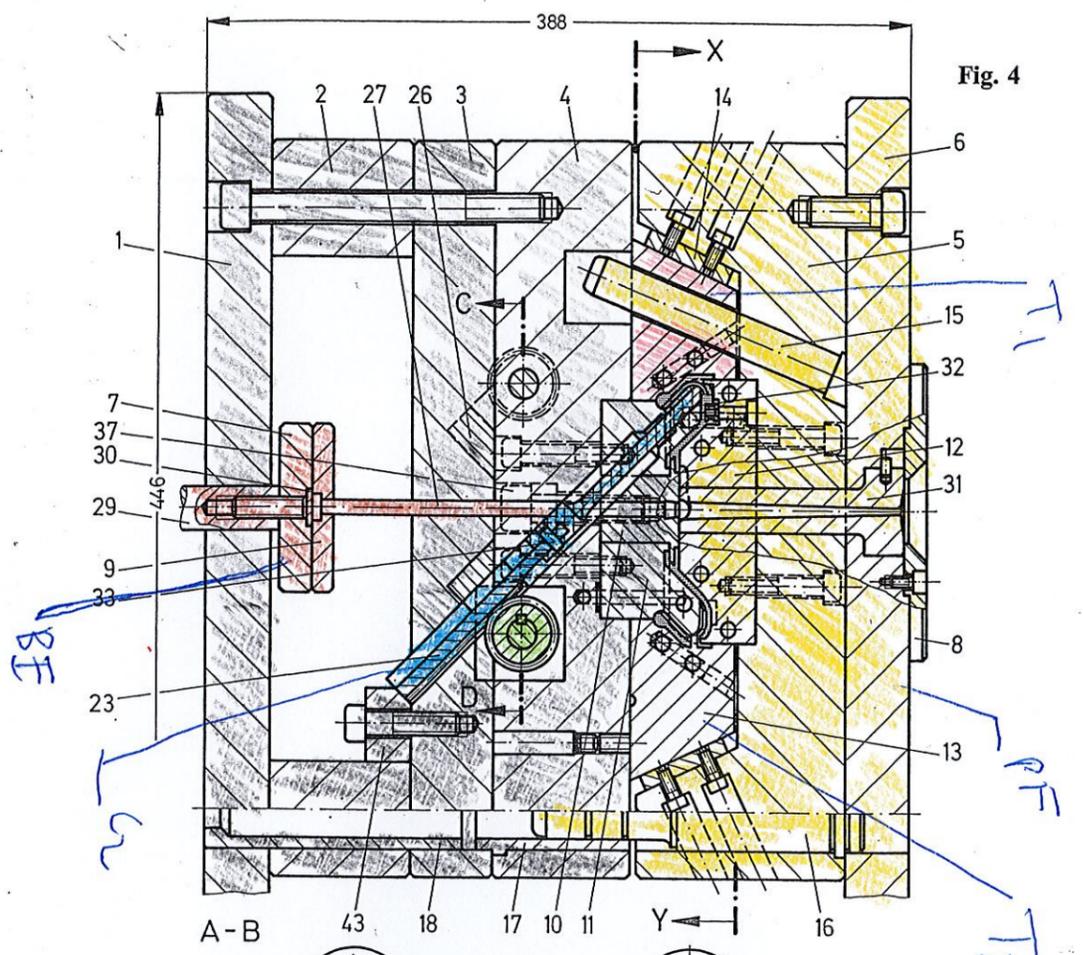
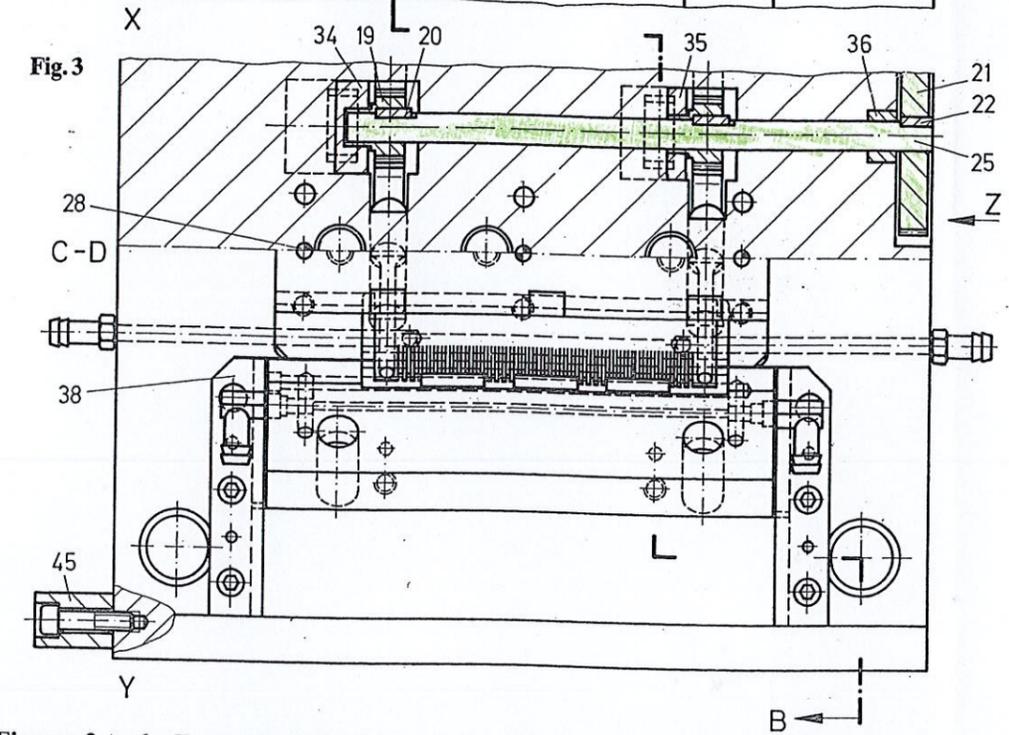
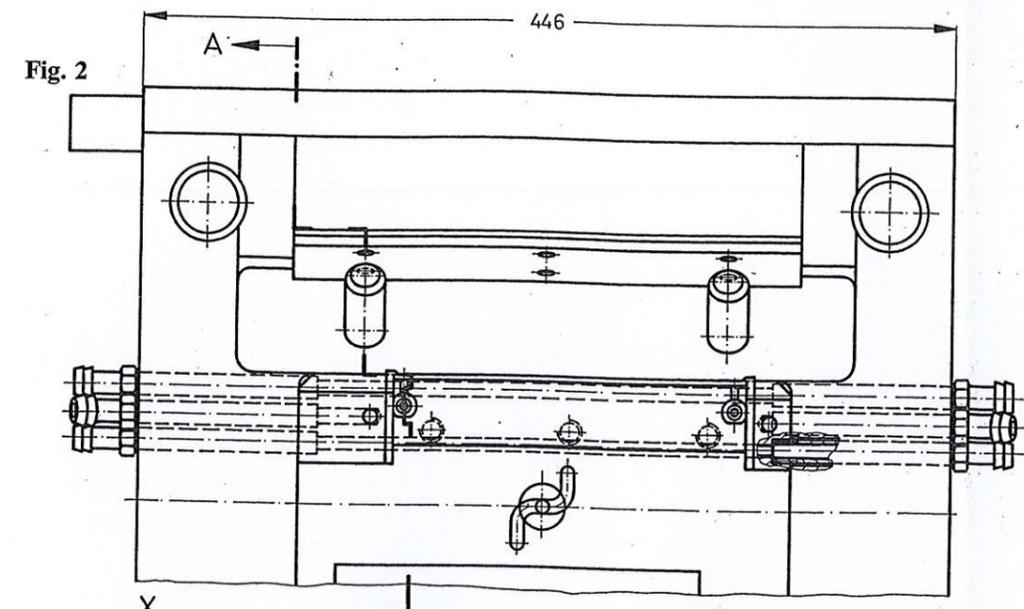
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T_{2PM}



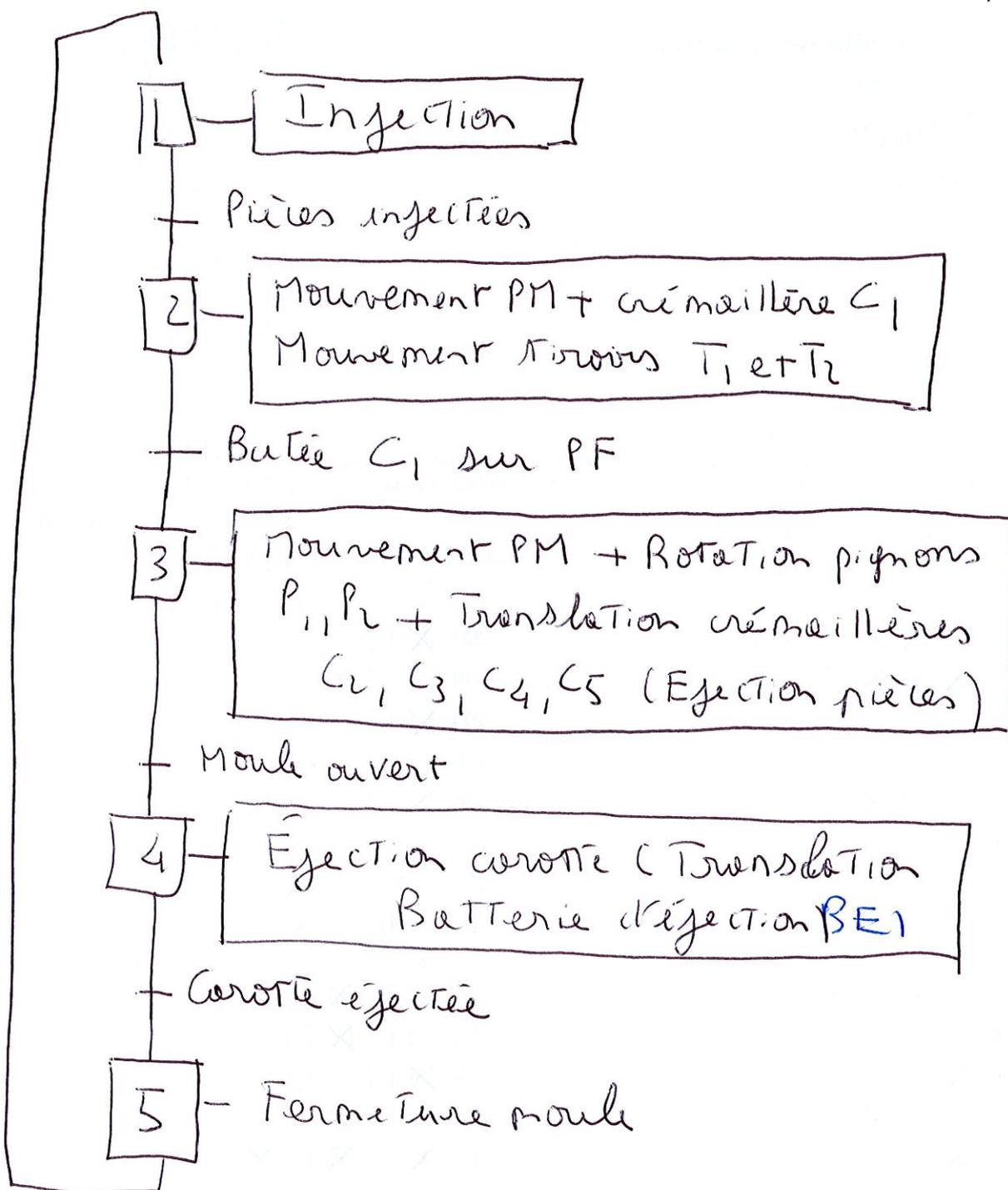
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Figures 2 to 6 Two-cavity injection mold for recessed handles for refrigerators
 1: moving-half base plate; 2: ejector frame; 3: moving-half mold plate; 4: core retainer plate; 5: fixed-half mold plate; 6: fixed-half base plate; 7: ejector plate; 8: fixed-half locating ring; 9: ejector retaining plate; 10: strip; 11: core; 12: cavity block; 13: slide; 14: ejector plate; 15: cam pin; 16: guide pin; 17, 18: guide bushing; 19: pinion; 20: feather key; 21: gear wheel; 22: feather key; 23, 24: rack; 25: shaft; 26: sliding block; 27: sprue ejector; 28: return pins; 29: ejector rod; 30: retainer; 31: sprue bushing; 32: ejector; 33: bolt; 34, 35, 36: bearing; 37: stop screw; 38: locating slide; 39: block; 40: pin; 41: cover plate; 42: spring; 43: stop; 45: spacer block

2)



- 3) 5 crémaillères dans le moule
 C_1 fixe. En phase [3] \rightarrow faire tourner P_1, P_2
 \Rightarrow MVR $C_2, C_3, C_4, C_5 \Rightarrow$ MVR éjecteurs 32
- 4) Pièces séparées automatiquement avec un sous marin. Séparation en phase [3]
- 5) Ejection avec éjecteurs obliques 32

