

Circular Hydrostatic Thrust Bearing

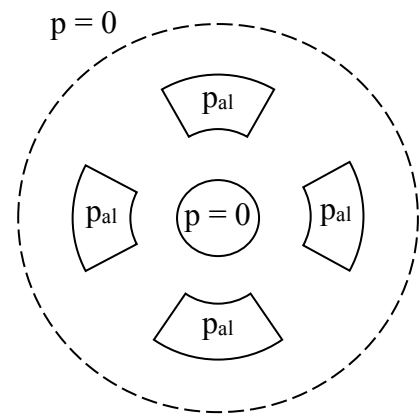
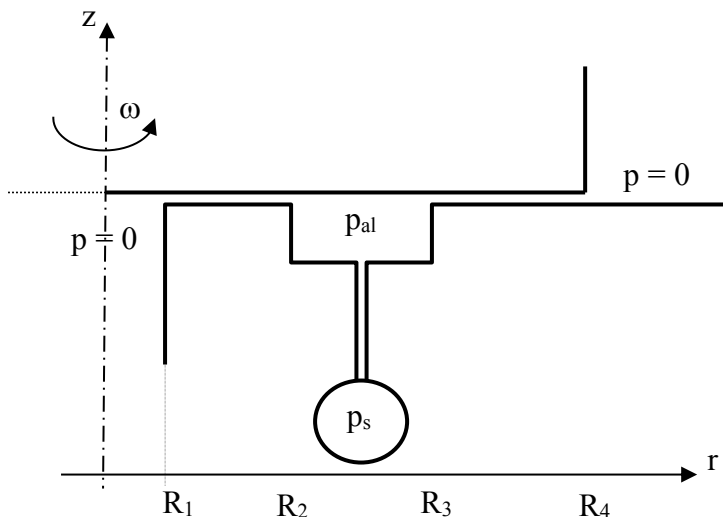
Hypotheses :

- continuum mechanics
- Newtonian fluid $\rightarrow$ Reynolds Equation
- thin film

$\rho = \text{cst}$, $\mu = \text{cst}$, $h = \text{cst}$, stationary problem

Lubricant is supplied through 4 recesses of an angular size of $\pi/4$ (pump pressure: p_s)

One supposes that the pressure p is independent of the angle θ , and the atmospheric pressure is set to zero



Pressure distribution calculation (Reynolds)

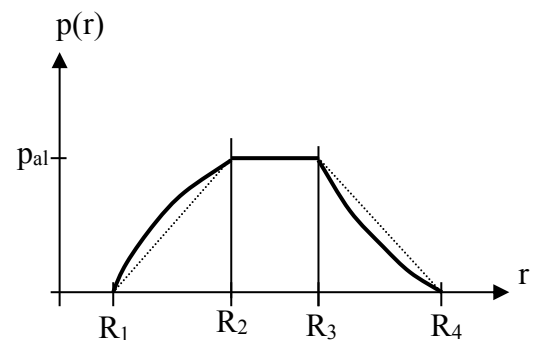
$$\frac{\partial}{\partial r} \left(r \frac{\partial p}{\partial r} \right) = 0 \quad \rightarrow \quad p(r) = A \ln(r) + B$$

three distinct zones

$$R_1 < r < R_2 \quad p(r) = p_{al} \frac{\ln\left(\frac{r}{R_1}\right)}{\ln\left(\frac{R_2}{R_1}\right)}$$

$$R_2 < r < R_3 \quad p(r) = p_{al}$$

$$R_3 < r < R_4 \quad p(r) = p_{al} \frac{\ln\left(\frac{r}{R_4}\right)}{\ln\left(\frac{R_3}{R_4}\right)}$$



Calculation of the load carrying capacity

$$W = \iint p(r) \cdot r d\theta \cdot dr$$

$$W = \int_0^{2\pi} \left[\int_{R_1}^{R_2} p_{al} \frac{\ln\left(\frac{r}{R_1}\right)}{\ln\left(\frac{R_2}{R_1}\right)} \cdot r dr + \int_{R_2}^{R_3} p_{al} \cdot r dr + \int_{R_3}^{R_4} p_{al} \frac{\ln\left(\frac{r}{R_4}\right)}{\ln\left(\frac{R_3}{R_4}\right)} \cdot r dr \right] \cdot d\theta$$

$$W = \pi \cdot p_{al} \cdot \left[\left\{ R_2^2 - \frac{(R_2^2 - R_1^2)}{2 \ln\left(\frac{R_2}{R_1}\right)} \right\} + \{R_3^2 - R_2^2\} + \left\{ -R_3^2 + \frac{(R_3^2 - R_4^2)}{2 \ln\left(\frac{R_3}{R_4}\right)} \right\} \right]$$

$$W = \frac{\pi \cdot p_{al}}{2} \cdot \left[\frac{(R_4^2 - R_3^2)}{\ln\left(\frac{R_4}{R_3}\right)} - \frac{(R_2^2 - R_1^2)}{\ln\left(\frac{R_2}{R_1}\right)} \right]$$

remark (simplified calculation: linear approximation of the pressure)

$$W = \frac{\pi \cdot p_{al}}{3} \cdot [R_4^2 + R_3^2 - R_2^2 - R_1^2 + R_3 R_4 - R_1 R_2]$$

$$nb: a^3 - b^3 = (a-b)(a^2 + ab + b^2)$$

Question: what happens to the 'full' result of W when R_1 tends to R_2 and R_3 tends to R_4 ?
 what happens to the 'simplified' result when R_1 tends to R_2 and R_3 tends to R_4 ?
 explain physically.

Question: what happens if a load W is applied while $p_s=0$?
 What happens if one now increases p_s until lift-off?
 What if p_s is again decreased until 0?

Calculation of the frictional moment

$$\tau_{z\theta} = \mu \frac{\partial v}{\partial z} \quad v = \omega r \frac{z}{h} \quad \rightarrow \quad \tau_{z\theta} = \mu \frac{\omega r}{h}$$

$$C = \iint r \cdot \tau_{z\theta} \cdot r d\theta \cdot dr$$

$$C = \int_0^{2\pi} \int_{R_1}^{R_2} r \cdot \tau_{z\theta} \cdot r d\theta \cdot dr + \frac{1}{2} \int_0^{2\pi} \int_{R_2}^{R_3} r \cdot \tau_{z\theta} \cdot r d\theta \cdot dr + \int_0^{2\pi} \int_{R_3}^{R_4} r \cdot \tau_{z\theta} \cdot r d\theta \cdot dr$$

The moment generated by the recesses is neglected as the value of h is very large. Its contribution cannot be neglected in between recesses.

$$C = \mu \frac{\omega}{h} \frac{\pi}{2} \left[R_4^4 - \frac{R_3^4}{2} + \frac{R_2^4}{2} - R_1^4 \right]$$

Mass flux calculation

$$u = \frac{1}{2\mu} \frac{\partial p}{\partial r} z(z-h) \quad Q_r = \iint u \cdot r d\theta \cdot dz$$

$$\text{Mass flux : } Q_f = Q_{R_4} - Q_{R_1} = Q_{R_3} - Q_{R_2}$$

$$Q_r = \frac{1}{2\mu} \frac{\partial p}{\partial r} \cdot 2\pi r \cdot \left[\frac{-h^3}{6} \right] \quad \text{with} \quad r \frac{\partial p}{\partial r} = \frac{1}{\ln\left(\frac{R_2}{R_1}\right)} \quad \text{for} \quad R_1 < r < R_2$$

$$\text{and} \quad r \frac{\partial p}{\partial r} = \frac{1}{\ln\left(\frac{R_3}{R_4}\right)} \quad \text{for} \quad R_3 < r < R_4$$

$$Q_f = \frac{\pi p_{al} h^3}{6\mu} \left[\frac{1}{\ln\left(\frac{R_2}{R_1}\right)} + \frac{1}{\ln\left(\frac{R_4}{R_3}\right)} \right]$$

Determination of the recess pressure as a function of p_s and h

The lubricant supplied to the recesses first passes through a hydraulic resistance. Only the pump pressure is imposed. Thus the recess pressure depends on the fluid flux through the mechanism.

Equality of the mass flux in the capillaries Q_c and the flux from all recesses Q_f gives:

$$4 Q_c = Q_f$$

$$\text{For one capillary} \quad Q_c = \frac{\pi R^4}{8L} \frac{(p_s - p_{al})}{\mu} = K_c \frac{(p_s - p_{al})}{\mu}$$

$$\text{Otherwise:} \quad Q_f = K_Q \frac{p_{al} h^3}{\mu}$$

$$\begin{aligned}
 4 Q_c = Q_f & \rightarrow 4Kc(p_s - p_{al}) = K_Q p_{al} h^3 \rightarrow (p_s - p_{al}) = \frac{K_Q}{4Kc} p_{al} h^3 \\
 & \rightarrow p_{al} = \frac{p_s}{\left[1 + \frac{K_Q}{4Kc} h^3\right]}
 \end{aligned}$$

The film thickness h depends directly on the recess pressure, thus on the load (stiffness).

Stiffness of the thrust bearing ($\lambda = -\frac{\partial W}{\partial h}$)

$$\lambda = -\frac{\partial W}{\partial h} = -\frac{\partial W}{\partial p_{al}} \frac{\partial p_{al}}{\partial h} \quad W = K_w p_{al} \rightarrow \lambda = -K_w \frac{\partial p_{al}}{\partial h}$$

$$-\frac{\partial p_{al}}{\partial h} = \frac{p_s}{\left[1 + \frac{K_Q}{4Kc} h^3\right]^2} \frac{3K_Q}{4Kc} h^2 = 3 \frac{p_{al}}{p_s} \frac{p_{al}}{h} \frac{K_Q}{4Kc} h^3$$

$$(p_s - p_{al}) = \frac{K_Q}{4Kc} p_{al} h^3 \rightarrow -\frac{\partial p_{al}}{\partial h} = \frac{3p_s}{h} \frac{p_{al}}{p_s} \frac{(p_s - p_{al})}{p_s}$$

$$\lambda = \frac{3K_w p_s}{h} \cdot \frac{p_{al}}{p_s} \left[1 - \frac{p_{al}}{p_s}\right]$$

Optimisation of the thrust bearing

Optimisation of the stiffness.

For a given value of h there exists an optimal ratio $\beta = \frac{p_{al}}{p_s} = \left[1 + \frac{K_Q}{4Kc} h^3\right]^{-1}$.

$$\lambda = \frac{3K_w p_s}{h} \cdot \beta [1 - \beta] \quad \text{The stiffness is maximal for } \beta = 0,5$$

Optimisation of the dissipated power P .

$$P = Q_f \cdot p_s + C \cdot \omega$$

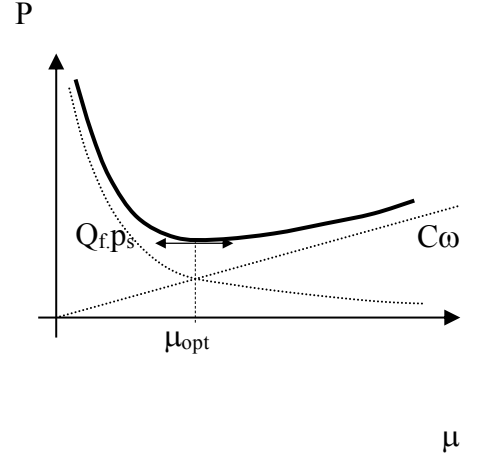
For a given value of h an optimal viscosity μ exists.

$$Q_f p_s = K_Q p_s p_{al} \frac{h^3}{\mu} \quad C\omega = K_{Co} \omega^2 \frac{\mu}{h}$$

$$P = K_Q p_s p_{al} \frac{h^3}{\mu} + K_{Co} \omega^2 \frac{\mu}{h}$$

$$\frac{\partial P}{\partial \mu} = -K_Q p_s p_{al} \frac{h^3}{\mu^2} + K_{Co} \frac{\omega^2}{h}$$

$$\frac{\partial P}{\partial \mu} = 0 \quad \rightarrow \quad \mu_{opt} = \sqrt{\frac{K_Q p_s p_{al}}{K_{Co} \omega^2}} \cdot h^2$$



For the optimal viscosity one finds : $Q_f p_s = C\omega = h \sqrt{K_Q p_s p_{al} K_{Co} \omega^2}$

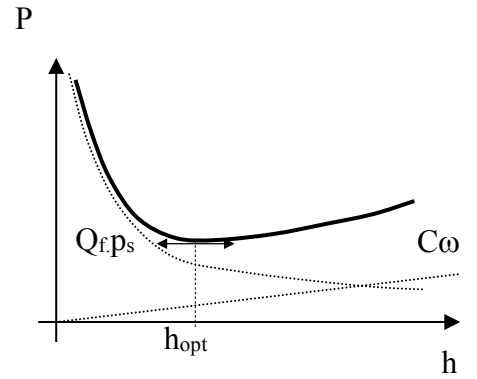
For a given viscosity an optimal film thickness value h exists.

$$Q_f p_s = K_Q p_s p_{al} \frac{h^3}{\mu} \quad C\omega = K_{Co} \omega^2 \frac{\mu}{h}$$

$$P = K_Q p_s p_{al} \frac{h^3}{\mu} + K_{Co} \omega^2 \frac{\mu}{h}$$

$$\frac{\partial P}{\partial h} = 3K_Q p_s p_{al} \frac{h^2}{\mu} - K_{Co} \omega^2 \frac{\mu}{h^2}$$

$$\frac{\partial P}{\partial h} = 0 \quad \rightarrow \quad h_{opt} = \sqrt[4]{\frac{K_{Co} \omega^2 \mu^2}{3K_Q p_s p_{al}}}$$



For the optimal film thickness one finds: $Q_f p_s = 3.C\omega = \sqrt[4]{K_Q p_s p_{al} \left(\frac{K_{Co} \omega^2}{3} \right)^3} \sqrt{\mu}$

One concludes that the power dissipated can not be optimised simultaneously with respect to the viscosity and the film thickness. Consequently, a compromise has to be found between these two optimisations.